

Durability and Moisture Management in Net Zero Commercial Buildings

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Building Science

Outline

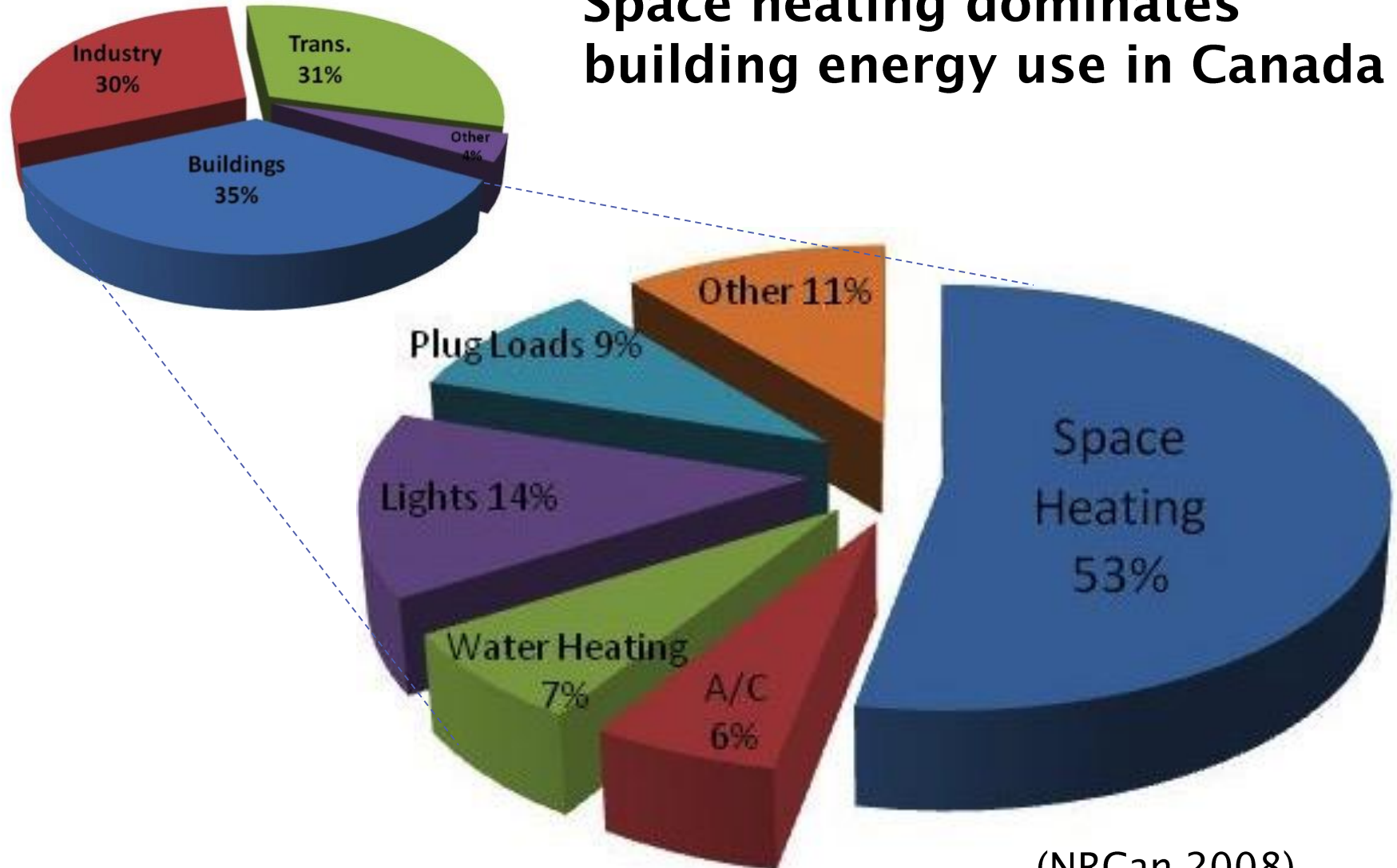
- Technical risk
 - Likelihood and significance of poor technical performance
- Not schedule or budget related
- Avoiding = one of our core values to clients



→ Section 1: From Current Code Requirements to Net Zero Buildings

Energy Use In Canada

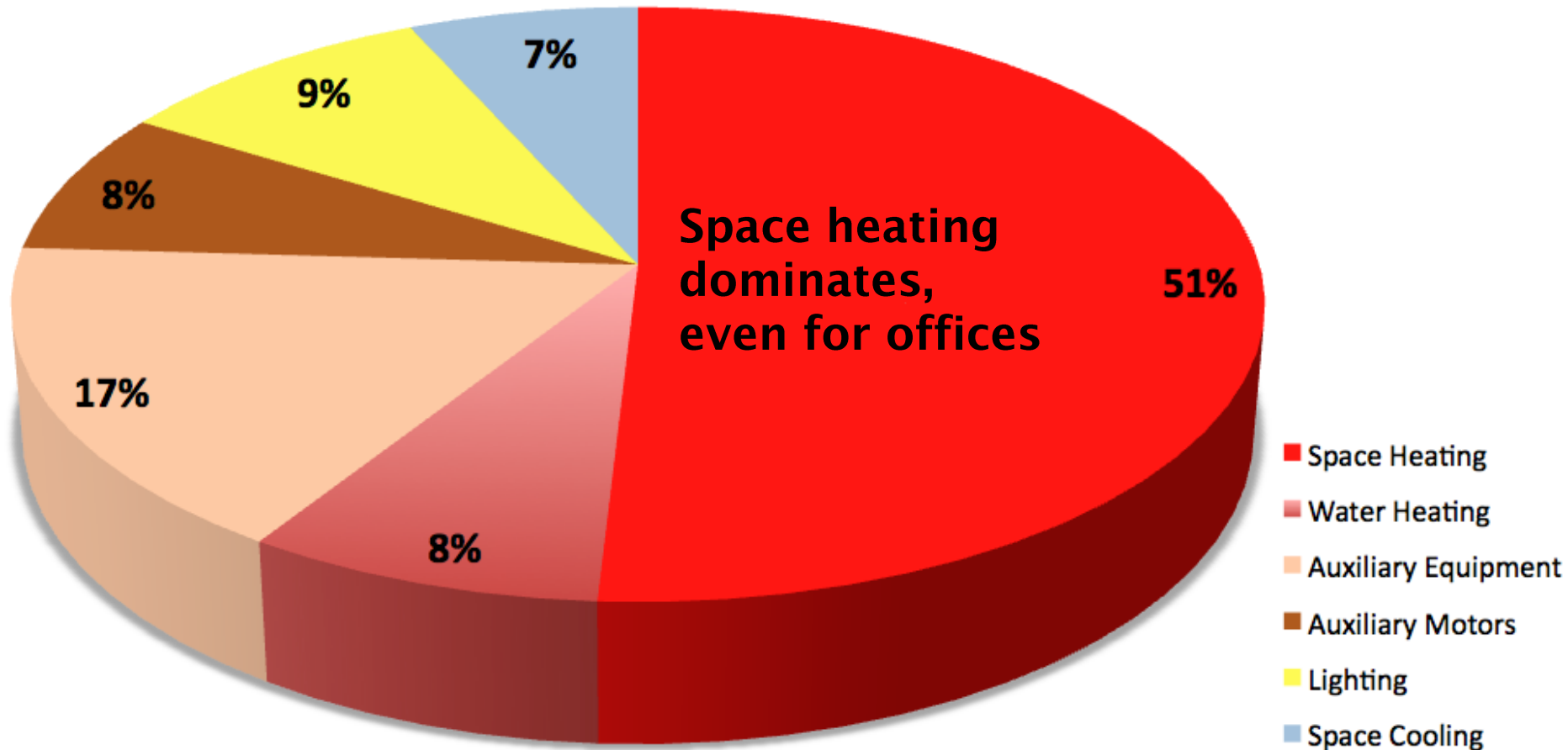
Space heating dominates building energy use in Canada



(NRCan 2008)

Average of Canadian Office Buildings

Space heating load primarily due to: poor insulation, windows, & air leakage



207 million m²

Average 394 kWh/m²

Source: NRCan Office of Energy Efficiency

Trends

- Higher insulation levels
 - over R-20/RSI3.5
- Higher air tightness levels
 - Testing commercial buildings
- Effective R-values
 - Account for thermal bridging
- Wood-frame 4-6 storey, residential
- Sub/Urban infill
- Moving towards Net Zero Energy



National Building Code of Canada

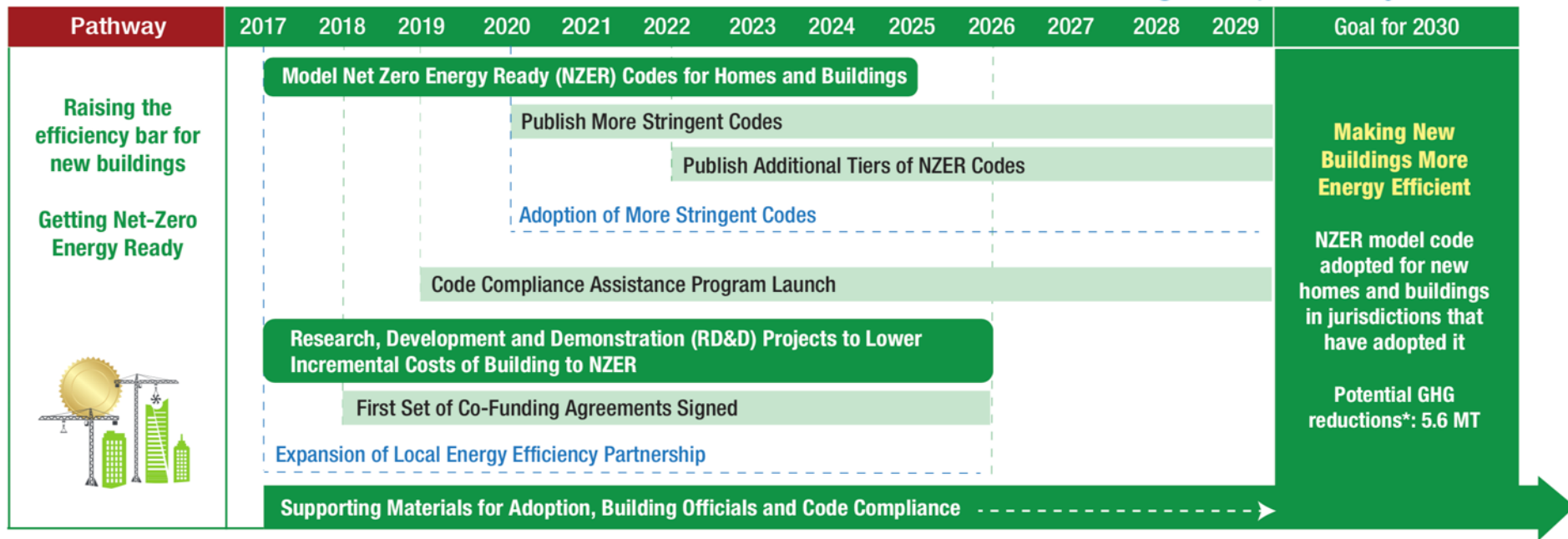
→ Pan-Canadian Framework on Clean Growth and Climate Change calls for

→ adoption of “net-zero energy” ready

GOAL: Federal, provincial, and territorial governments will work to develop and adopt increasingly stringent model building codes, starting in 2020, with the goal that provinces and territories adopt a “net-zero energy ready” model building code by 2030.

Critical Path to 2030

nrcan.gc.ca/pathwayto2030

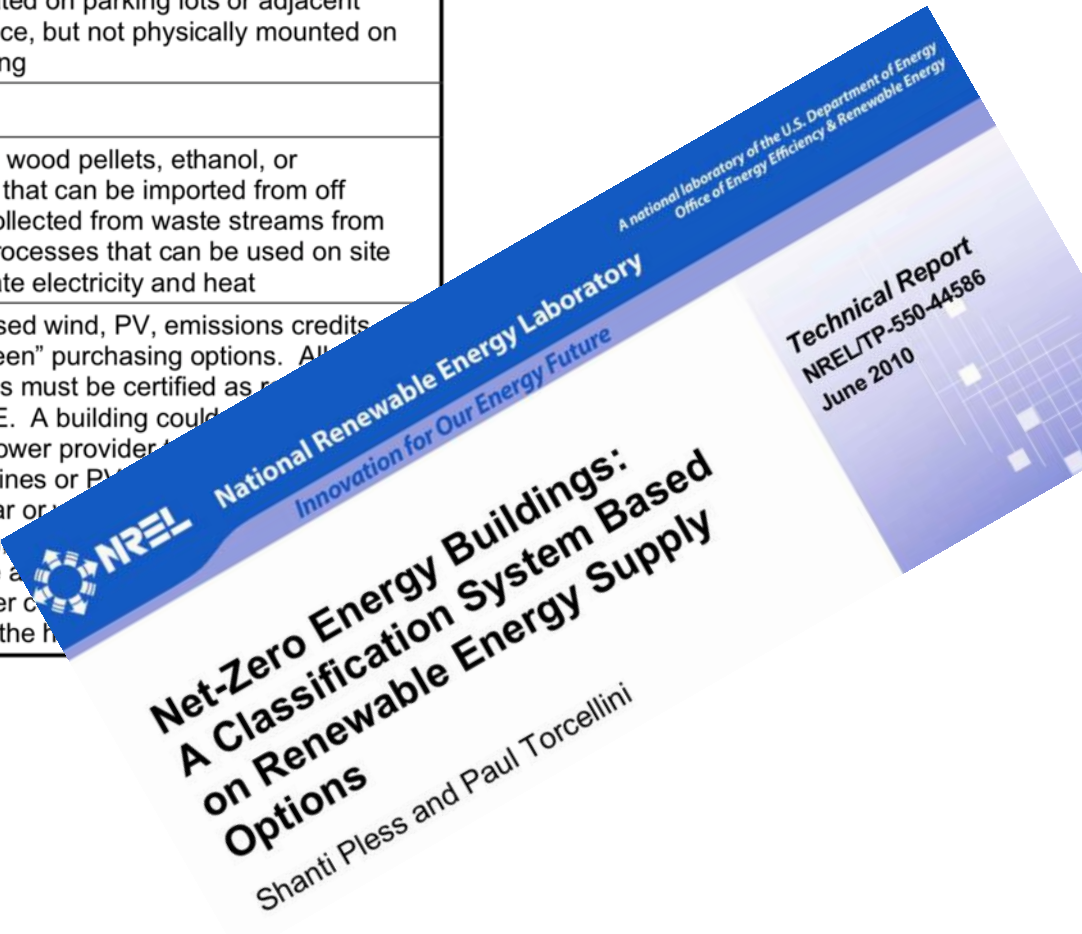


What is Net Zero Energy Building?

- Simple: *A Building that produces as much energy as it consumes over the year*
- Complications
 - Can you buy renewable power from elsewhere? (e.g., wind in PEI for Montreal building)
 - Is energy production only ON *building* or on *site*
 - Are imported renewables allowed (wood, ethanol)?
 - Next year, or typical year's weather?
 - What kind of occupancy?

Option Number	NZEB Supply-Side Options	Examples
0	Reduce site energy use through energy efficiency and demand-side renewable building technologies.	Daylighting; insulation; passive solar heating; high-efficiency heating, ventilation, and air-conditioning equipment; natural ventilation, evaporative cooling; ground-source heat pumps; ocean water cooling
On-Site Supply Options		
1	Use RE sources available within the building footprint and connected to its electricity or hot/chilled water distribution system.	PV, solar hot water, and wind located on the building
2	Use RE sources available at the building site and connected to its electricity or hot/chilled water distribution system.	PV, solar hot water, low-impact hydro, and wind located on parking lots or adjacent open space, but not physically mounted on the building
Off-Site Supply Options		
3	Use RE sources available off site to generate energy on site and connected to the building's electricity or hot/chilled water distribution system.	Biomass, wood pellets, ethanol, or biodiesel that can be imported from off site, or collected from waste streams from on-site processes that can be used on site to generate electricity and heat
4	Purchase recently added off-site RE sources, as certified from Green-E (2009) or other equivalent REC programs. Continue to purchase the generation from this new resource to maintain NZEB status.	Utility-based wind, PV, emissions credits, or other "green" purchasing options. All purchases must be certified as recently added RE. A building could purchase with its power provider to install wind turbines or PV on the roof, or good solar or wind. The power company approach hardware and software. The power company maintain the hardware and software.

Some Detailed Definitions





**MOHAWK COLLEGE
THE JOYCE CENTRE FOR PARTNERSHIP AND INNOVATION**

McCallum Sather / B+H Architects. 96 000 sq ft



Project Successes

Process:

- Establishing the Energy Budget at the project inception became a huge design driver

Impacts: Net Zero Targets Achievable

- Net Zero Energy
- CaGBC Net Zero Carbon

35% WWR, R-7 window, R-25 wall, R-40 roof
Average enclosure R-10 (windows + opaque)
Energy use: 71kWh/m²/yr
Energy production: 71 kWh/m²/yr on-site

High performance enclosure



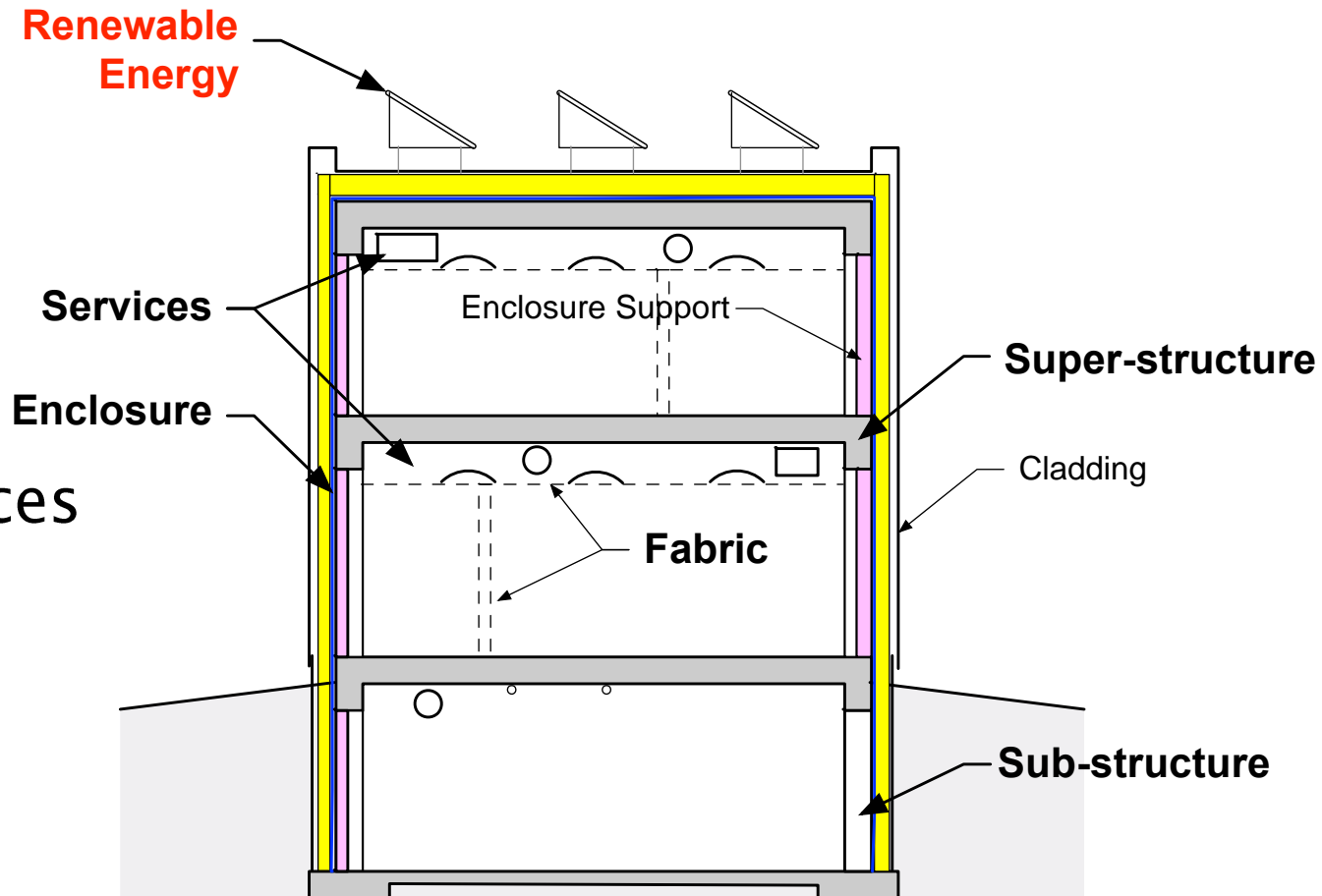
R-7 Curtainwall



R-25 Precast
3+4 PIC+3

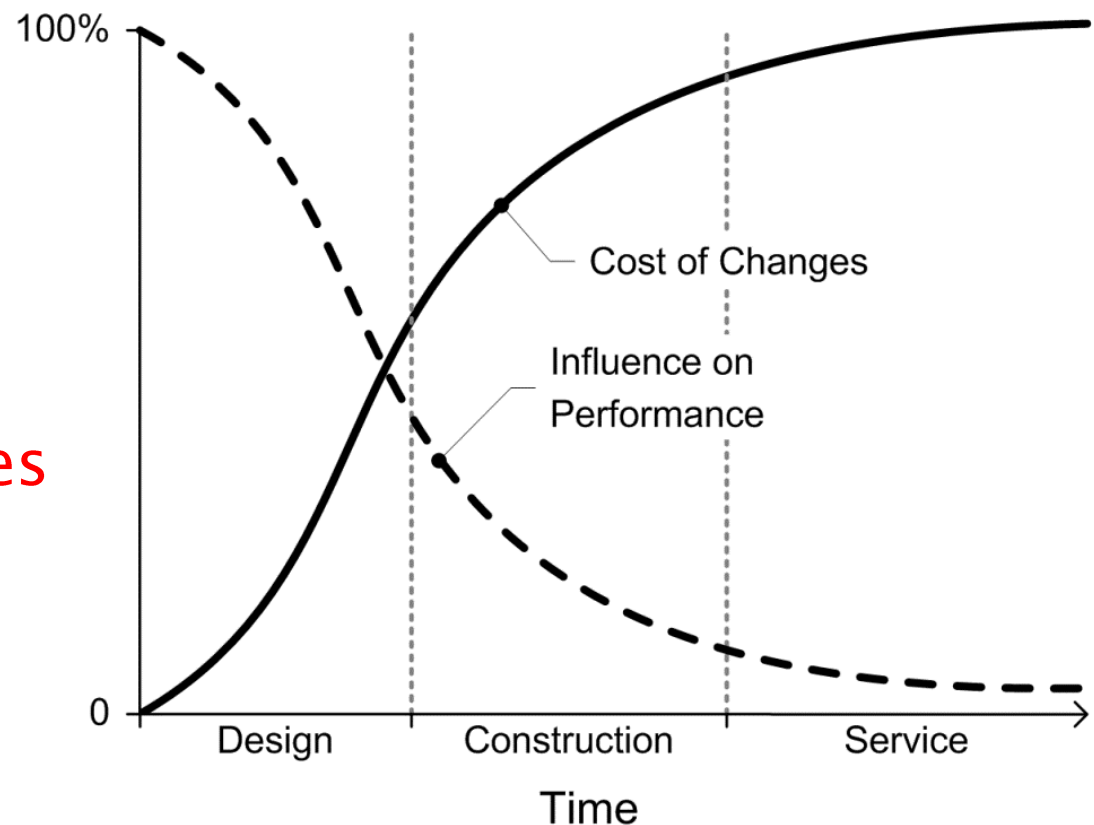
Building Components

- Primary components:
Enclosure, Structure, Services and Fabric
- NZE adds
Renewable Energy
- NZE focus on
 1. Enclosure
 2. Energy
 3. then Services



Early-Stage Decisions

- Important decisions **are often at start of design**
- Assuming .. Site is known, program fixed, and area estimated.
- Form (Box? Egg?)
- Space Dimensions
- Structural Systems
- Window Area
- **Enclosure attributes**
- HVAC... later
- Details .. later



Low Energy: Enclosure First

- Low-energy buildings focus on high-performance enclosures first
- Allows more affordable, often more efficient and simpler HVAC
- Design to lower:
 - Heat loss ($UA + \text{air leakage}$)
 - Heat Gain (Window area time SHGC)

Enclosure Focus Areas for Low Energy

**Improved Air Barrier
Systems & Whole
Building Testing/
Commissioning**

**Improved insulation
levels in roofs**

**Higher
Performance
Windows &
Thermally
Improved
Installation Details**

**Careful selection of
glazing, shading
and overheating
potential**

**Improved insulation
levels in walls, and
floors & reduced
thermal bridging**



The Road to *Net Zero* Performance Housing



Vintage <1980

ERS 50...

2017

ERS 80

R-2000/NZER

ERS 86-89

Net Zero

ERS 100

Attics

R-12 to R-20

R-40 to R-50

R-60 to R-80

R-60 to R-80

**Walls Above
Grade**

R-12 to R-19

R-19/R22+R5 ci

R-24 + R10/R15 ci

R-24 + R10/R15 ci

**Foundation
Walls**

R-8 to R-12

R-12 to R-20

R-30 to R-40

R-30 to R-40

Slab

R-0

R-0

R-10 to R-15

R-10 to R-15

Airtightness:

AVG 5
ACH

<3.5
ACH

<1.5
ACH

<1
ACH



Role of Factors on Energy use

- Window area is the largest practical factor
 - Less window area reduces energy use, improves thermal comfort, and costs less
- Shape and orientation are less important, but can be useful to reduce cost and save energy
- HVAC and details can be chosen later in process



Codes

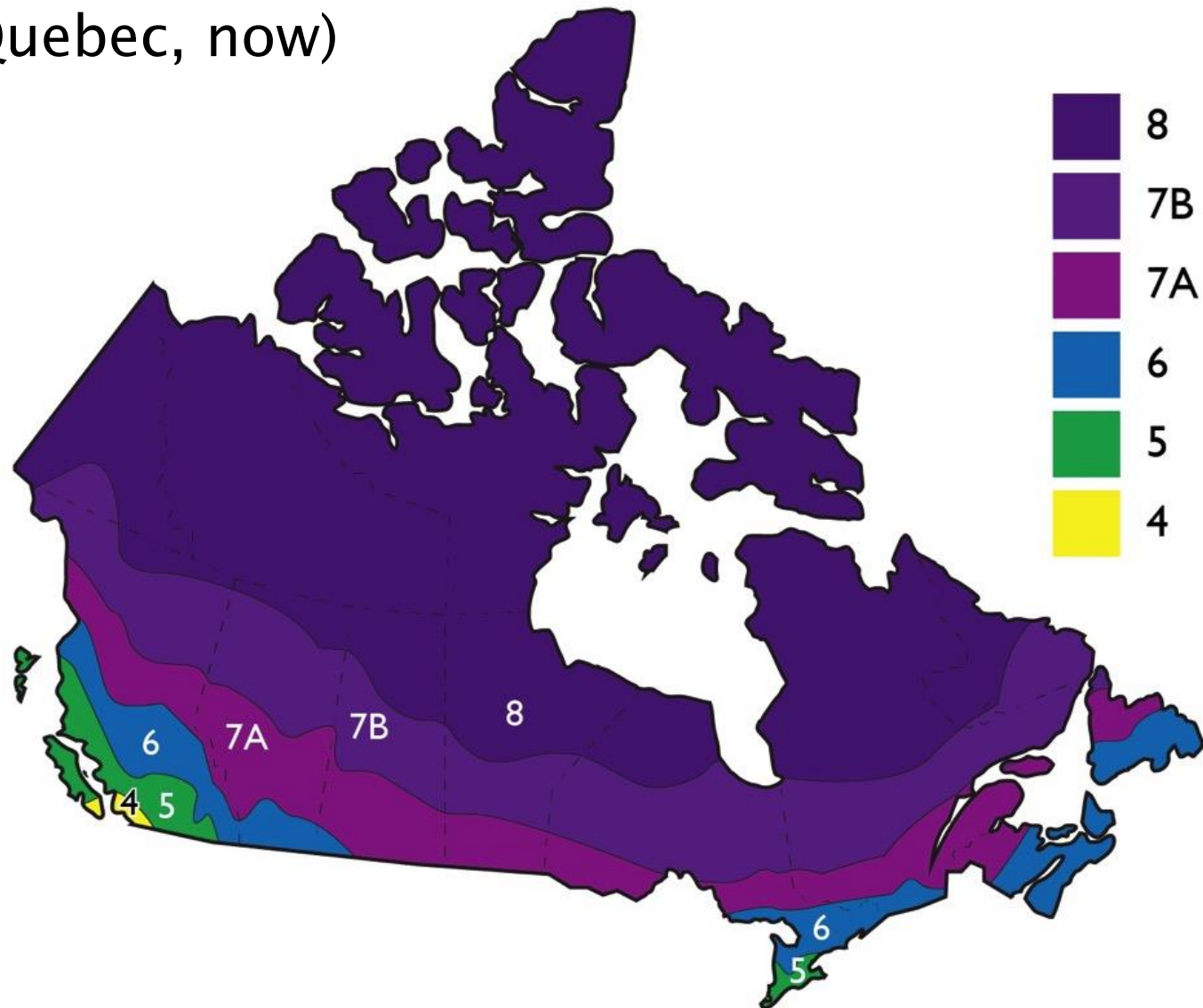
Common Codes in Canada

- ASHRAE 90.1-20xx
- **NECB 20xx**
- Provincial
 - Quebec
 - “Regulation Respecting Energy Conservation in New Buildings Act.”*
 - Ontario SB-10
- Enhanced
 - Net Zero Energy
 - Passive House, Energy Star
 - Living Building Challenge



Climate Zone obviously matters

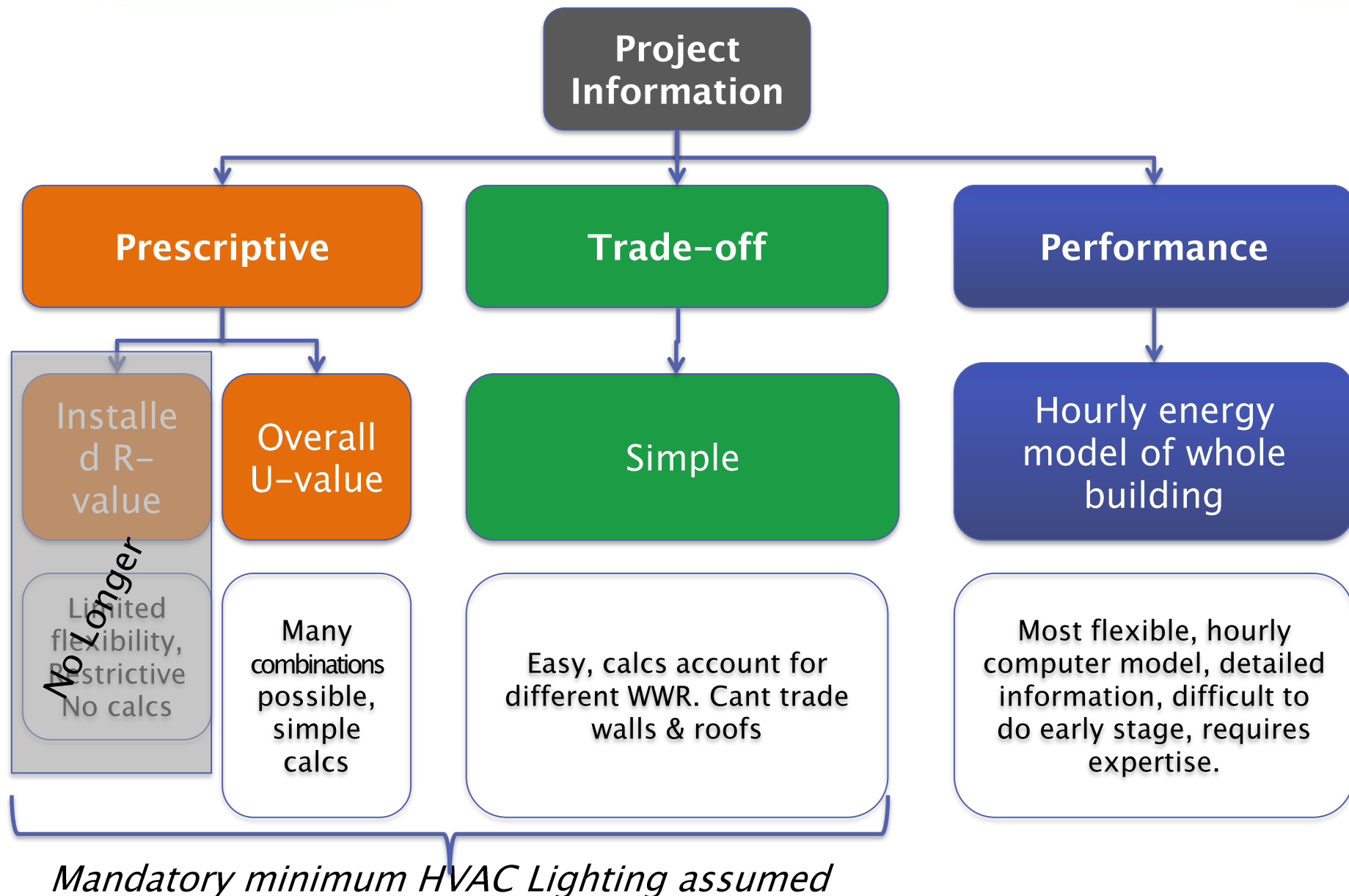
→ Most codes use some version of this map
(not Quebec, now)



How Codes Work

- There is no “code R-value your wall must meet”
- Code official (“Authority Having Jurisdiction”) ask designers to “demonstrate compliance” to code
- Designers must know the thermal performance of their enclosures to:
 - compare to tabulated values
 - provide information to energy modelers
- Level of detail in “calculations” depend on code and AHJ

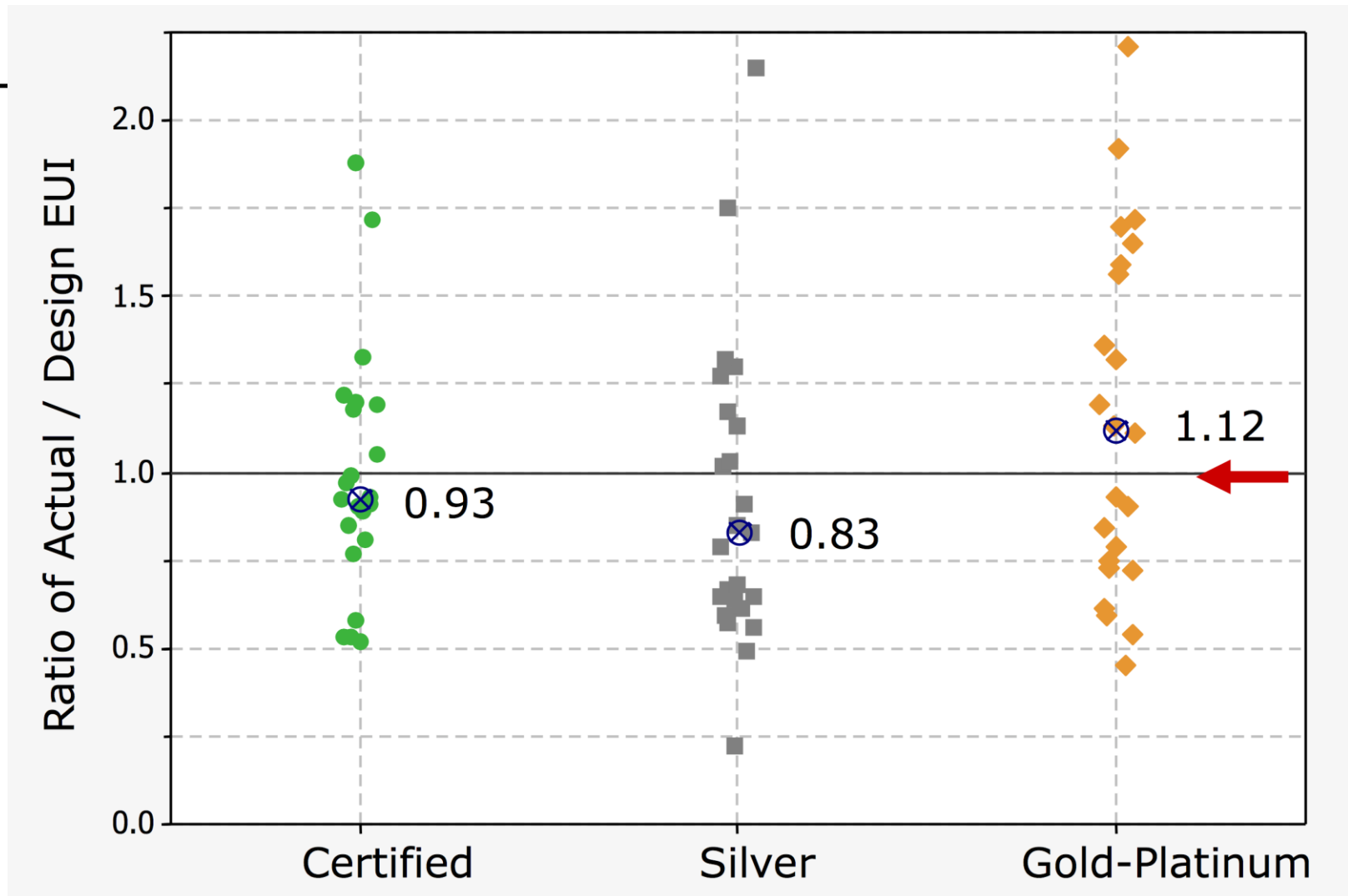
Code Compliance Paths



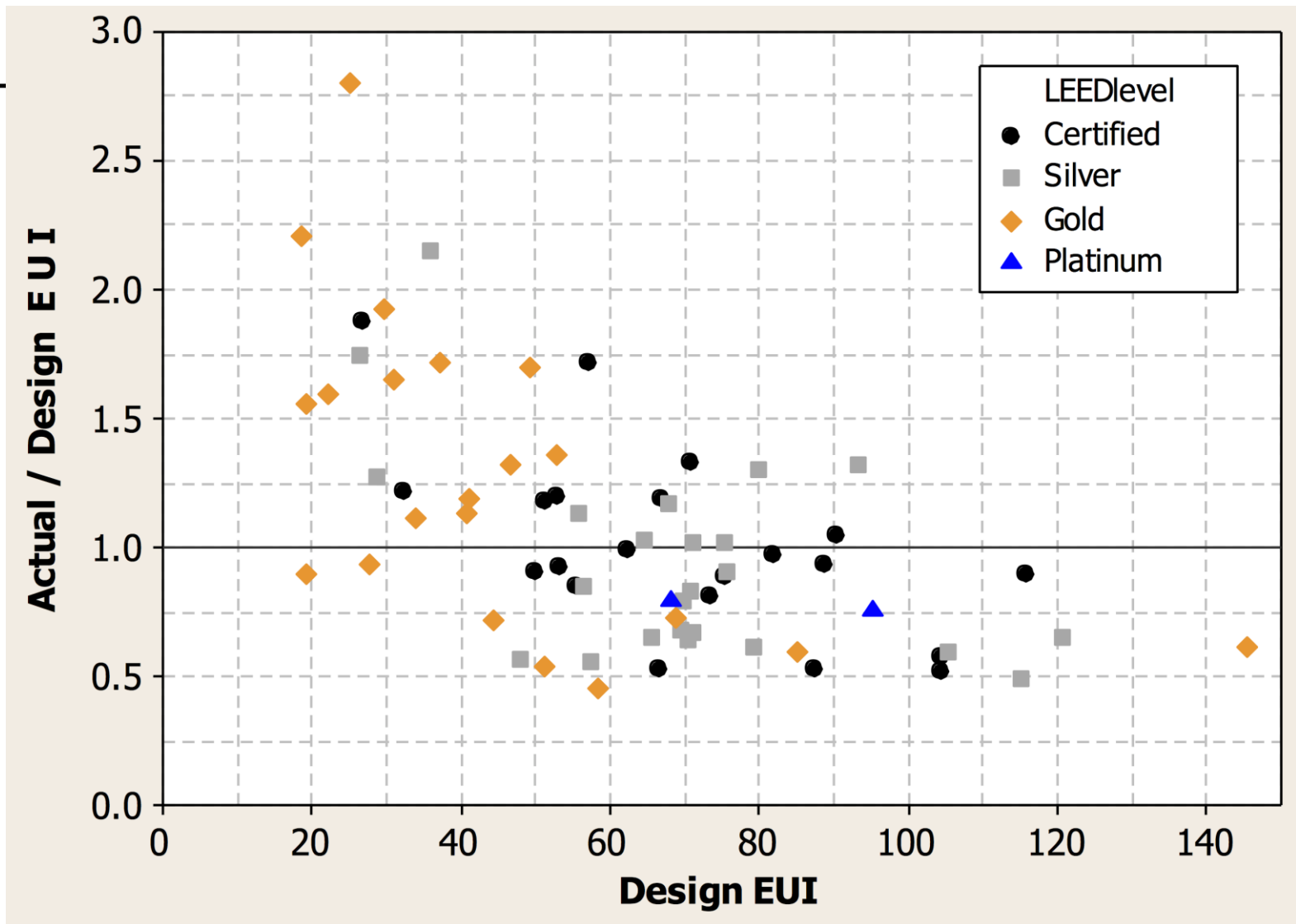
Energy Modeling

- Allows for great flexibility
- Model code minimum building, including all HVAC, lighting, DHW, etc. (“Reference Building”)
- Demonstrate Design Building is same or lower energy use
- Often require too much information at early stage.
- Can’t wait for modeling to make important design decisions
- Black box models often cloud understanding

Energy Models: not very accurate



Low-energy Buildings are harder



Ref:Owens, Frankel, Turner. *Energy Performance of LEED Buildings*.

Section 2: Net Zero Building Enclosures

Building Enclosures

- Enclosure separates indoors from outdoors
- Important component
 - Appearance
 - Comfort
 - Durability / maintenance
 - Energy!
- Common source of problems
 - Leaks, comfort, mold, cladding failure, etc
- Critical for low-energy buildings

Basic Functions of the Enclosure

→ 1. Support

→ Resist and transfer physical forces from inside and out

→ 2. Control

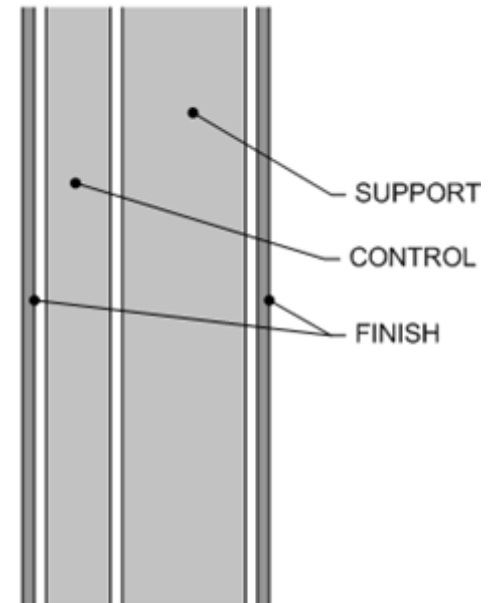
→ Control mass and energy flows

→ 3. Finish

→ Interior and exterior surfaces for people

→ Distribution – a building function

Functional Layers



Basic Enclosure Functions

→ Support

→ Resist & transfer physical forces from inside and out

- › Lateral (wind, earthquake)
- › Gravity (snow, dead, use)
- › Rheological (shrink, swell)
- › Impact, wear, abrasion

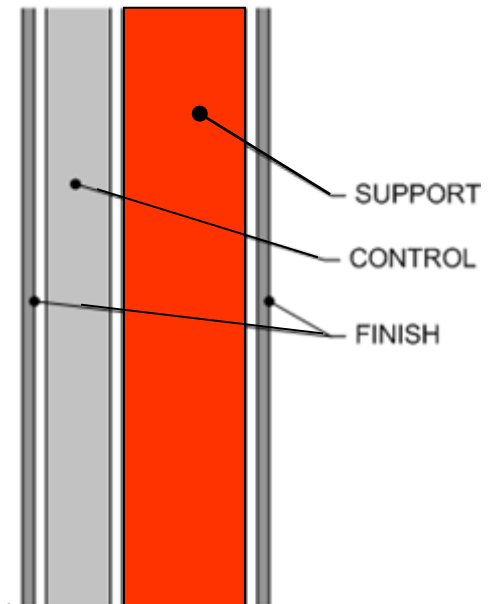
→ Control

→ Control mass and energy flows

→ Finish

→ Interior and exterior surfaces for perception

Functional Layers



Basic Enclosure Functions

→ Support

- Resist & transfer physical forces from inside and out

→ Control

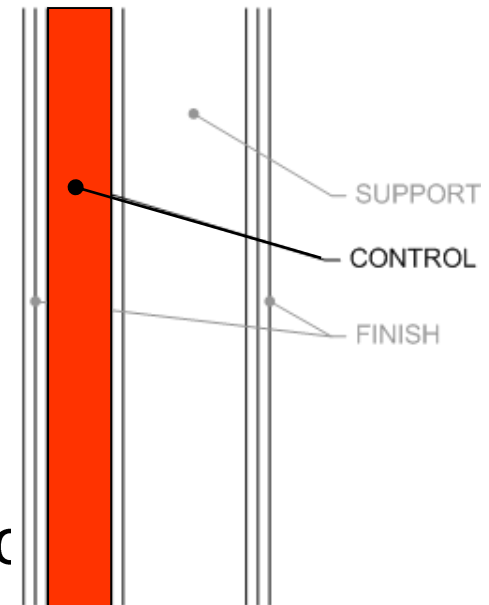
→ Control mass and energy flows

- › **Rain** (and soil moisture)
 - Drainage plane, capillary break, etc.
- › **Air**
 - Continuous air barrier
- › **Heat**
 - Continuous layer of insulation
- › **Vapor**
 - Balance of wetting/drying

→ Finish

- Interior and exterior surfaces for pec

Functional Layers



Other Control . . .

→ Support

→ **Control**

→ **Fire**

- › Penetration
- › Propagation

→ **Sound**

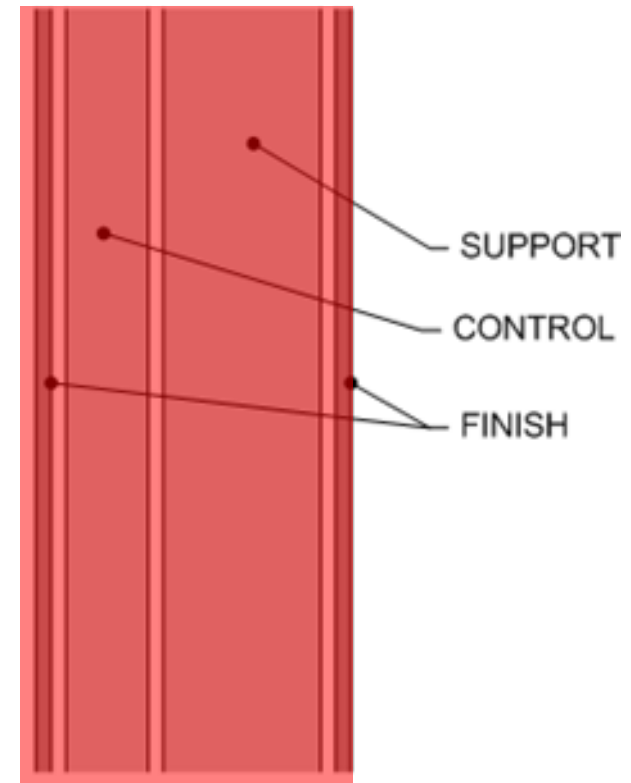
- › Penetration
- › Reflection

→ **Light**

- › Diffuse/glare
- › View

→ **Finish**

Functional Layers



Basic Enclosure Functions

→ Support

- Resist & transfer physical forces from inside and out

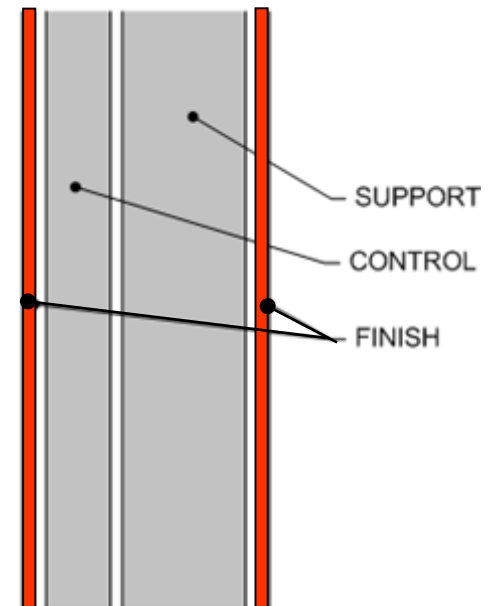
→ Control

- Control mass and energy flows

→ Finish

- **Interior & exterior surfaces for people**
 - › Color, speculance
 - › Pattern, texture

Functional Layers

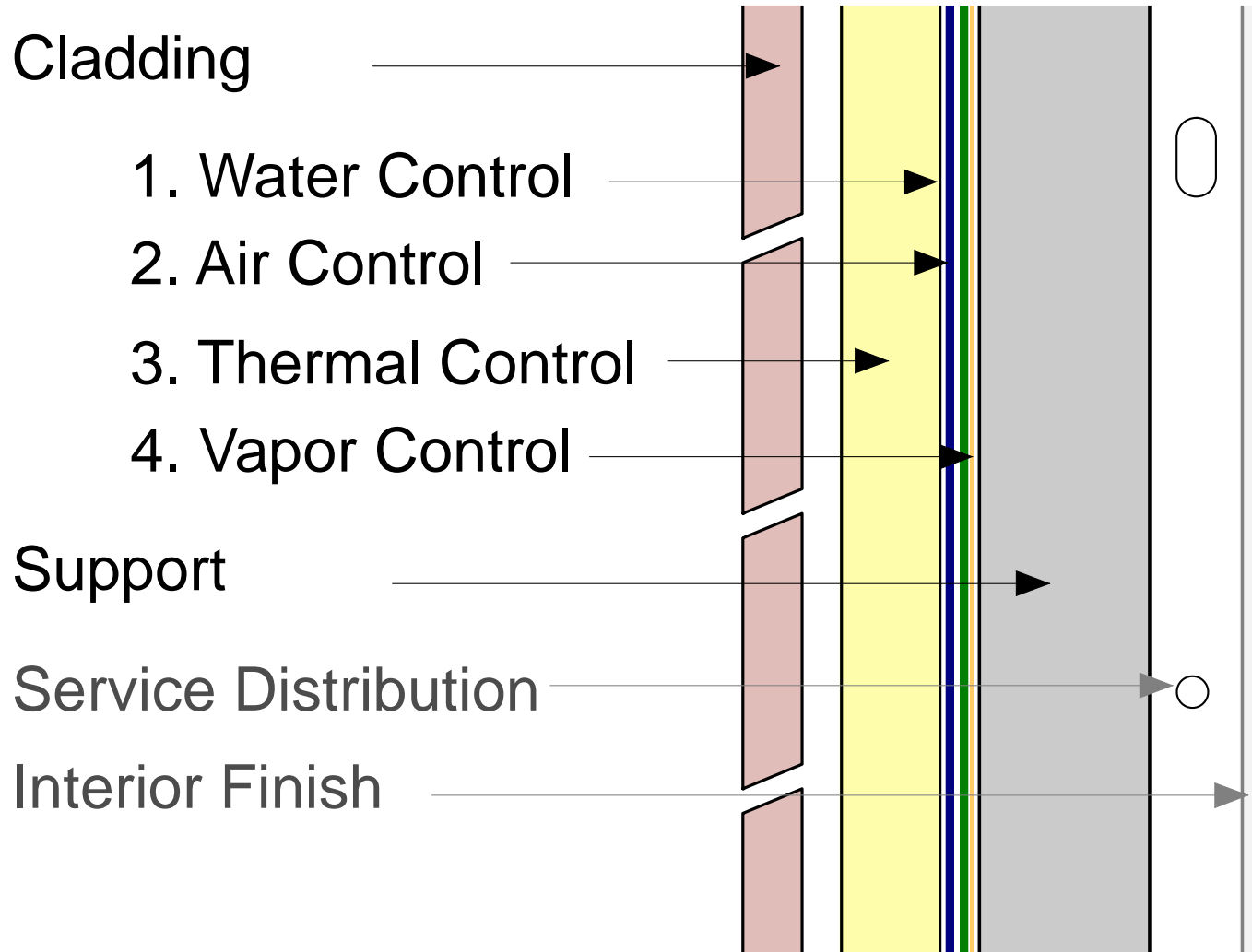


History of

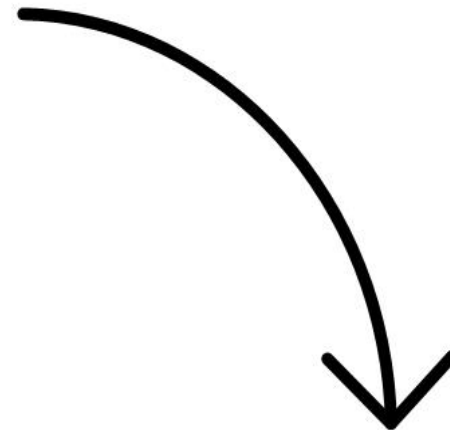
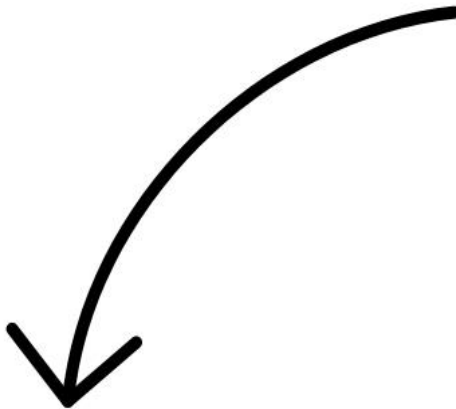
- Older Buildings
 - One layer does everything
- Newer Building
 - Separate layers,
... separate functions



Ideal Enclosure / Perfect Wall



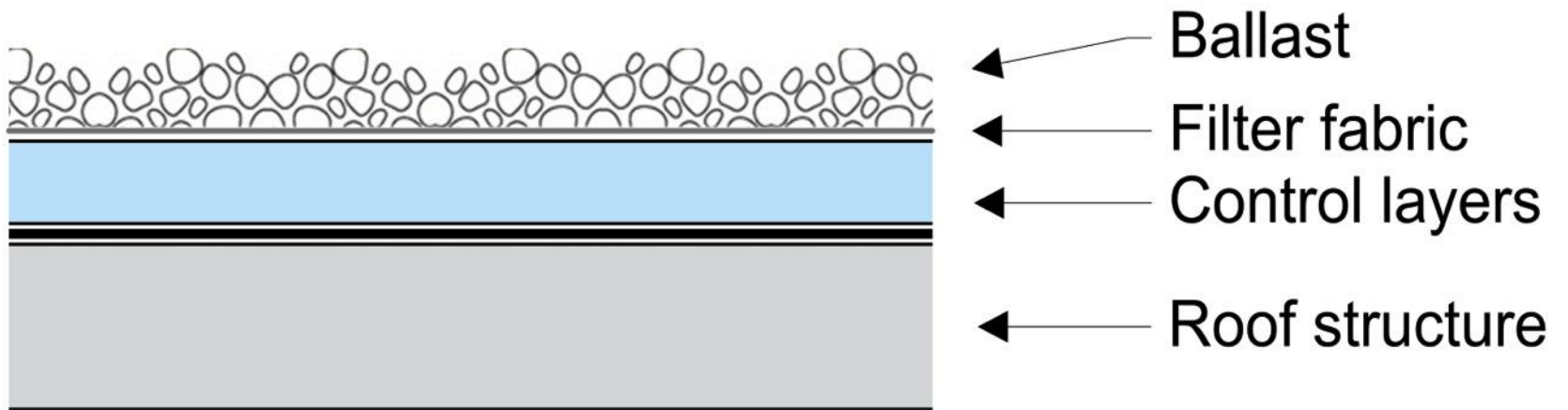
Wall

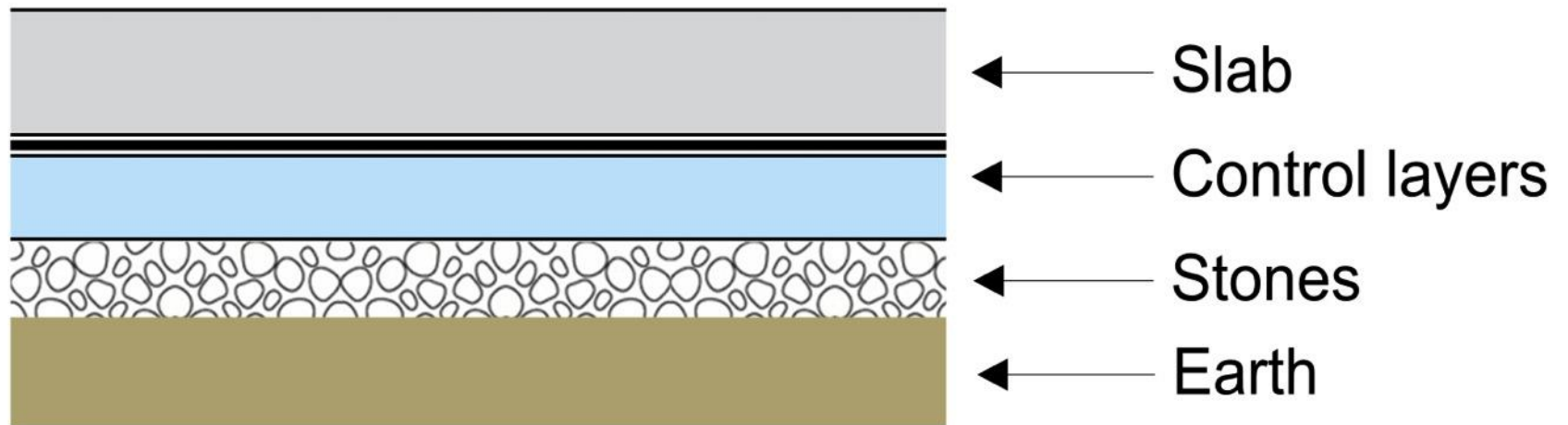


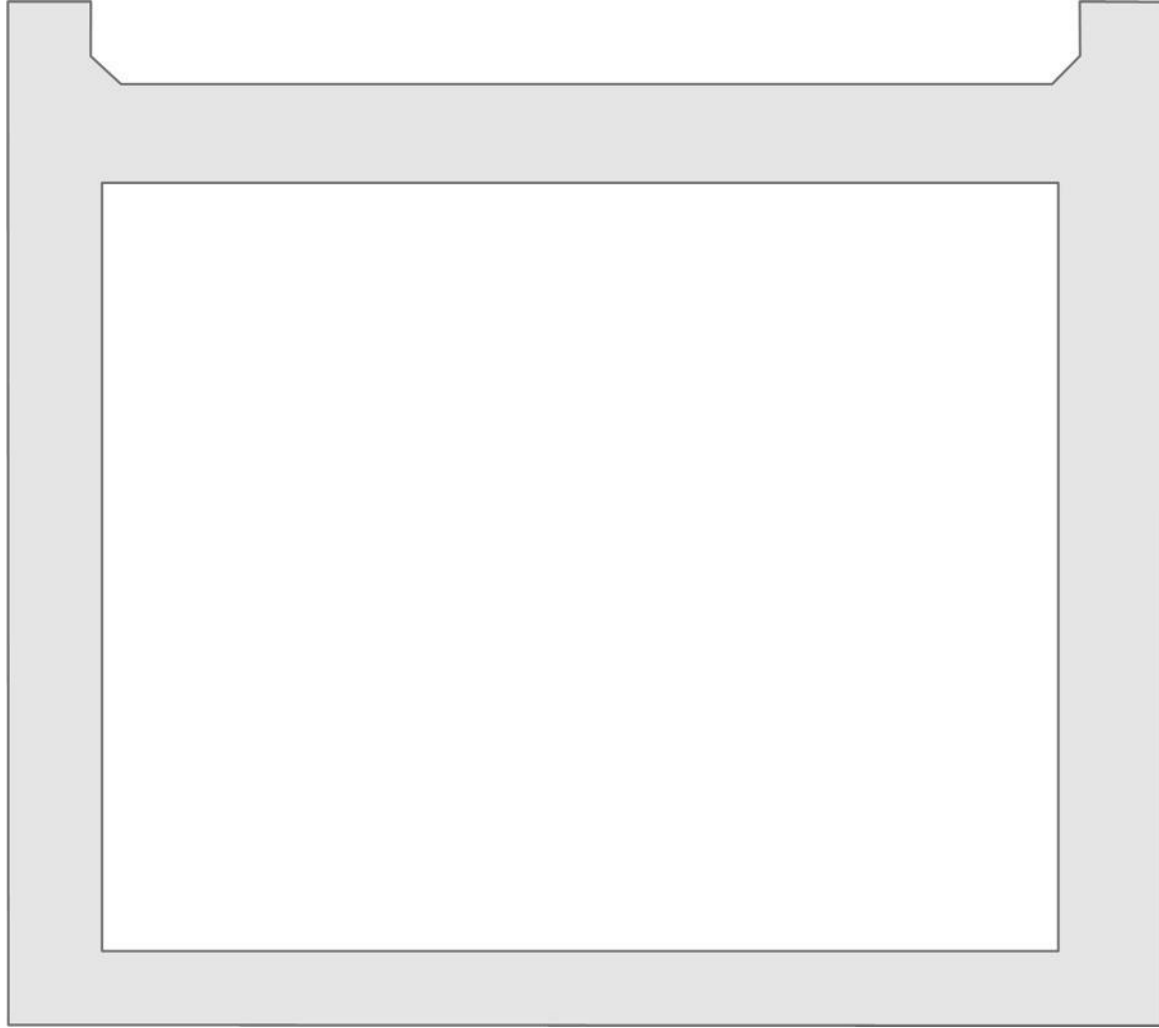
Slab

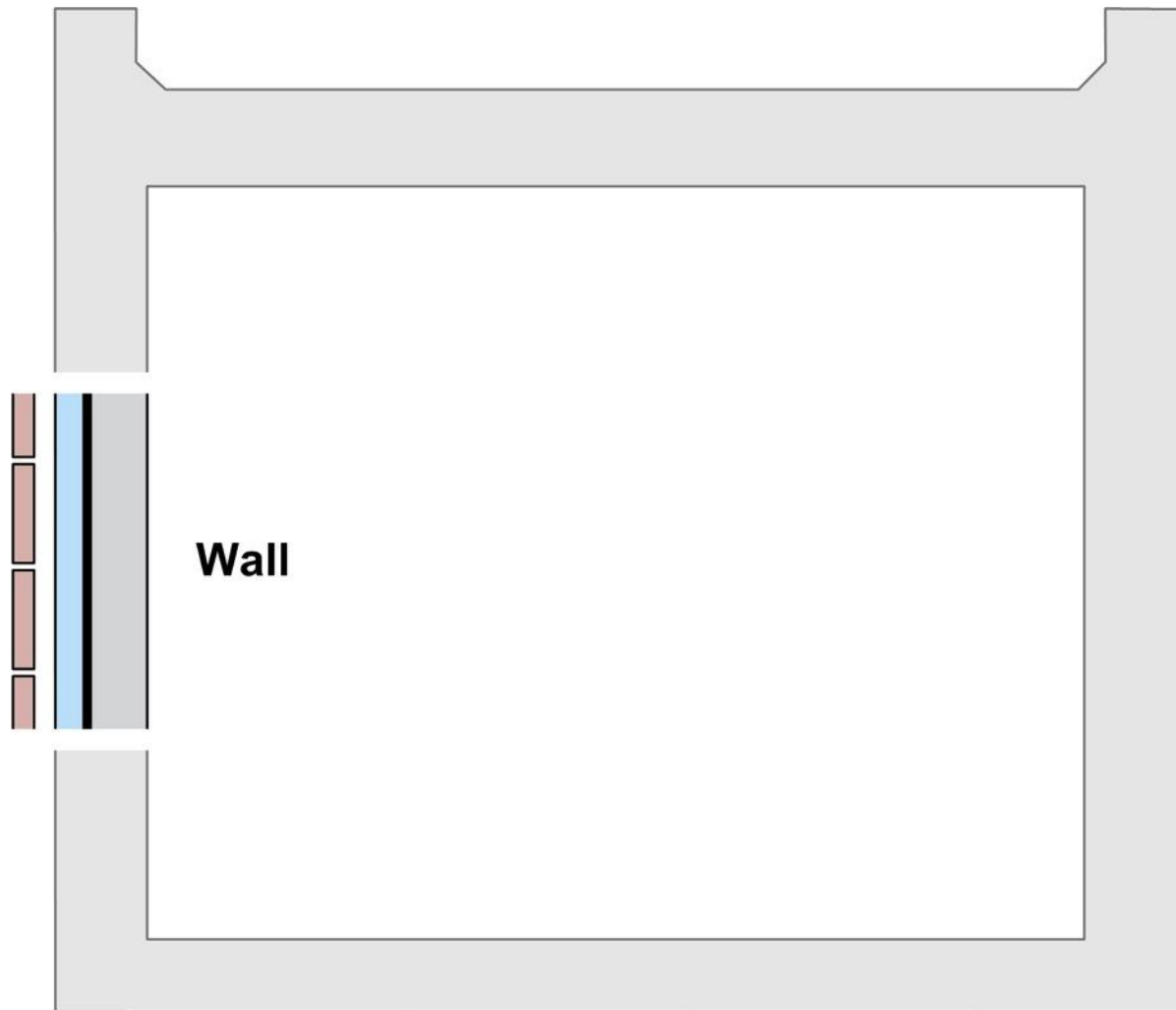


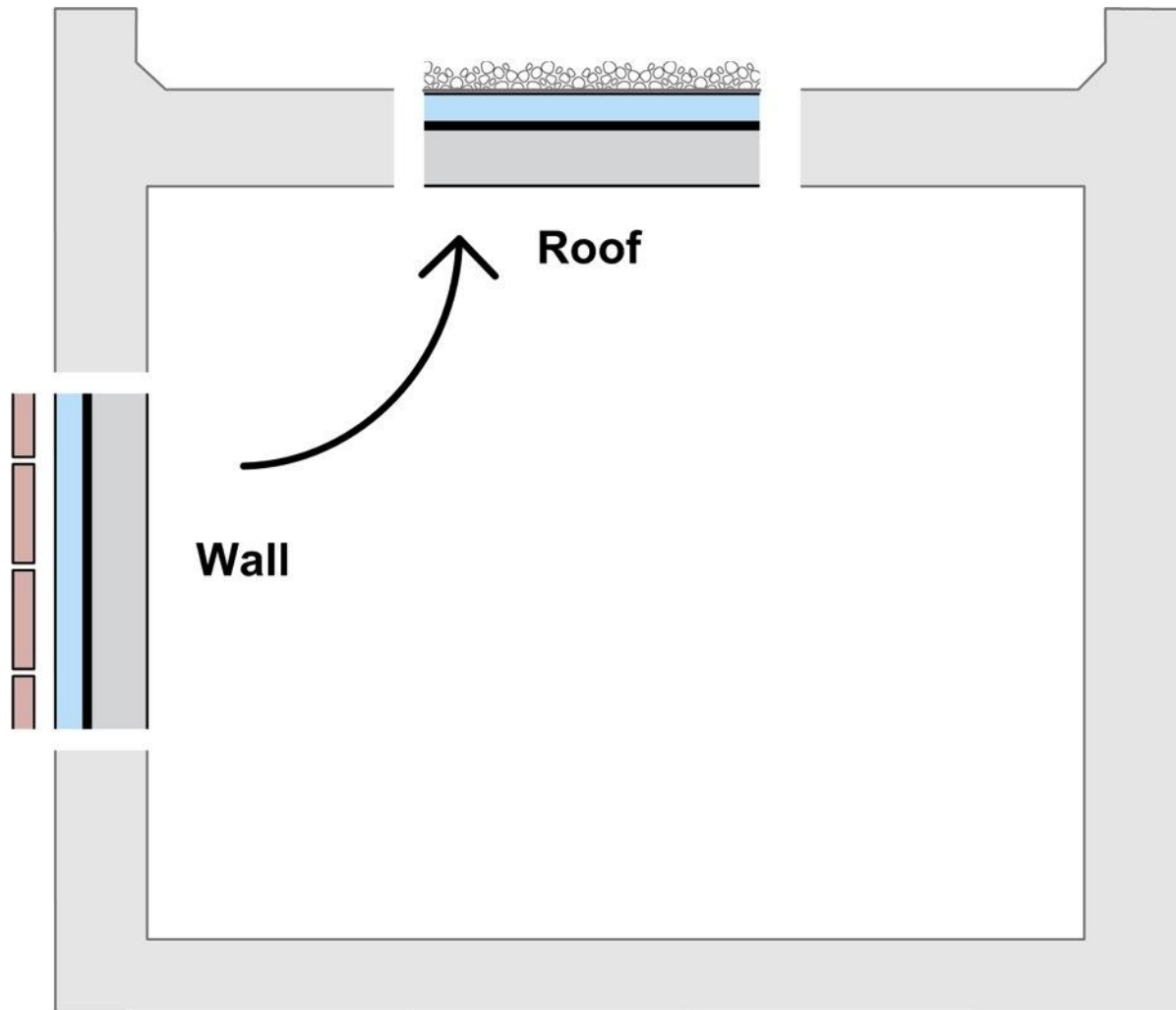
Roof

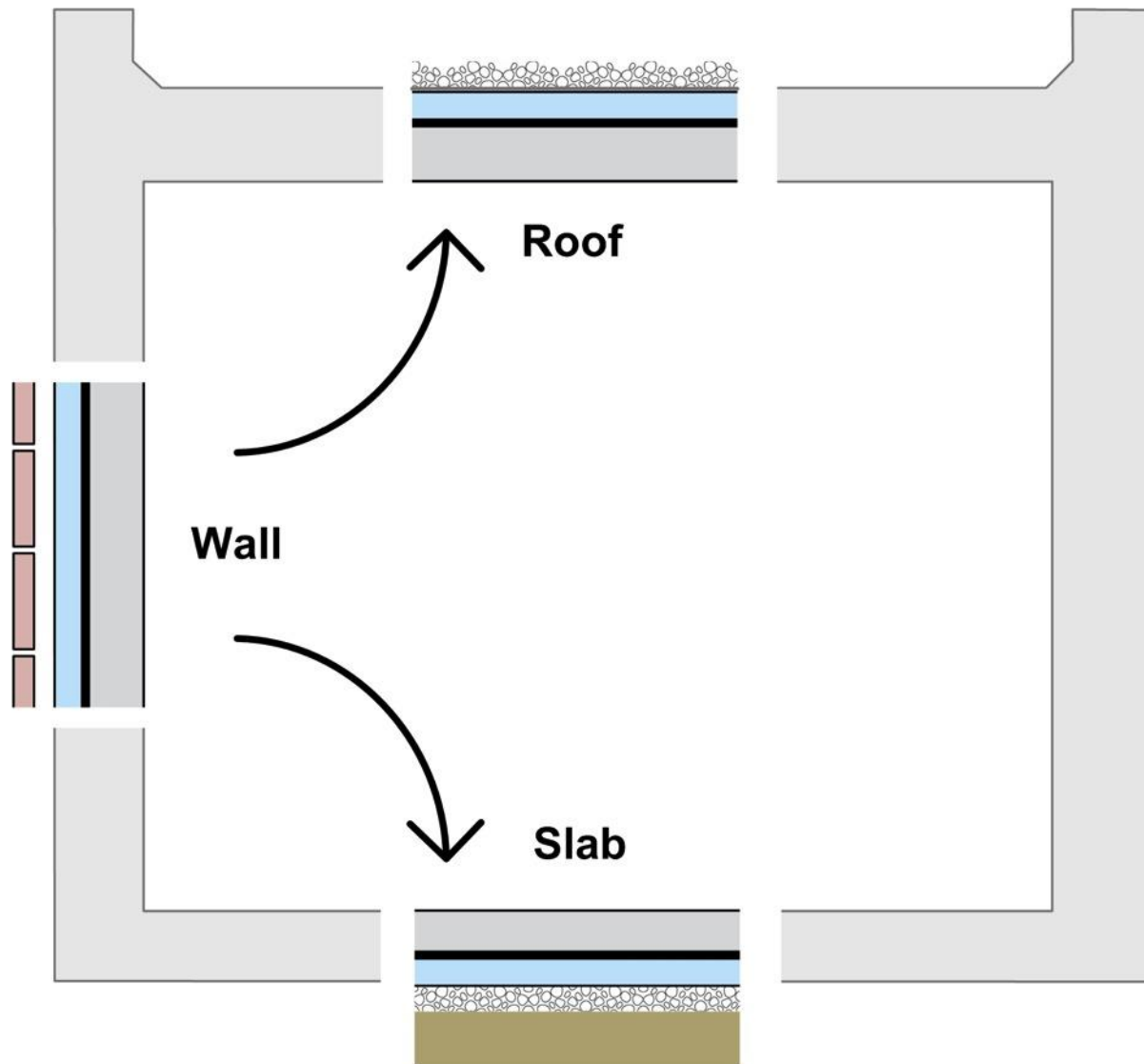


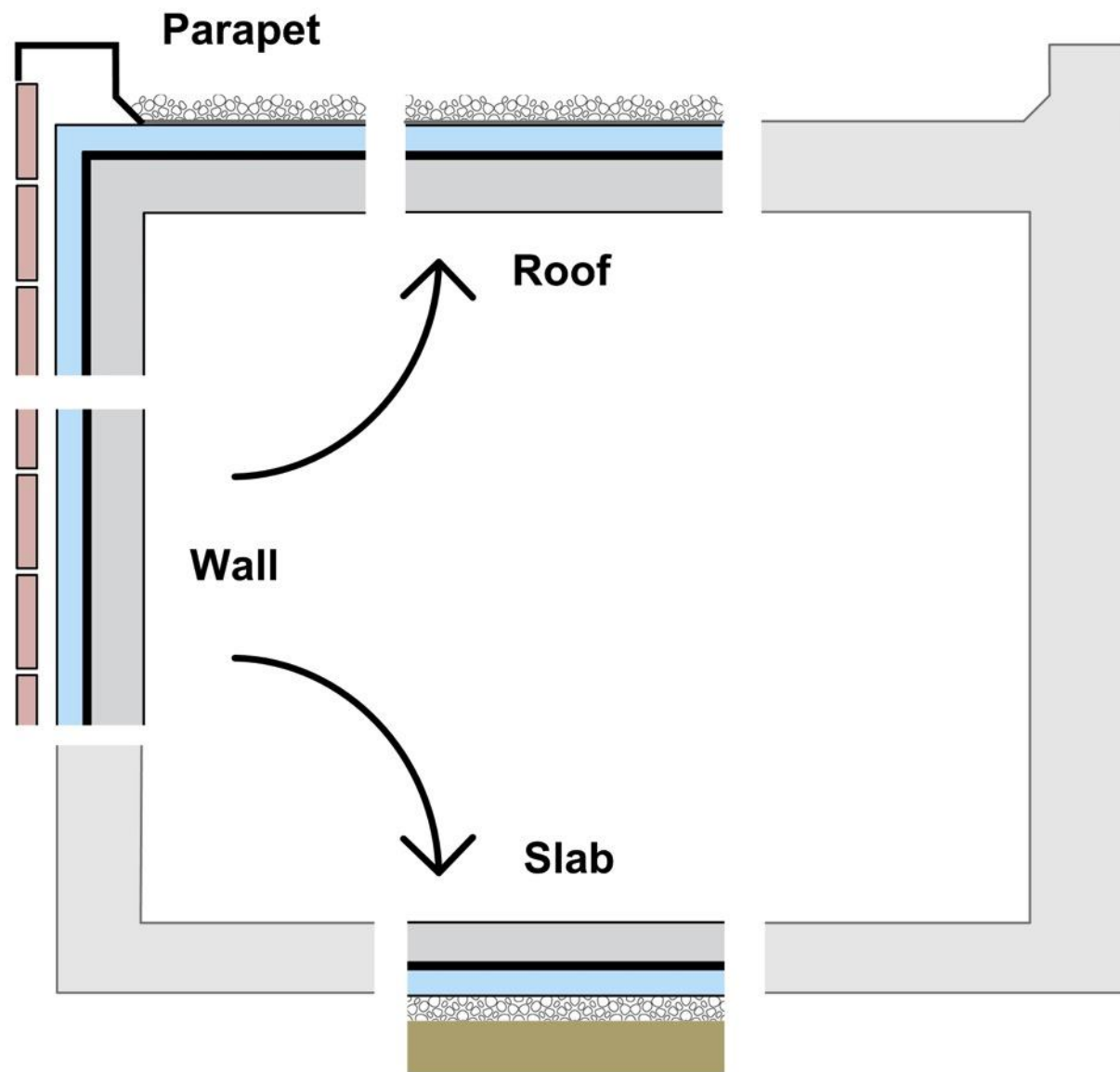


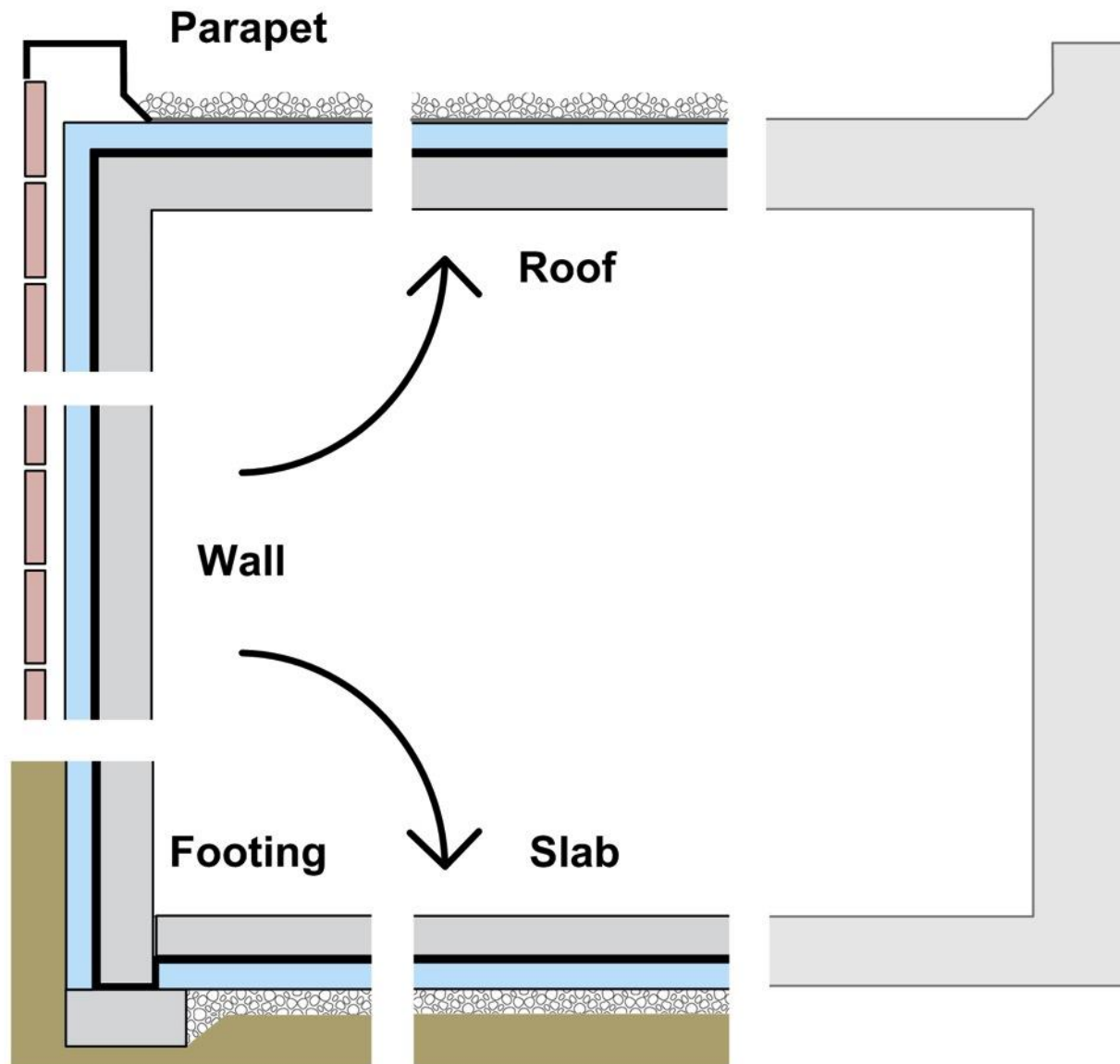


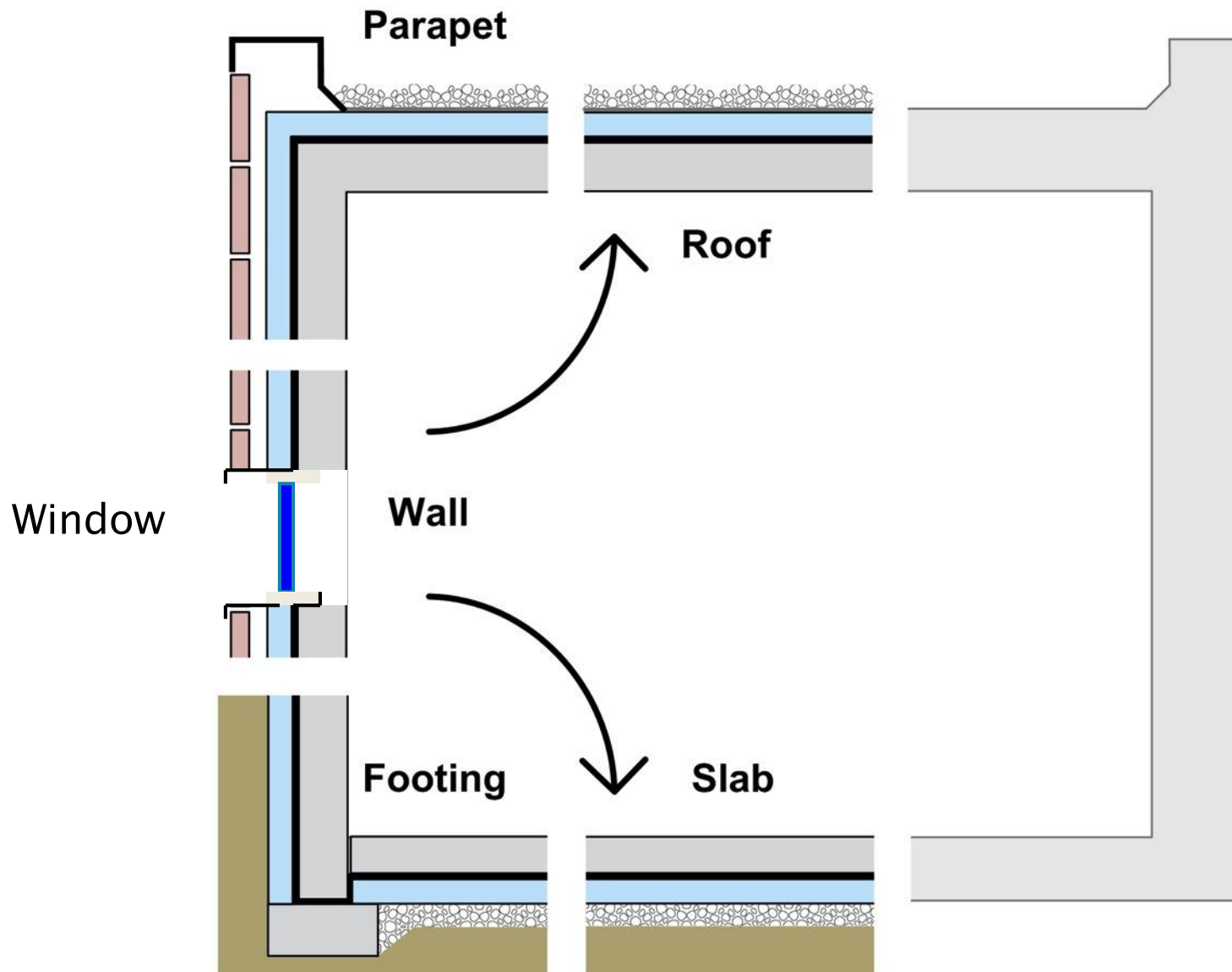











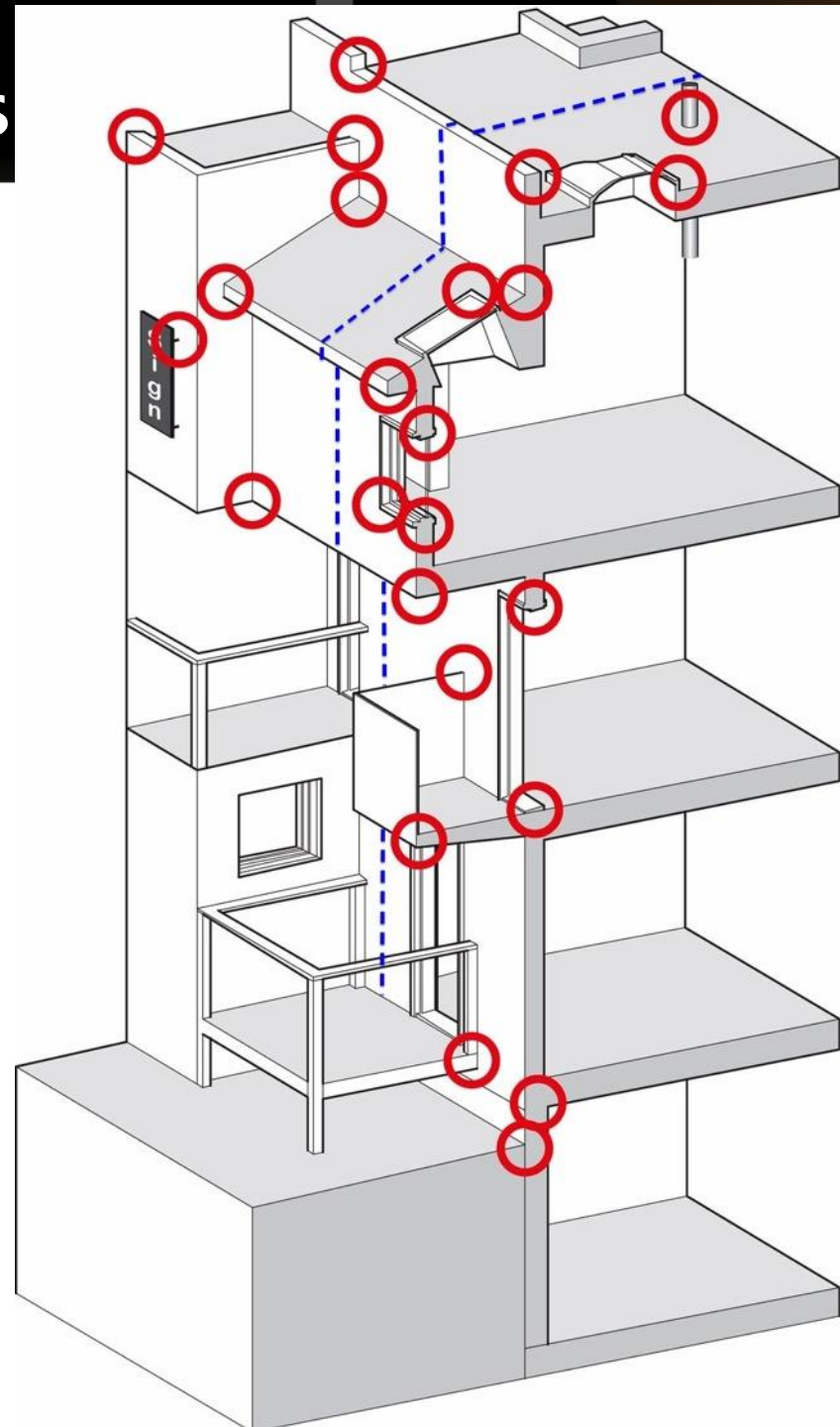




Complexity increases detailing effort, risk of failure and reduces performance

Enclosure Design: Details

- Details demand the same approach as the enclosure.
- Scaled drawings required at 
 - change in plane
 - change in material
 - change in trade



What is a high performance enclosure?

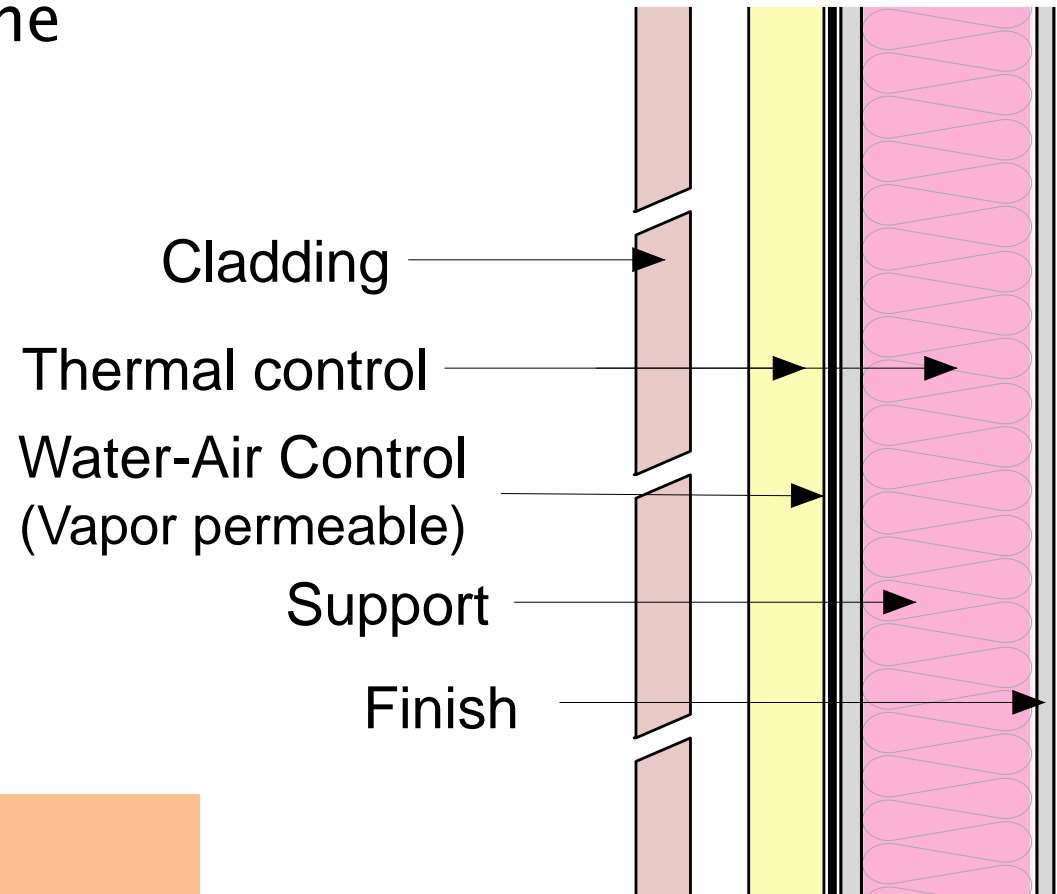
- High levels of control (heat, air, rain)
- **But**, poor continuity limits performance
- **&** Poor continuity causes most problems too:
 - E.g. air leakage condensation
 - Rain leakage
 - Surface condensation
 - Cold windows
- Thus: *continuity + high levels of control*





Insulation in stud cavity

- Need vapor permeable air-water membrane
- Wood studs usually have cavity insulation



- Higher R-values
- Can use lower cost fiber insulation
- Reduces wall thickness

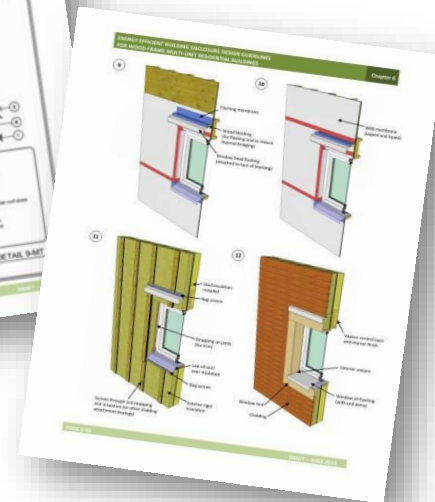
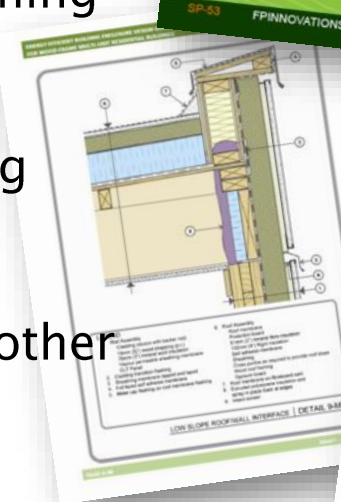
Exterior Insulation

→ Wood frame, split-insulated. With batt inside frames



Resource: Low-Energy Design Guide

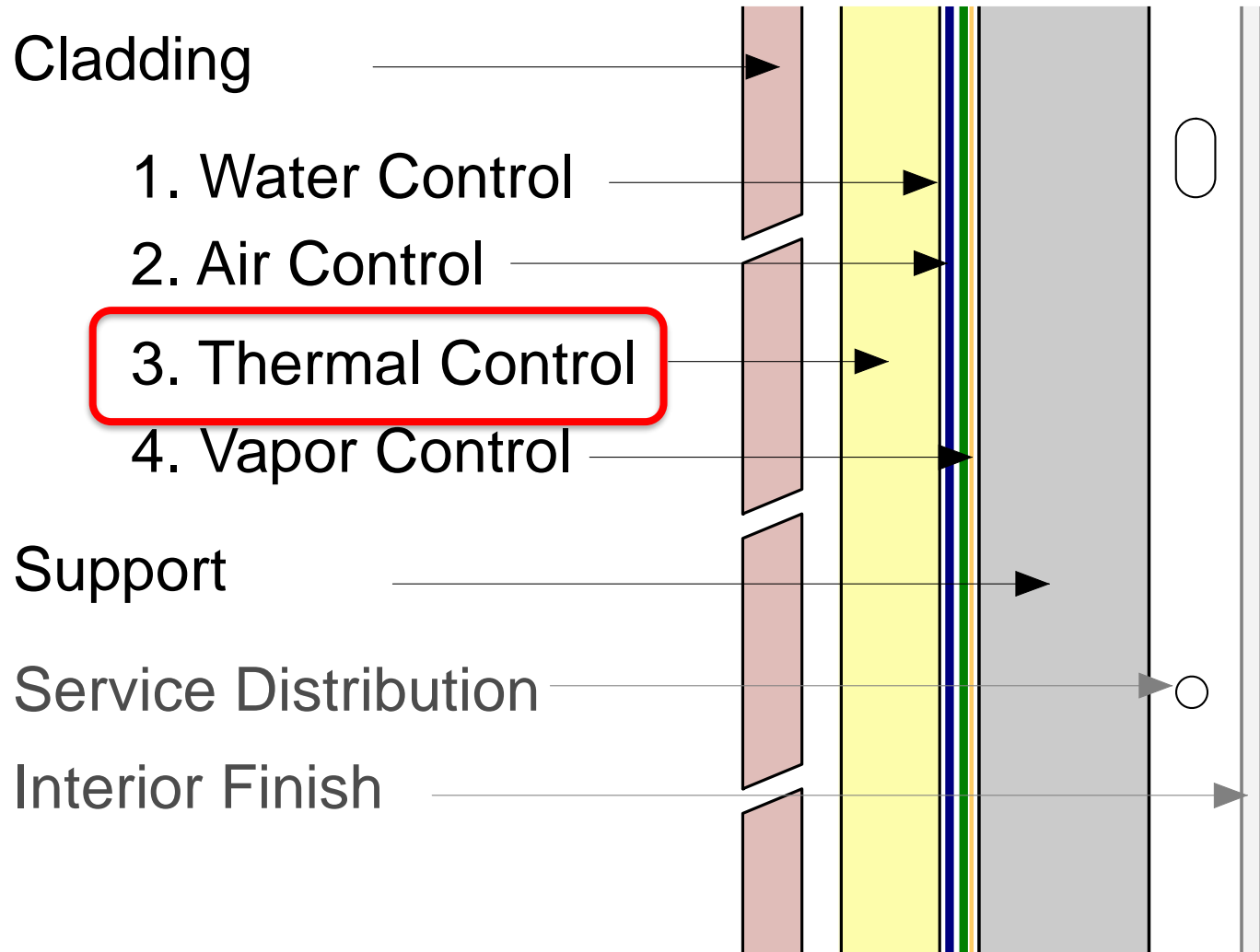
- *Guide for Designing Energy-Efficient Wood-Frame Building Enclosures* (FP Innovations, 2013)
 - For up to 6-storey **Wood-frame** Buildings
 - Focus on highly insulated wood-frame assemblies to meet current and upcoming energy codes
 - Strategies, assemblies & many building enclosure details provided
 - Sequential detailing for windows and other complicated details



Thermal Control

- Insulation
- Thermal bridging

The Ideal Enclosure / Perfect Wall



Thermal Control

- Critical part of low-energy buildings in Canada
- Significant quantities of insulation
 - Key is to get it continuous – avoid metal and concrete thermal bridges!
 - Airtight – don't bypass insulation with air!
- Many choices for insulation products

Choices: Insulation *Materials*

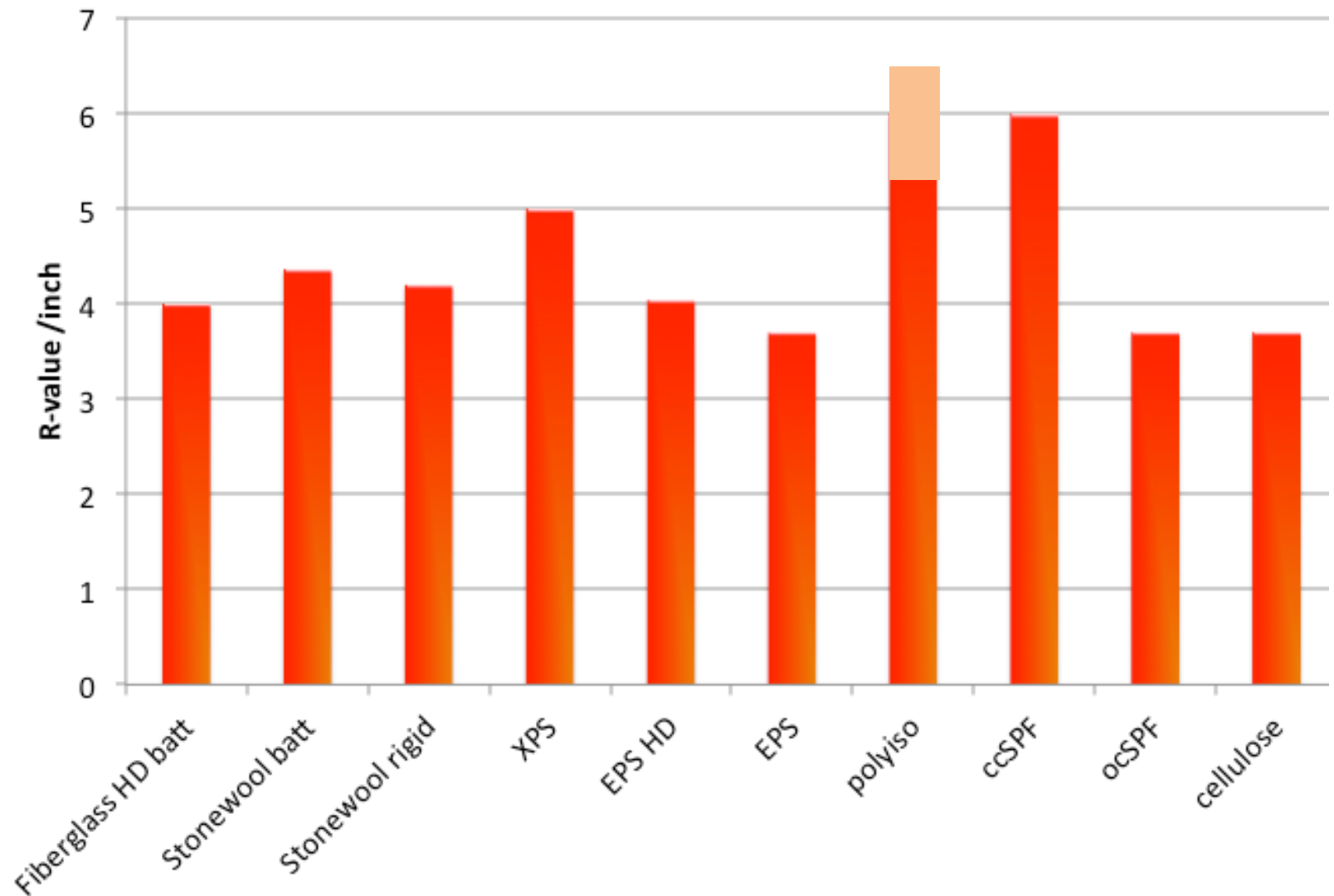
Materials	Examples	Moisture	Fire	Vapor Permeance	Air Permeance
Mineral fiber	Fiberglass, stone, slag	Tolerant	Non-combustible	high	high
Organic Fiber	Cellulose, cotton, wool, straw	Sensitive	Combustible	high	high
Plastic foam	Polystyrene, polyurethane, polyisocyanurate	Tolerant	Combustible	Low-medium	low
Mineral foam	Foamglass, pumice, aircrete, aerogel	Tolerant	Non-combustible	low	low



Choices: *Form* of Insulation

Form	Installation	Limits to use
Loose	poured or blown	may settle, easily compressed
Batt	friction fit	held in place by friction, easily compressed
Roll	friction fit / mechanically attached	as for batts
Board	mechanically, adhesively attached	resistant to mechanical pressure
Spray	spray in place	sticks to adjoining surfaces, resilient

Insulations: R/inch compared



Making Choices

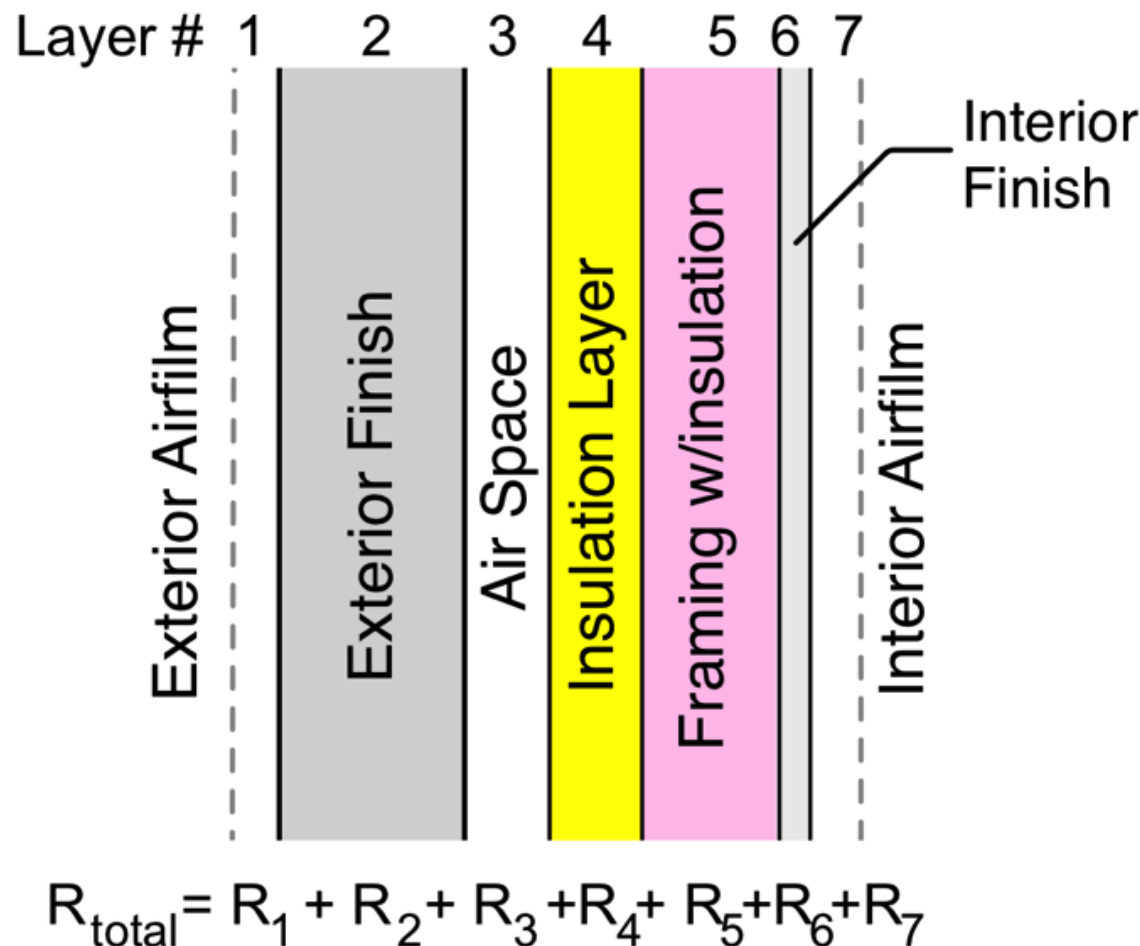
- Factors *other than R-value* are usually most important
 - Fire resistance
 - Moisture tolerance
 - Physical strength
 - Vapor permeance
 - Air permeance
- Most insulation products are very inexpensive relative to other building products

Thermal Bridging

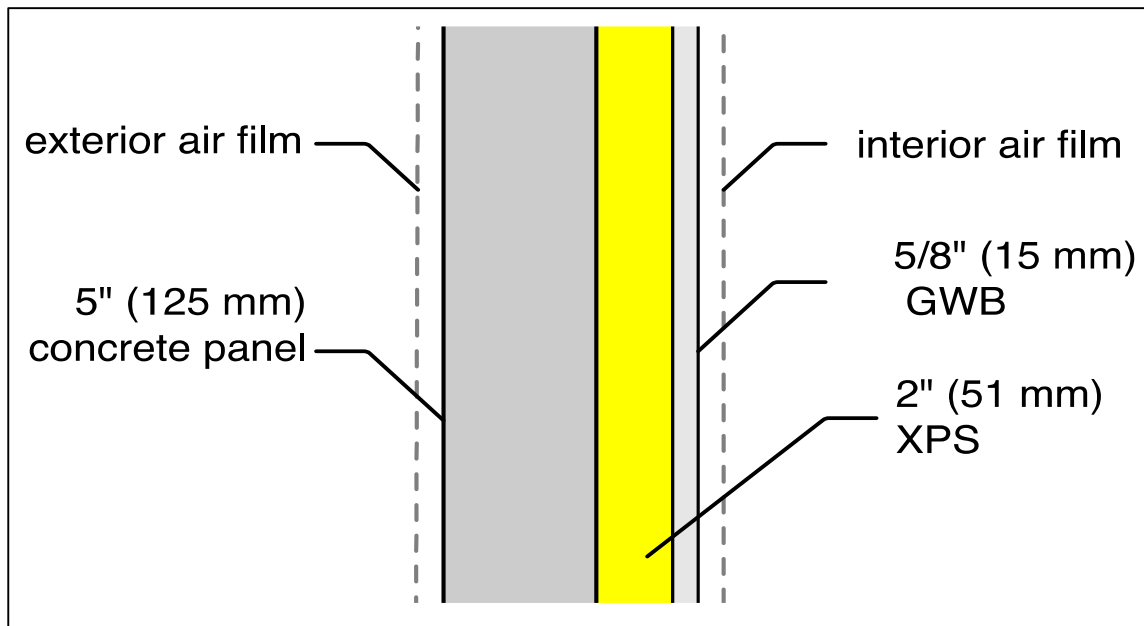
- Manage to get effective R-value
- Increasing code restrictions

Calculating R-value: the good old days

→ Just add the layer *R-values*.



Example Assembly R-value



Layer	R-value
Exterior air film	0.16
5" (125 mm) concrete	0.30
2" (51 mm) XPS insulation	10.0
5/8" (15 mm) GWB	0.10
Interior air film	0.68
Total	11.2

Values from
tables

e.g. 2" x R-5/inch

$$U = 1/R_{\text{total}}$$
$$U = 1/11.2 = 0.089$$

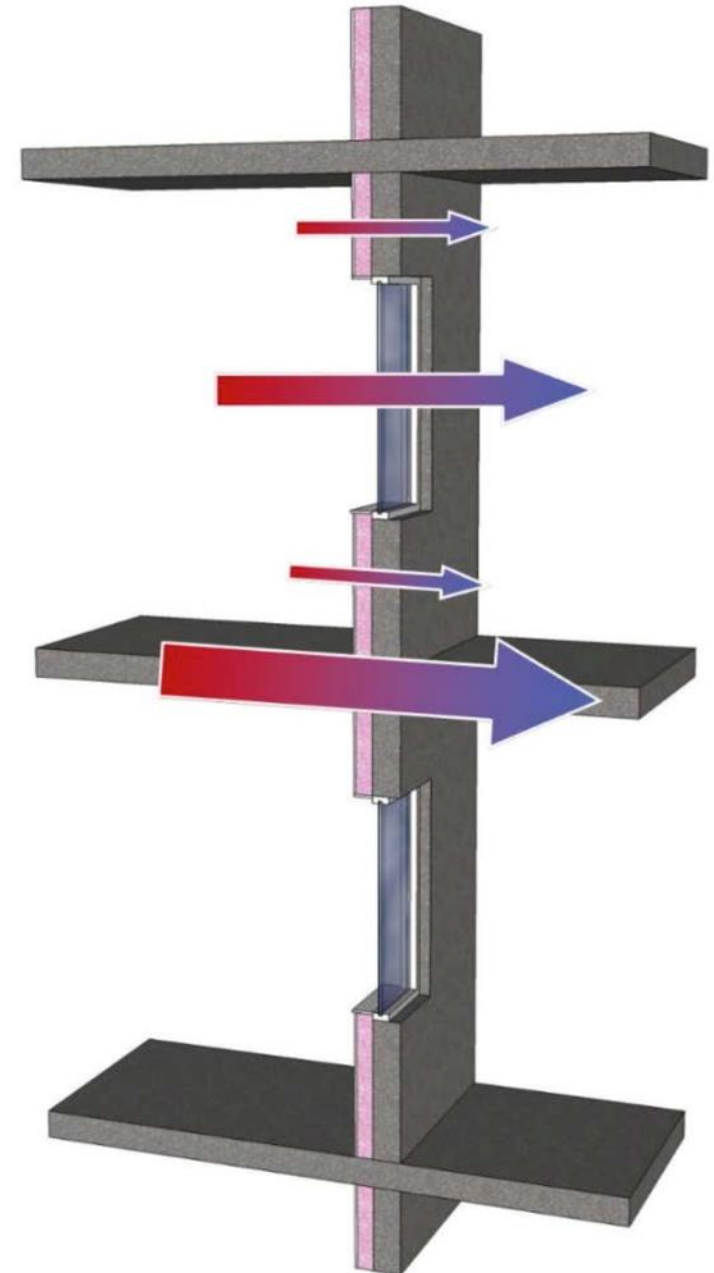
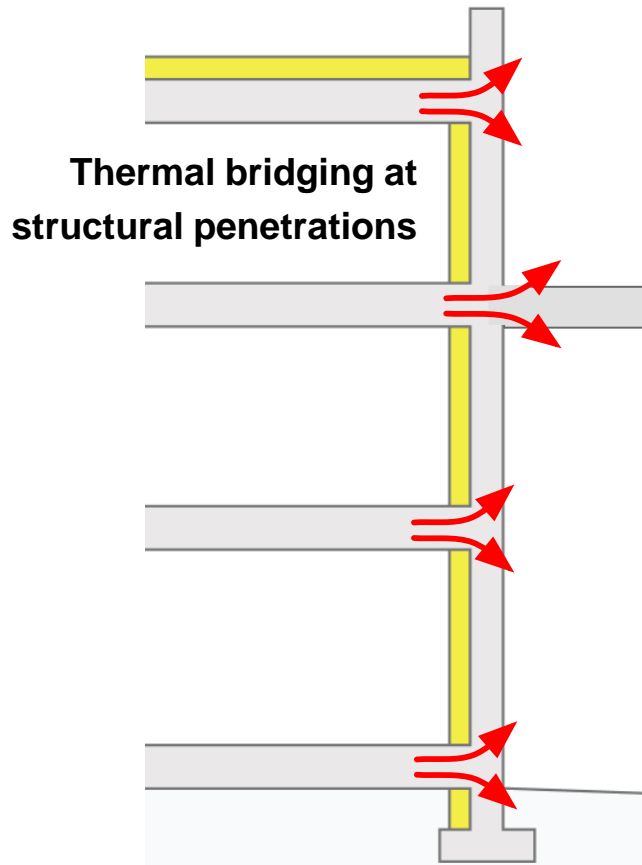
Real walls are often not simple layers



Thermal Bridging

→ A local area of the enclosure that has higher heat loss

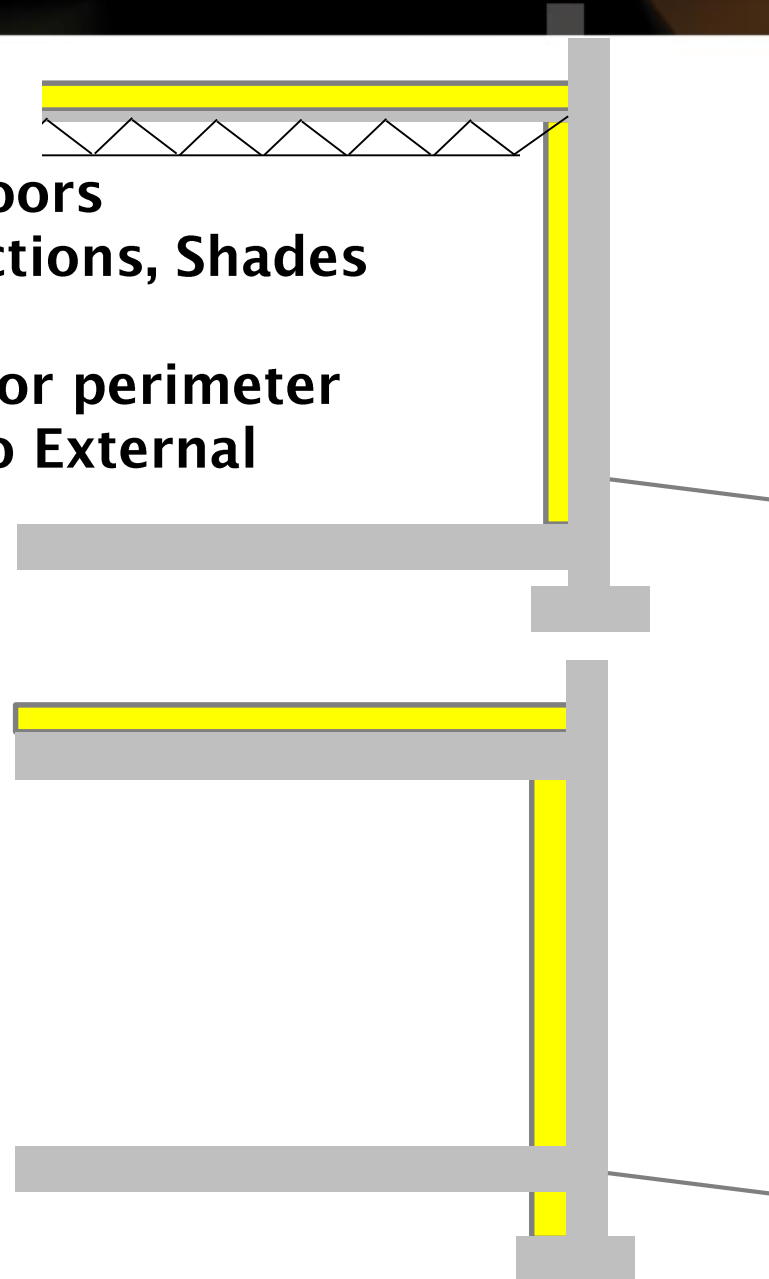
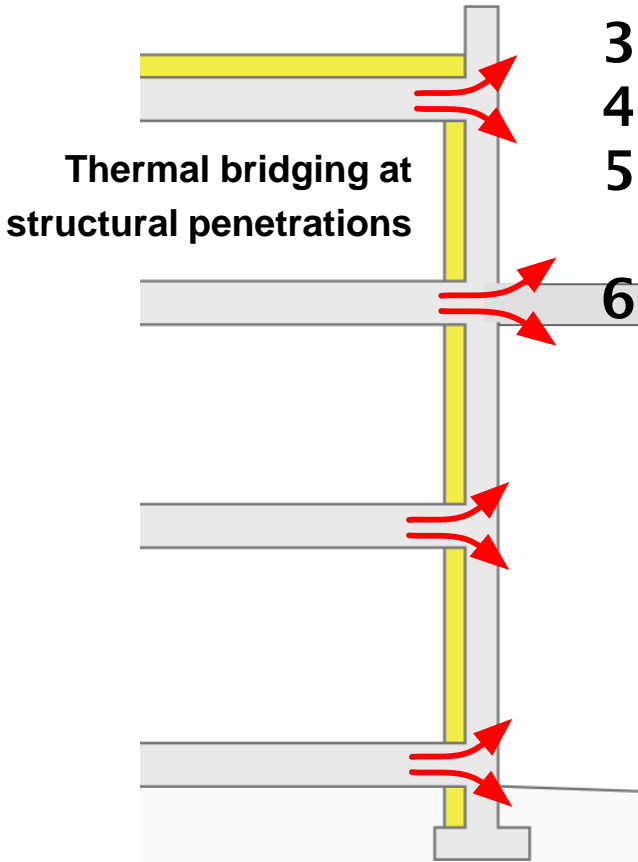
→



Interior Insulation

Hard / impossible to get continuous

1. Intermediate Floors
2. Baconies, Projections, Shades
3. Parapets
4. Window and Door perimeter
5. Internal Walls to External Walls
6. At Grade



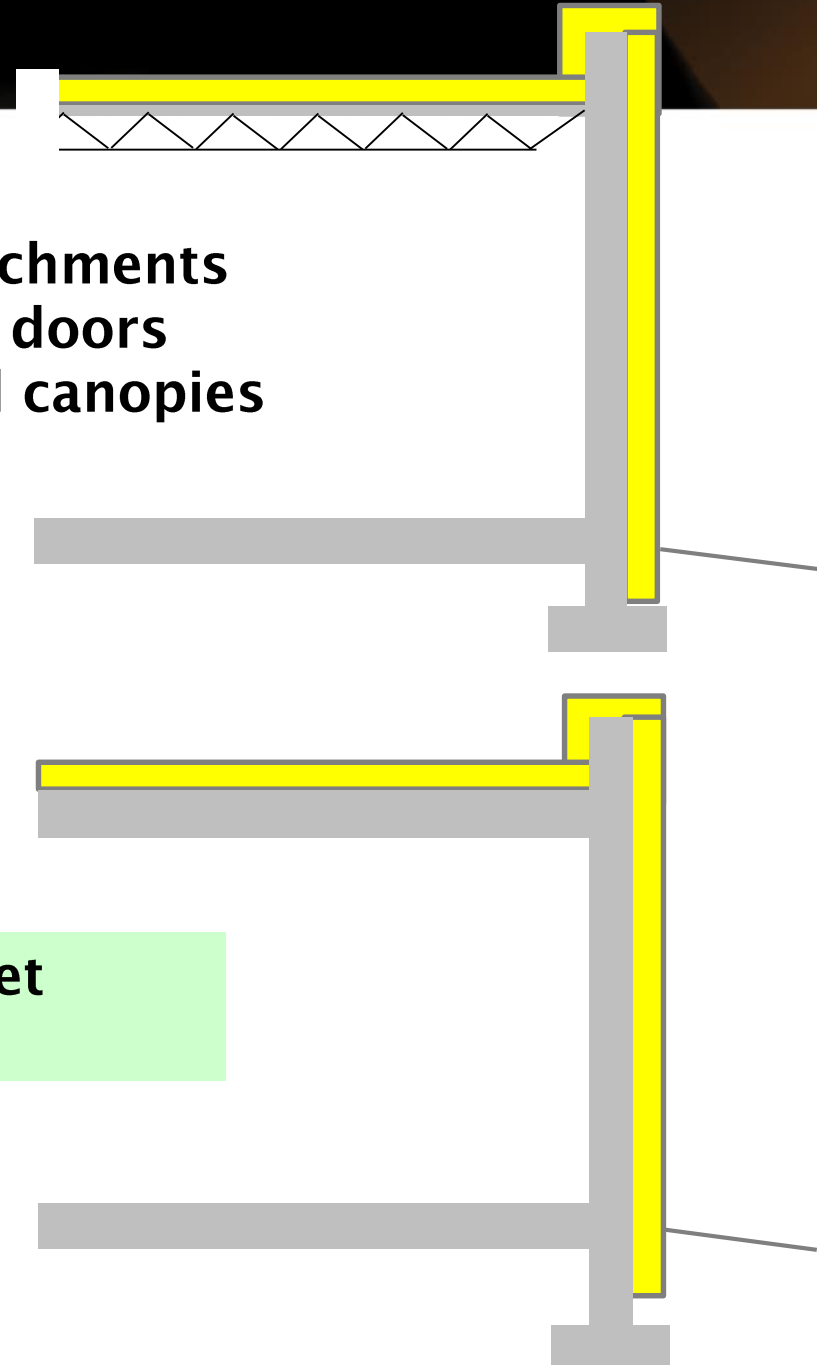
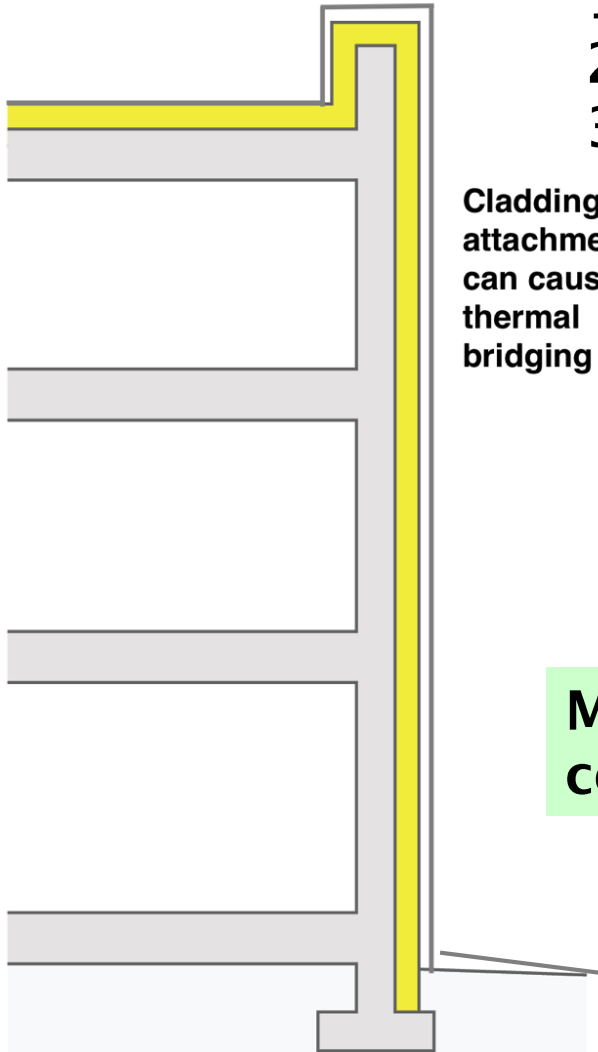
Floors, roofs, slabs cause penetrations

Exterior Insulation

1. Cladding attachments
2. Windows and doors
3. Balconies and canopies

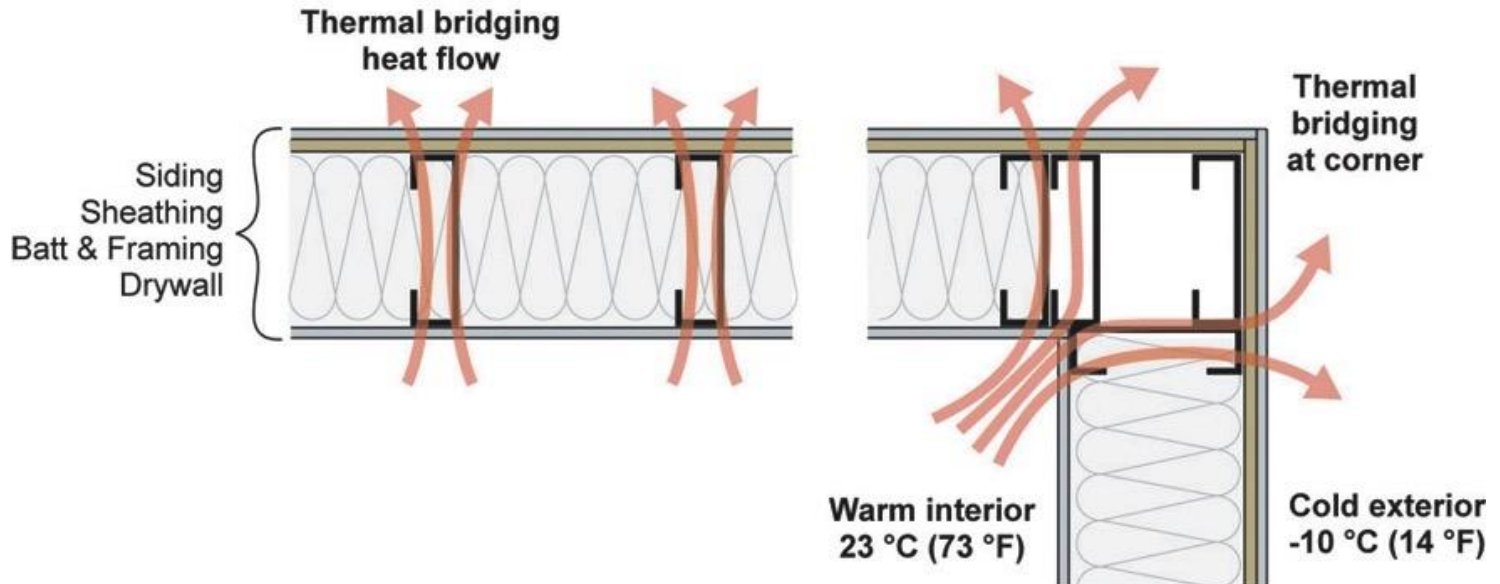
Cladding attachment can cause thermal bridging

Much easier to get continuous



Thermal bridging of framing

- Codes NECB / ASHRAE 90.1... requires thermal bridging of framing studs be accounted for
- Typically, $\frac{2}{3}$ to $\frac{3}{4}$ of batt insulation R-value is lost by placing between *steel*/ studs





Find the thermal bridge

Accounting for framing

- We can convert 3-D frames into a **layer**
- Note the poor performance of steel stud framing with batt insulation



Cavity Depth		Rated Cavity R-value	Layer R_{cw} -value @ 16 inch centres	Layer RSI_{cw} @ 405 mm centres
In	mm			
2.5	64	Empty	0.75	0.13
3.5	89	Empty	0.79	0.14
		R-13	6.0	1.06
		R-15	6.4	1.13
6.0	152	Empty	0.84	0.15
		R-19	7.1	1.25
		R-21	7.4	1.31
		R-24 (4" ccSPF)	7.6	1.34

\$ This assumes
 \$ 16" o.c. studs...
 \$\$ in reality, many
 \$\$\$ more studs
 used and R-
 \$ value drops
 \$\$
 \$\$\$
 \$\$\$\$\$

Note: "ccSPF" is closed cell Sprayed Polyurethane Foam insulation
 Then add GWB, sheathing, cladding and airfilms

Exterior
insulation ci
R-value can
be added to
other layers
R-values



Continuous Insulation (ci)

→ Example:

→ steel-studs with R-19 batt have a value of about R-7.1 (see table)

→ Addition of 2" of stonewool means
 $R\text{-value} = 7.1 + 2 \times R\text{-4/inch} = R\text{-15.1}$

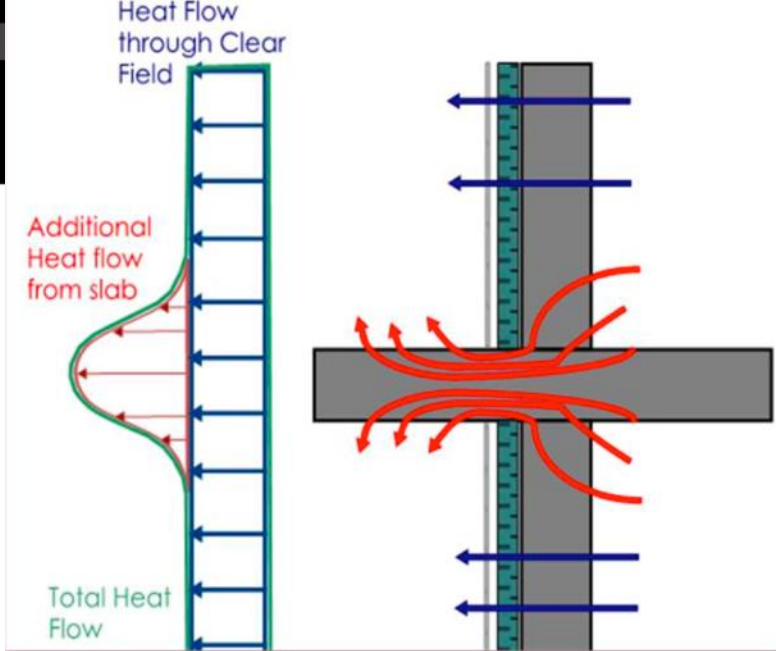
→ Addition of 2.5 of XPS provides
 $R\text{-value} = 7.1 + 2.5 \times R\text{-5/inch} = R\text{-19.6}$

→ But, cladding attachment, balconies, etc have an impact

Calculating Thermal Bridging

→ Chi-factor

→ ISO 14683:2017. *Thermal bridges in building construction -- Linear thermal transmittance -- Simplified methods and default values*. International Organization for Standardization, Geneva, 2017.



Heat flow with floor and balcony intersection

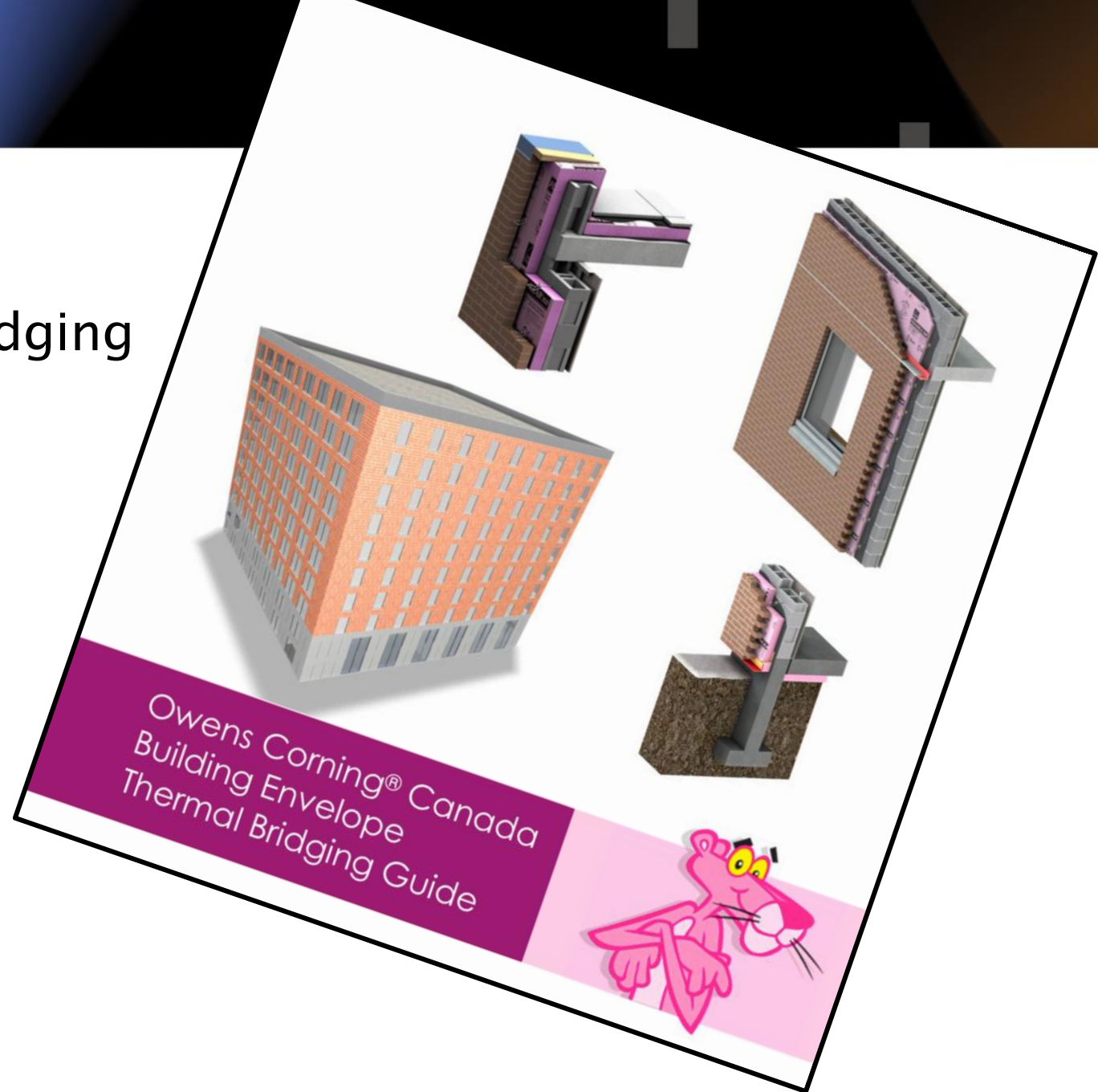


Clear Field heat flow

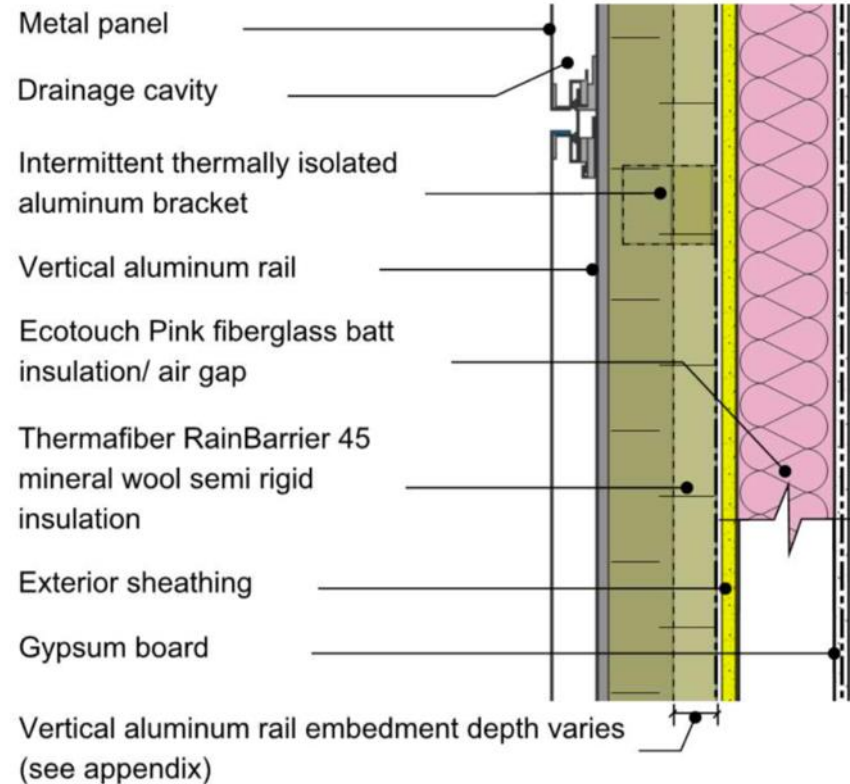
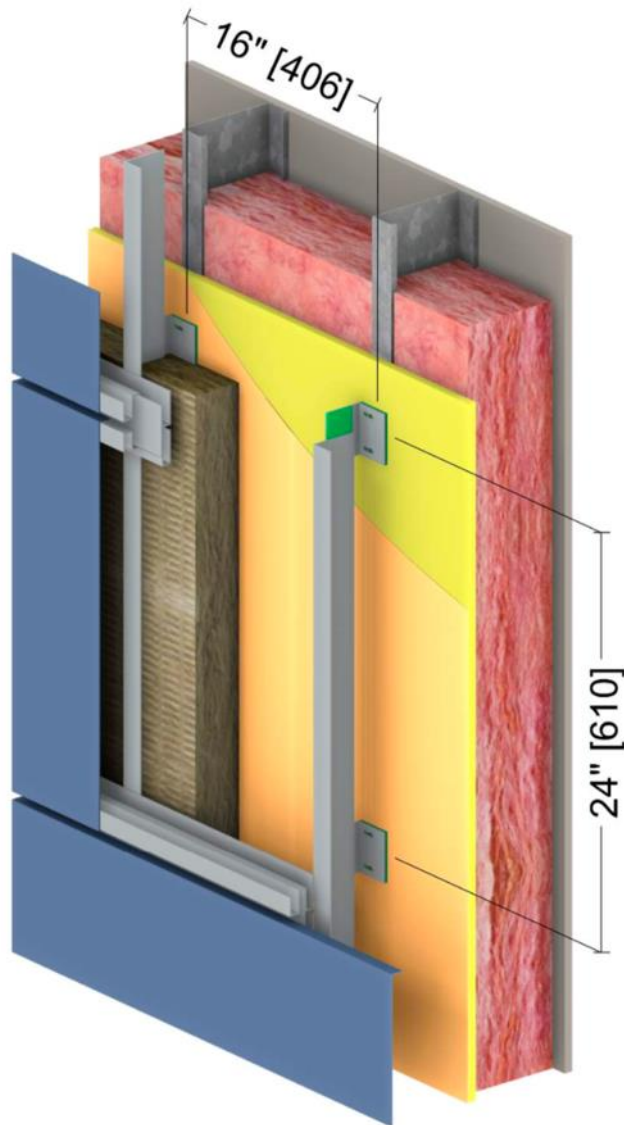


Additional heat flow due to thermal bridging at floor and balcony intersection

→ Resources:
thermal bridging
guides



Example



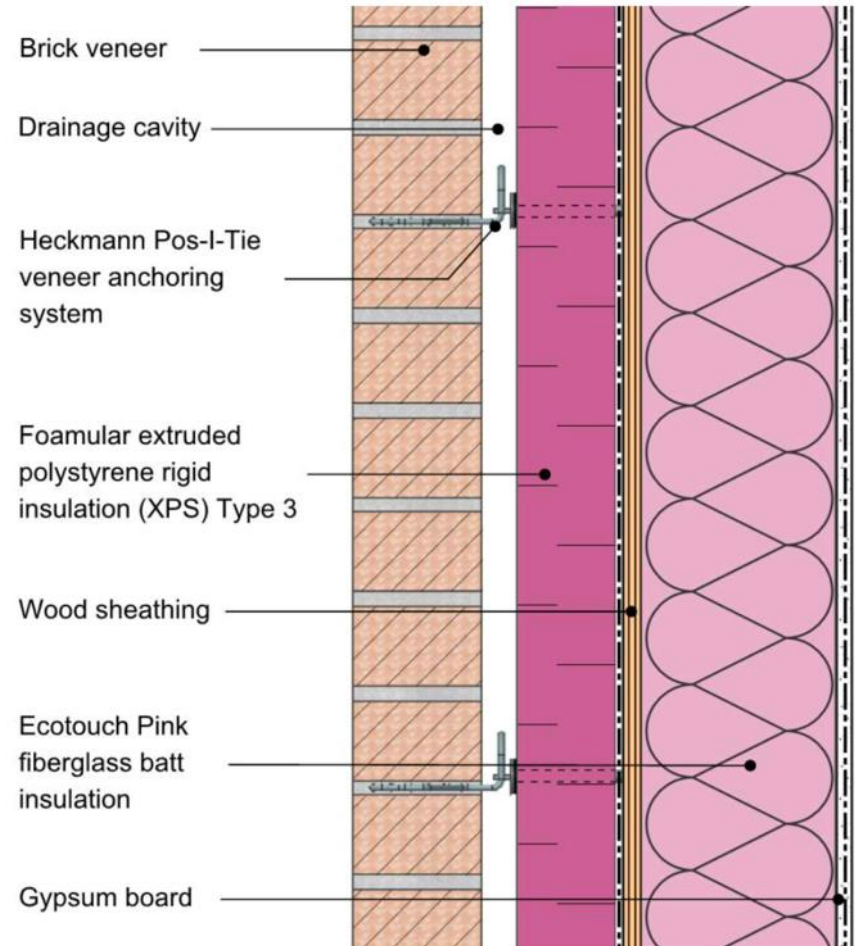
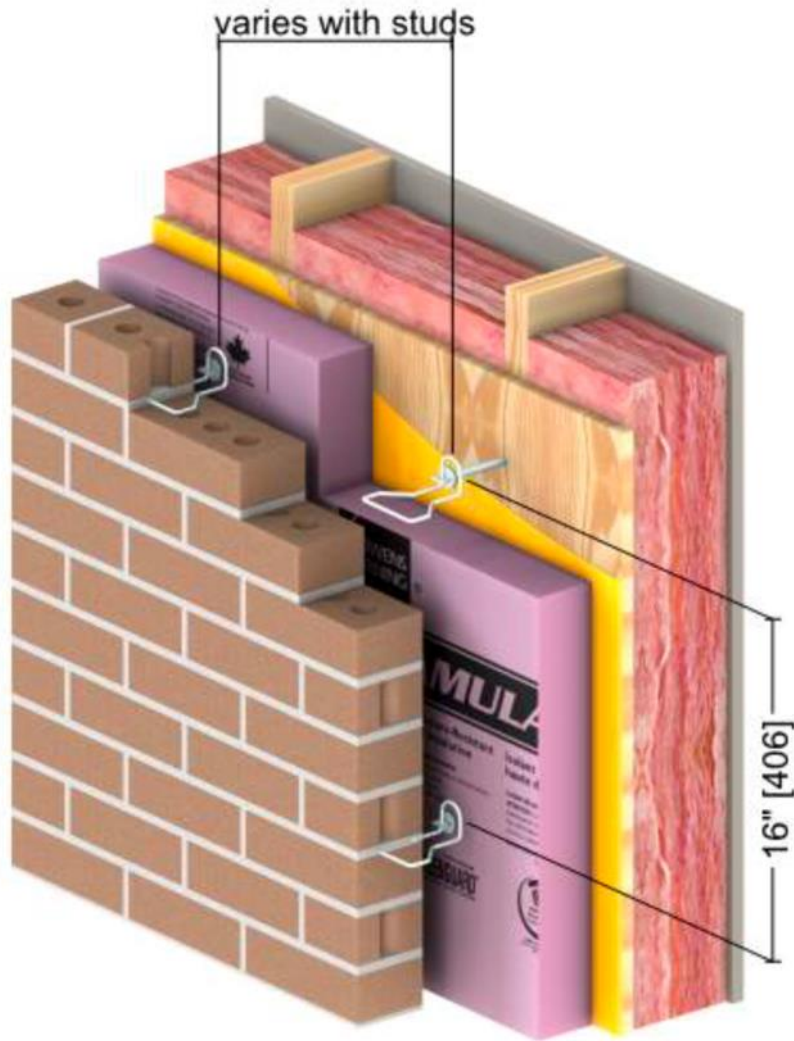
Performance including clips



Buy R-5
get R1.2

Scenario	Exterior Insulation Thickness Inches (mm)	Exterior Insulation Nominal R-value hr·ft ² ·°F/Btu (m ² K/W)	Assembly		Highest Applicable Climate Zone per NECB 2015 ¹
			R-value hr·ft ² ·°F/Btu (m ² K/W)	U-value Btu/hr·ft ² ·°F (W/m ² K)	
Air in Stud Cavity	2" (50.8) 5" (127)	R-8.6 (1.51) R-21.5 (3.79)	R-10.2 (1.80) R-18.0 (3.16)	0.098 (0.557) 0.056 (0.316)	None None
R-19 (3.35 RSI) Batt Insulation in Stud Cavity	1.5" (38.1)	R-6.5 (1.14)	R-17.1 (3.01)	0.059 (0.333)	None
	2" (50.8)	R-8.6 (1.51)	<u>R-18.2 (3.20)</u>	0.055 (0.313)	4
	3" (76.2)	R-12.9 (2.27)	R-20.5 (3.60)	0.049 (0.278)	5
	4" (101.6)	R-17.2 (3.03)	R-23.2 (4.09)	0.043 (0.245)	6
	5" (127)	R-21.5 (3.79)	R-25.8 (4.54)	0.039 (0.220)	6
R-20 (3.52 RSI) Batt Insulation in Stud Cavity	1.5" (38.1)	R-6.5 (1.14)	R-17.3 (3.05)	0.058 (0.327)	None
	2" (50.8)	R-8.6 (1.51)	R-18.4 (3.25)	0.054 (0.308)	4
	3" (76.2)	R-12.9 (2.27)	R-20.7 (3.65)	0.048 (0.274)	5
	4" (101.6)	R-17.2 (3.03)	R-23.5 (4.13)	0.043 (0.242)	6
	5" (127.0)	R-21.5 (3.79)	R-26.0 (4.59)	0.038 (0.218)	6
R-22 (3.87 RSI) Batt Insulation in Stud Cavity	1.5" (38.1)	R-6.5 (1.14)	R-17.9 (3.15)	0.056 (0.318)	None
	2" (50.8)	R-8.6 (1.51)	R-18.9 (3.34)	0.053 (0.300)	4
	3" (76.2)	R-12.9 (2.27)	R-21.2 (3.73)	0.047 (0.268)	5
	4" (101.6)	R-17.2 (3.03)	R-24.0 (4.23)	0.042 (0.237)	6
	5" (127.0)	R-21.5 (3.79)	R-26.6 (4.68)	0.038 (0.214)	6
R-24 (4.23 RSI) Batt Insulation in Stud Cavity	1.5" (38.1)	R-6.5 (1.14)	R-18.4 (3.23)	0.054 (0.309)	4
	2" (50.8)	R-8.6 (1.51)	<u>R-19.4 (3.42)</u>	0.051 (0.292)	4
	3" (76.2)	R-12.9 (2.27)	R-21.7 (3.81)	0.046 (0.262)	5
	4" (101.6)	R-17.2 (3.03)	R-24.4 (4.30)	0.041 (0.233)	6
	5" (127)	R-21.5 (3.79)	R-27.0 (4.76)	0.037 (0.210)	7

Wood studs.. Better performance

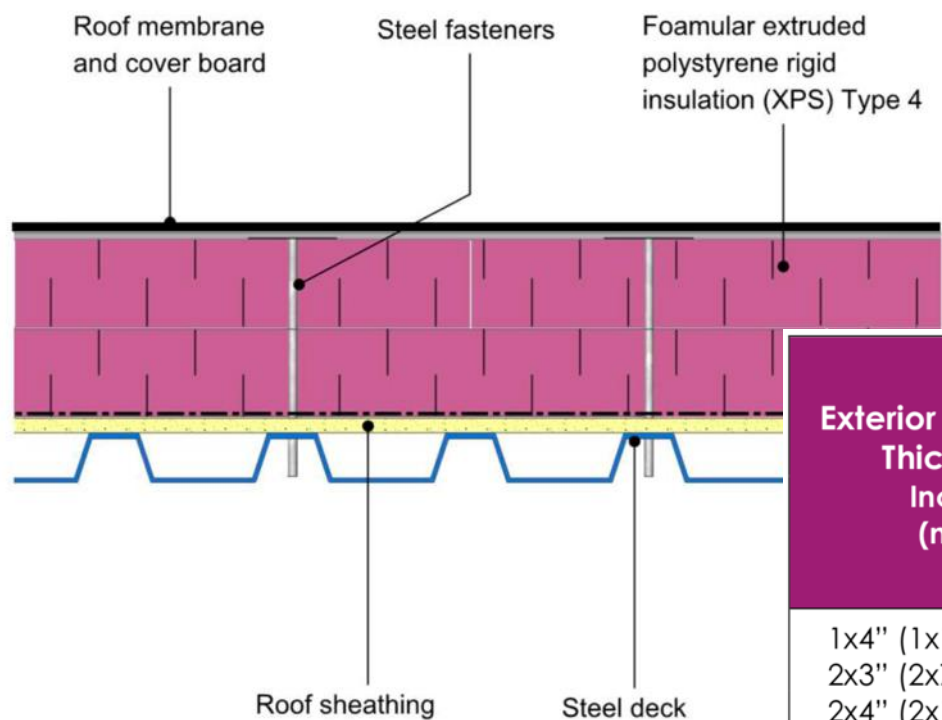
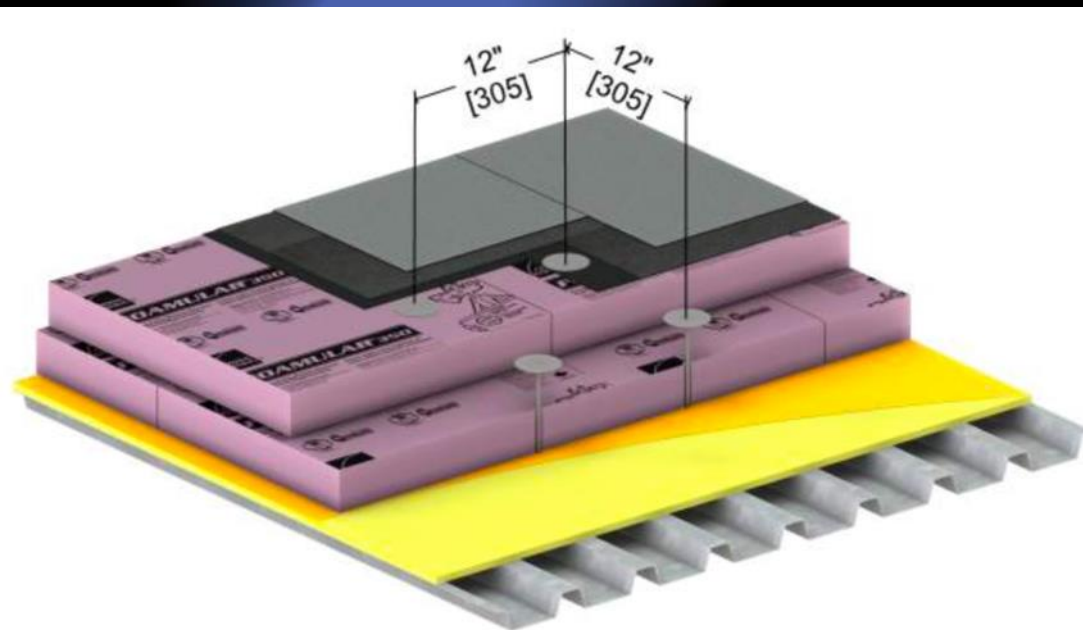


High R-values w/only R-10 ci

Scenario	Exterior Insulation Thickness Inches (mm)	Exterior Insulation Nominal R-value hr·ft ² ·°F/Btu (m ² K/W)	Assembly		Highest Applicable Climate Zone per NECB 2015 ¹
			R-value hr·ft ² ·°F/Btu (m ² K/W)	U-value Btu/hr·ft ² ·°F (W/m ² K)	
R-19 (3.35 RSI) Batt ² Insulation in Stud Cavity Studs @ 16" o.c.	2" (50.8)	R-10 (1.76)	R-29.6 (5.21)	0.034 (0.192)	7
	3" (76.2)	R-15 (2.64)	R-33.6 (5.92)	0.030 (0.169)	8
	4" (101.6)	R-20 (3.52)	R-37.4 (6.59)	0.027 (0.152)	8
R-19 (3.35 RSI) Batt ² Insulation in Stud Cavity Studs @ 24" o.c.	2" (50.8)	R-10 (1.76)	R-30.6 (5.39)	0.033 (0.185)	7
	3" (76.2)	R-15 (2.64)	R-35.0 (6.16)	0.029 (0.162)	8
	4" (101.6)	R-20 (3.52)	R-39.1 (6.89)	0.026 (0.145)	8
R-22 (3.87 RSI) Batt ² Insulation in Stud Cavity Studs @ 16" o.c.	2" (50.8)	R-10 (1.76)	R-31.7 (5.58)	0.032 (0.179)	8
	3" (76.2)	R-15 (2.64)	R-35.8 (6.30)	0.028 (0.159)	8
	4" (101.6)	R-20 (3.52)	R-39.6 (6.97)	0.025 (0.144)	8
R-22 (3.87 RSI) Batt ² Insulation in Stud Cavity Studs @ 24" o.c.	2" (50.8)	R-10 (1.76)	R-33.0 (5.82)	0.030 (0.172)	8
	3" (76.2)	R-15 (2.64)	R-37.3 (6.58)	0.027 (0.152)	8
	4" (101.6)	R-20 (3.52)	R-41.3 (7.28)	0.024 (0.137)	8
R-24 (4.23 RSI) Batt ² Insulation in Stud Cavity Studs @ 16" o.c.	2" (50.8)	R-10 (1.76)	R-33.2 (5.84)	0.030 (0.171)	8
	3" (76.2)	R-15 (2.64)	R-37.1 (6.53)	0.027 (0.153)	8
	4" (101.6)	R-20 (3.52)	R-41.0 (7.21)	0.024 (0.139)	8
R-24 (4.23 RSI) Batt ² Insulation in Stud Cavity Studs @ 24" o.c.	2" (50.8)	R-10 (1.76)	R-34.7 (6.11)	0.029 (0.164)	8
	3" (76.2)	R-15 (2.64)	R-39.0 (6.86)	0.026 (0.146)	8
	4" (101.6)	R-20 (3.52)	R-42.9 (7.56)	0.023 (0.132)	8

¹ Compared to above grade wall for maximum U-factor in Table 3.2.2.2

² Installed R-value. Rated R-20 Fiberglass Batt is compressed to R-19 when installed in a 5.5-inches wood studs cavity



Screws at 12" o.c. have almost no impact

Exterior Insulation Thickness Inches (mm)	Exterior Insulation Nominal R-value hr·ft ² ·°F/Btu (m ² K/W)	Assembly	
		R-value hr·ft ² ·°F/Btu (m ² K/W)	U-value Btu/hr·ft ² ·°F (W/m ² K)
1x4" (1x101.6mm)	R-20 (3.52)	R-20.8 (3.67)	0.048 (0.272)
2x3" (2x76.2mm)	R-30 (5.28)	R-30.5 (5.36)	0.033 (0.186)
2x4" (2x101.6mm)	R-40 (7.04)	R-39.8 (7.02)	0.025 (0.142)

Fenestration

- Total Area (WWR)
- Thermal Quality

Windows & Glazing: Key Considerations

→ Window-to-Wall Ratio



Window Performance is Important

- Code-approved windows have U_{SI} values of about $2.5 \text{ W/m}^2\text{K}$... this is R-2.3
- Windows and curtainwalls with R-2.5 to R3.5 comprise most installed
- To achieve higher R-values, different frames and triple-glazing needed

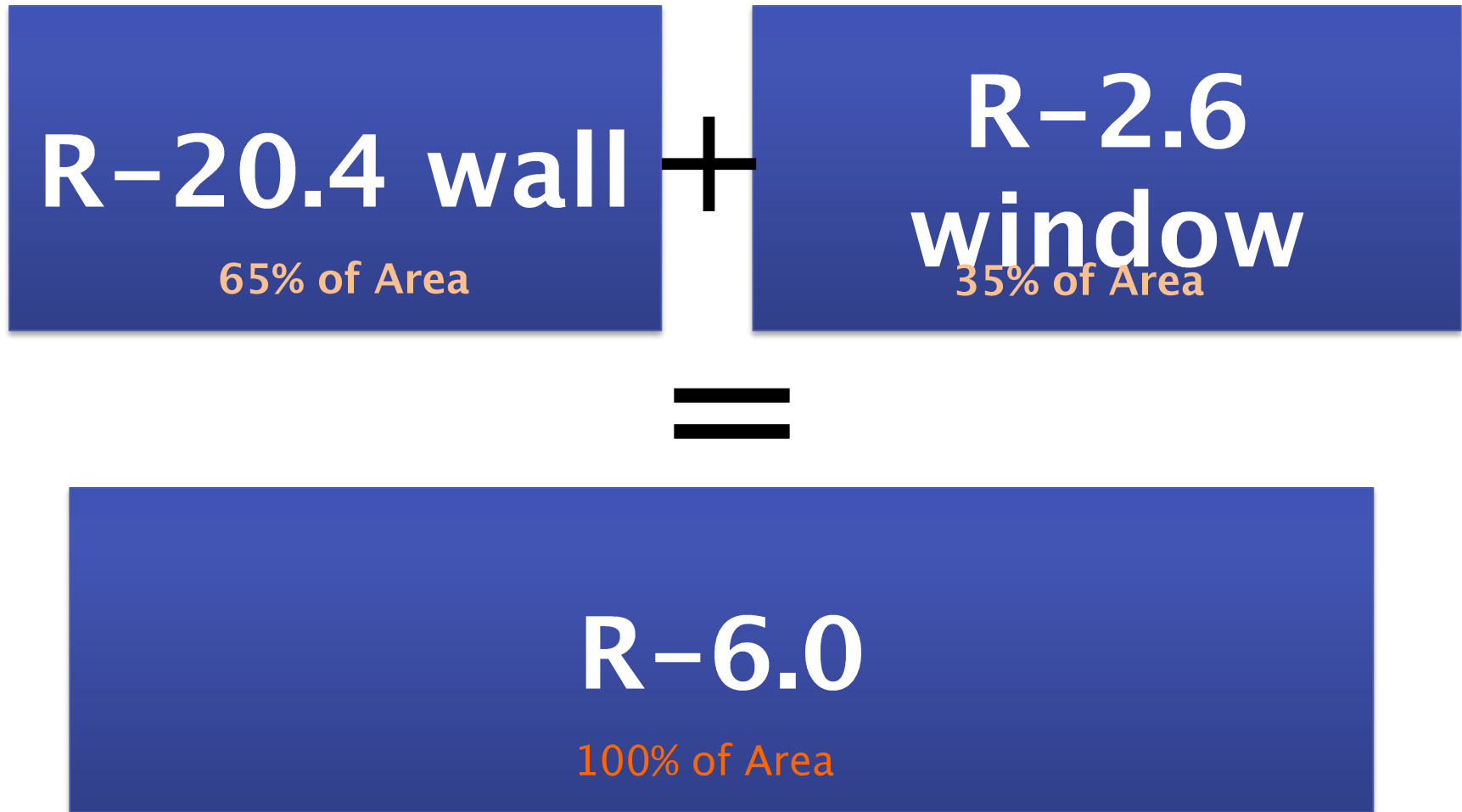
Average R-value

The diagram illustrates the calculation of an average R-value for a composite surface. It consists of two blue rectangular boxes. The left box contains the text 'R-20.4 wall' in large white font, with '65% of Area' in smaller orange font below it. To the right of this box is a large black plus sign. The right box contains the text 'R-2.6 window' in large white font, with '35% of Area' in smaller orange font below it. Below these two boxes is a large black equals sign.

$$\begin{array}{cc} \text{R-20.4 wall} & + & \text{R-2.6 window} \\ \text{65\% of Area} & & \text{35\% of Area} \end{array} =$$

Window $U_{SI} = 2.2$ or R-2.6

Average R-value

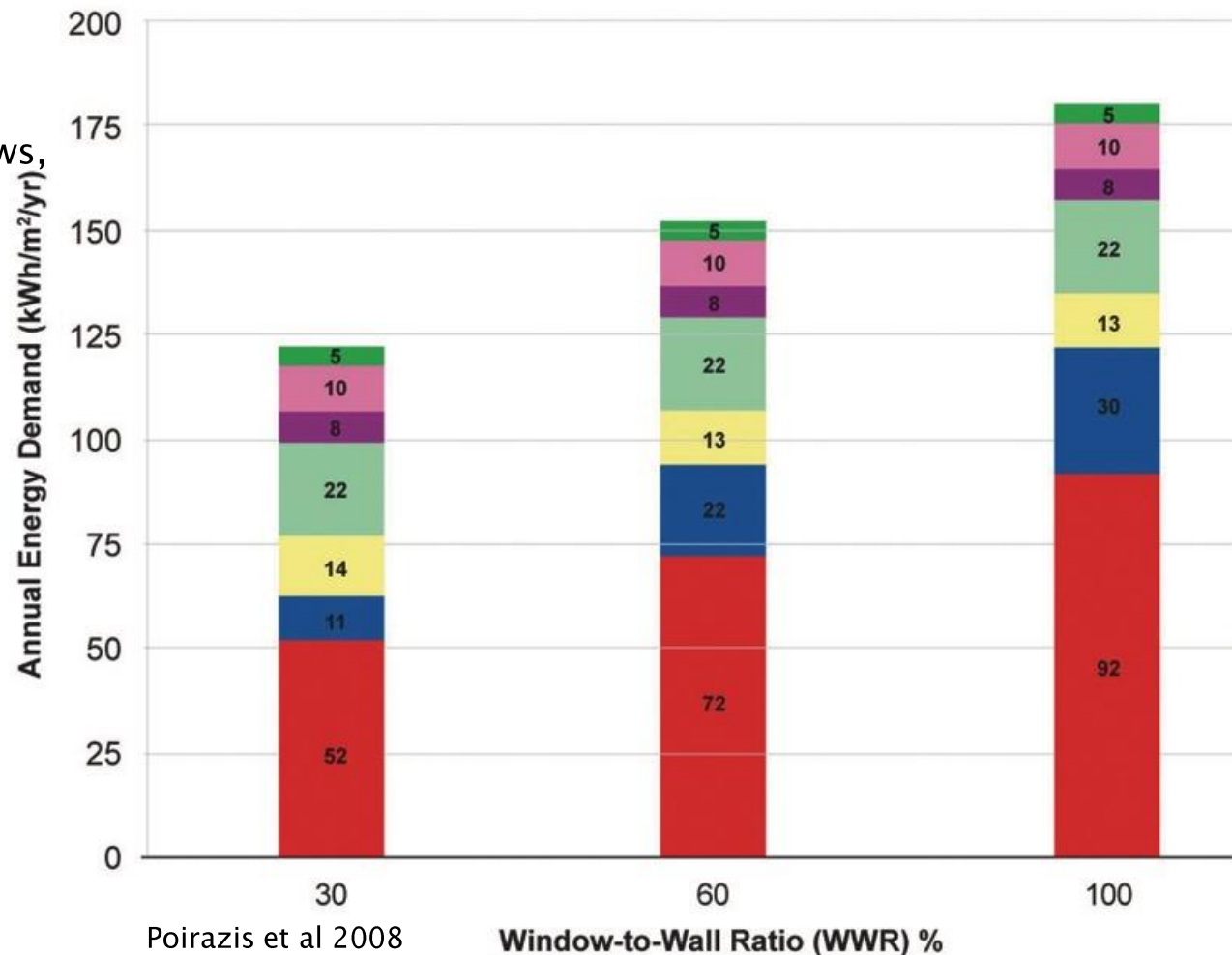


Window $U_{SI} = 2.2$ or R-2.6

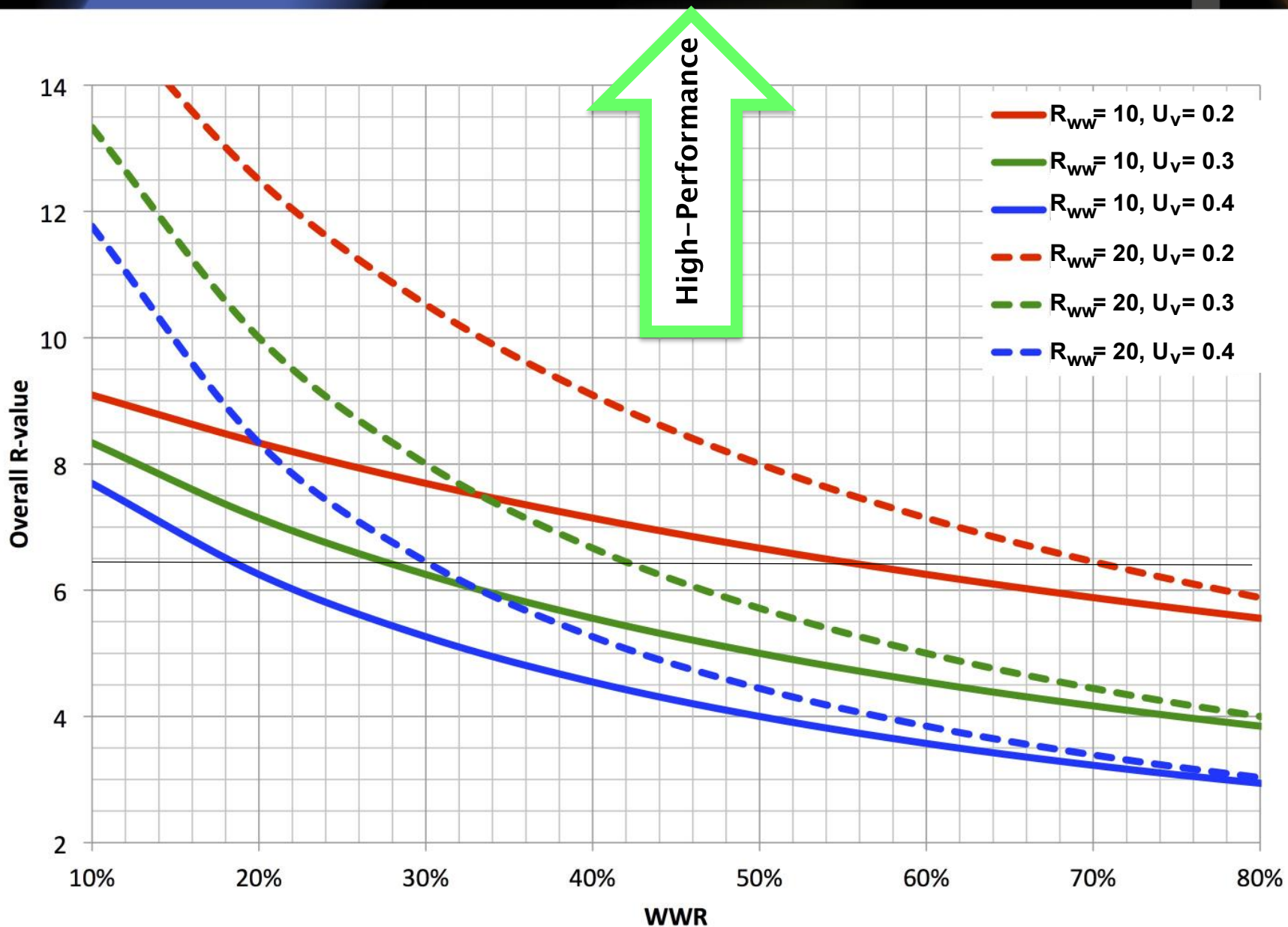
Example Low-energy Office Building

→ Adding window area = more energy for heating & cooling

Mid-size cold-climate (Sweden)
low-energy office building
Note: true R20 walls, R3.5 windows,
daylighting controls, and
demand-controlled ventilation.

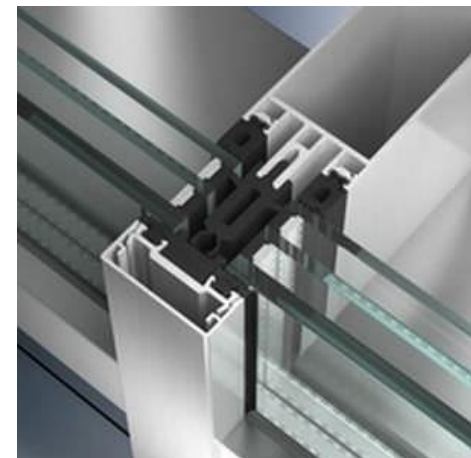
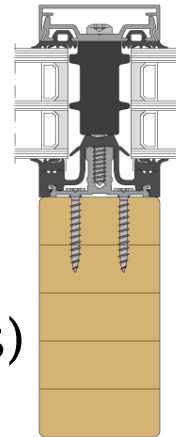
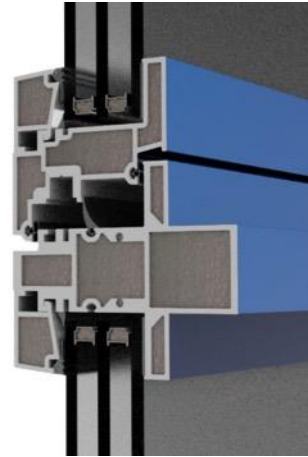


Window-to-Wall Ratios



High Performance Windows & Glazing

- Triple glazing with argon fill, warm edge spacers and 2-3 low-e coatings
 - Possibly quad IGUs in far North
- Punched window options (domestic & imported)
 - Insulated fiberglass, insulated vinyl, vinyl/aluminum
- Curtainwall options
 - Imported thermally broken aluminum
 - Options for wood veneer (aluminum glazing components) fiberglass/vinyl



Better Windows

R-20.4 Wall

65% of Area

+

R-4

35% of Area

=

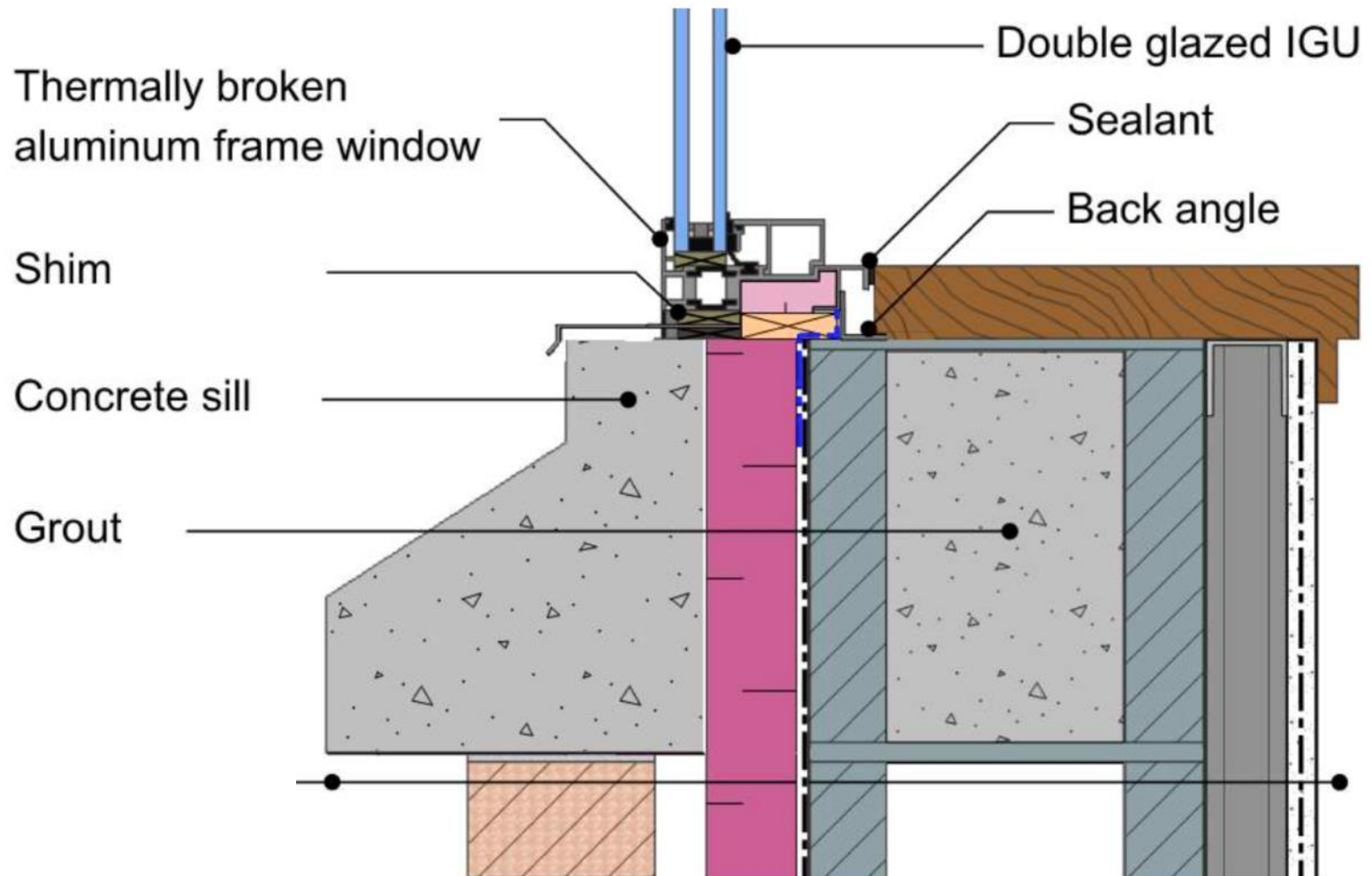
R-8.4

100% of Area

Better windows, and almost 30% reduction in heat loss

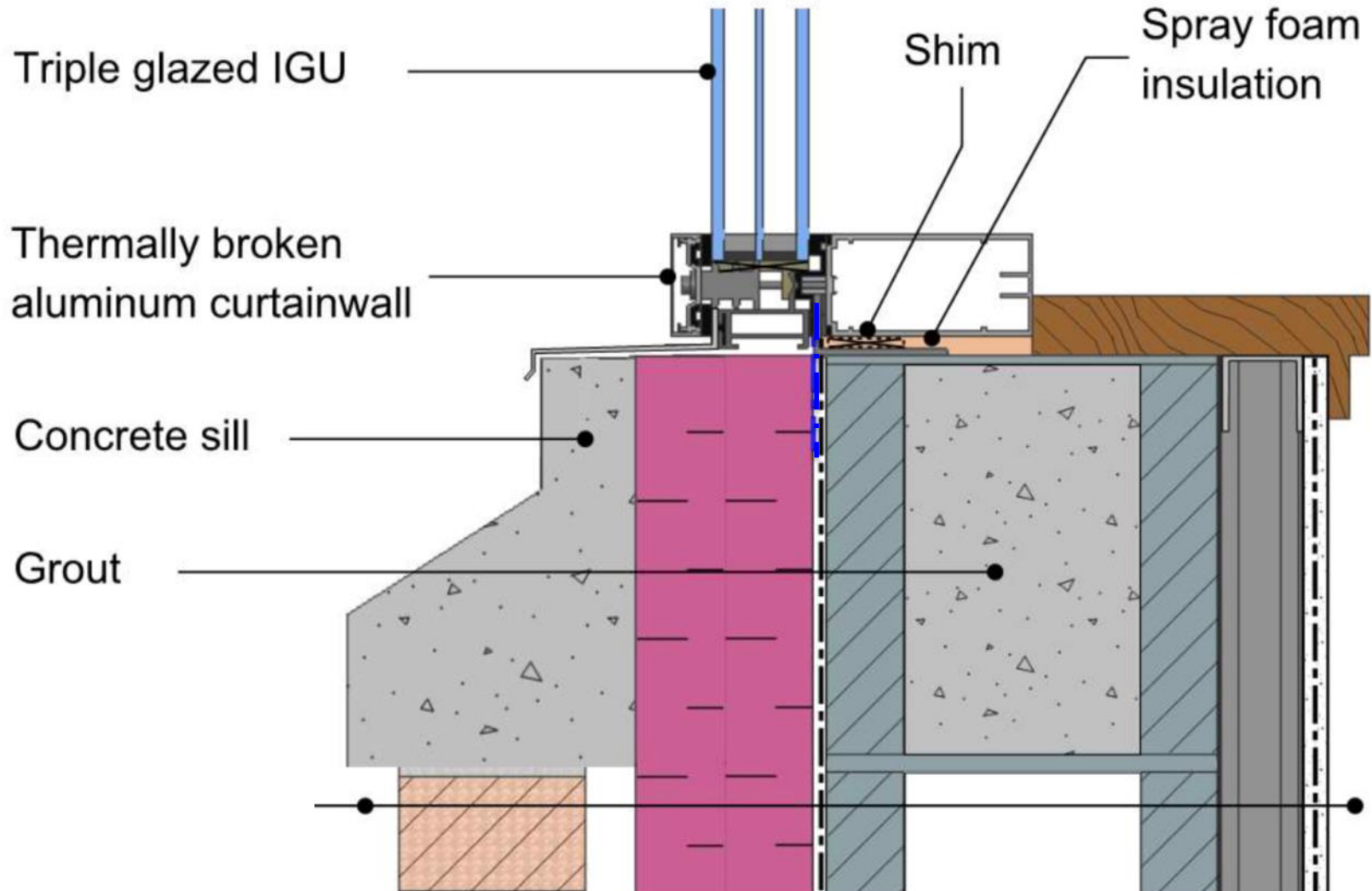
Window Installation

→ Ensure continuity of water, air, and thermal control

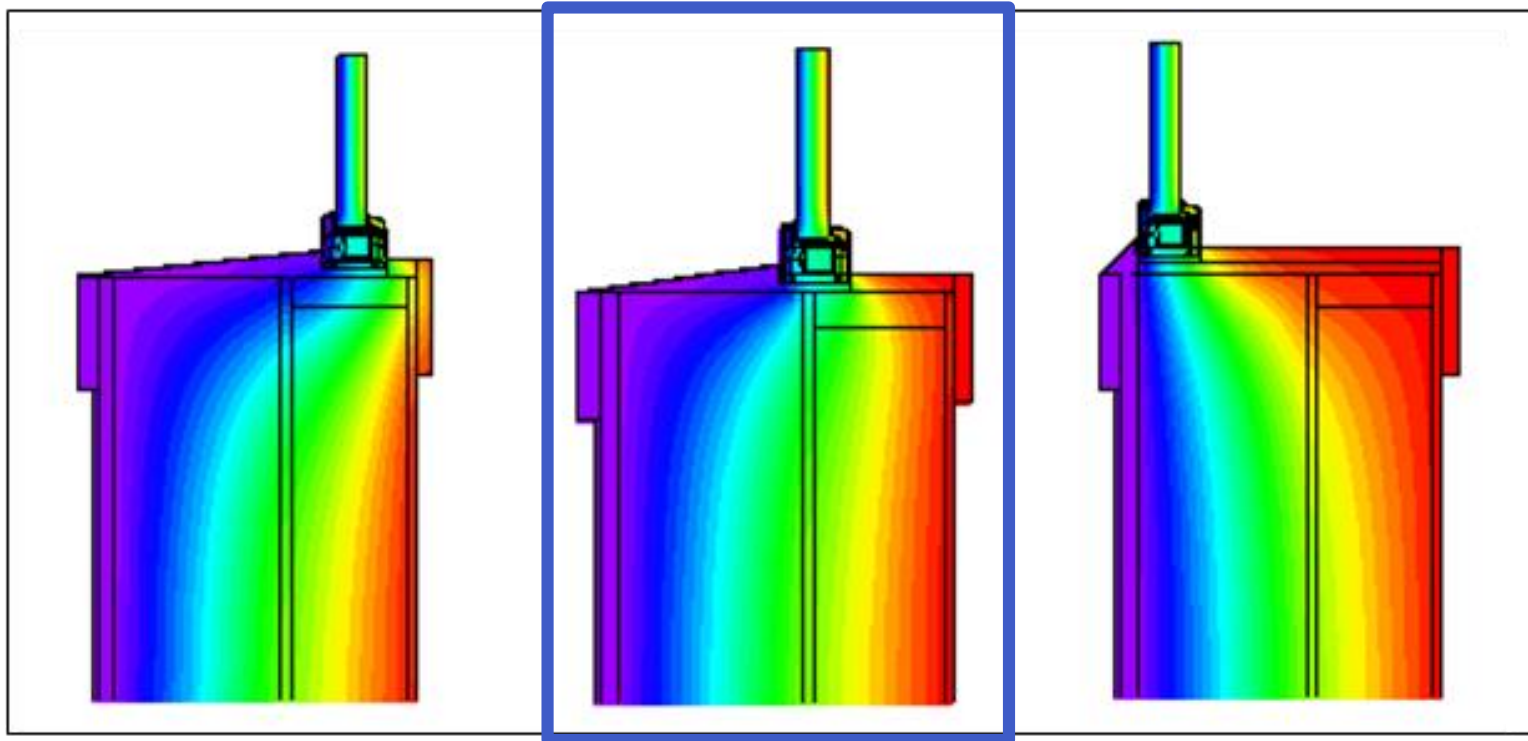


Curtainwall Installation

→ Note difference to window / storefront



Windows Placement in Rough Openings



Optimal placement aligns window
with insulation

Path forward

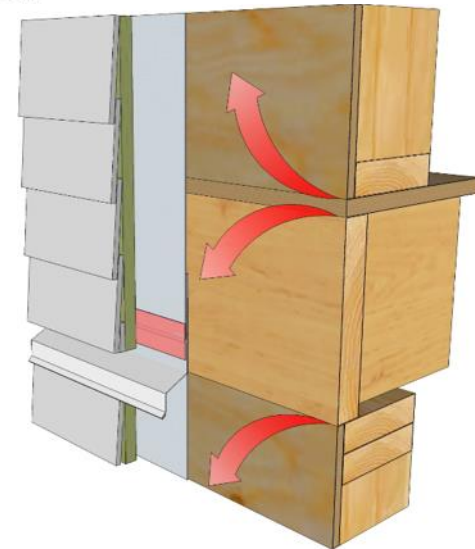
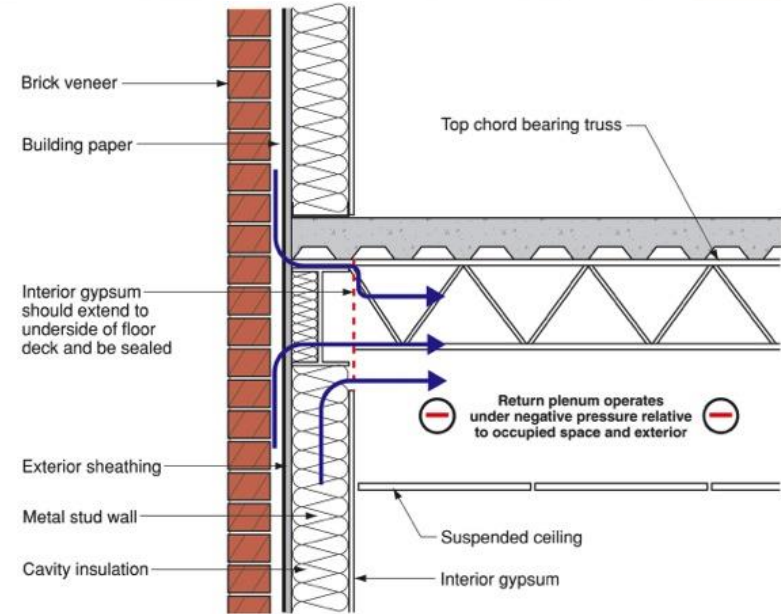
- Better insulated windows
- Triple-glazed
- Carefully designed installation to avoid water, air, and thermal leaks

Airflow Control

- Air Barriers
- Convection and Windwashing

Air Barriers

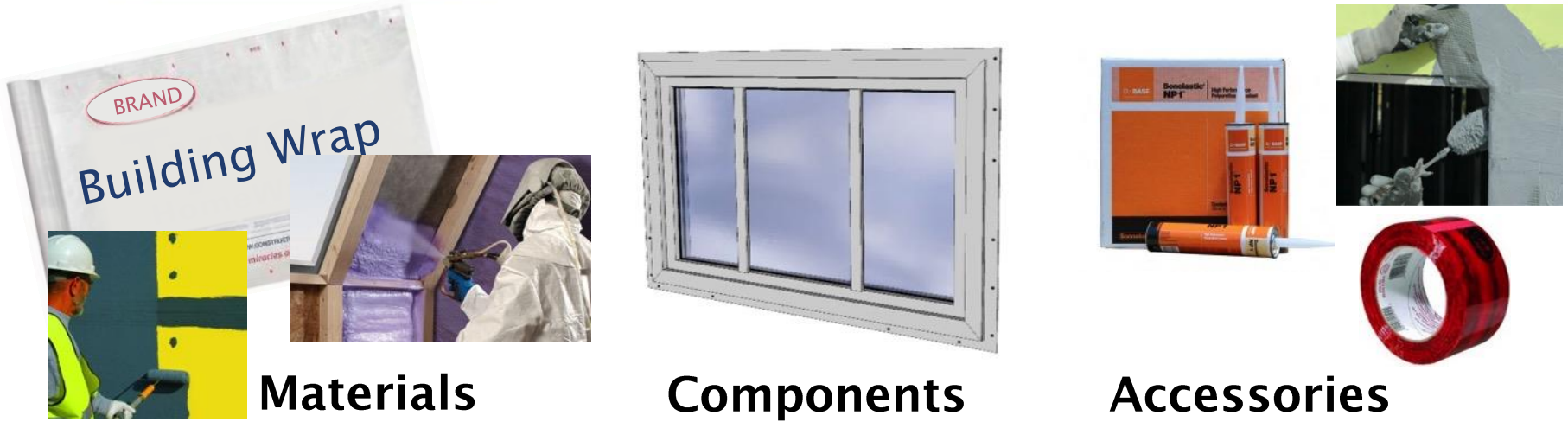
- Air Barrier Systems must:
 - Be Continuous
 - Be Durable
 - Resist Structural Loads – Stiffness & Strength for Design Wind Load
 - Be Airtight
- May need to allow vapor diffusion drying and act as/with Water Control
- Wind loads on mid-rise buildings can be significant and approaches used for low-rise wood-frame may not be appropriate



Why is Air Leakage Control is Important – Preventing Building Enclosure Failures



Air Barriers Are Systems



**Whole
Building
Airtightness**



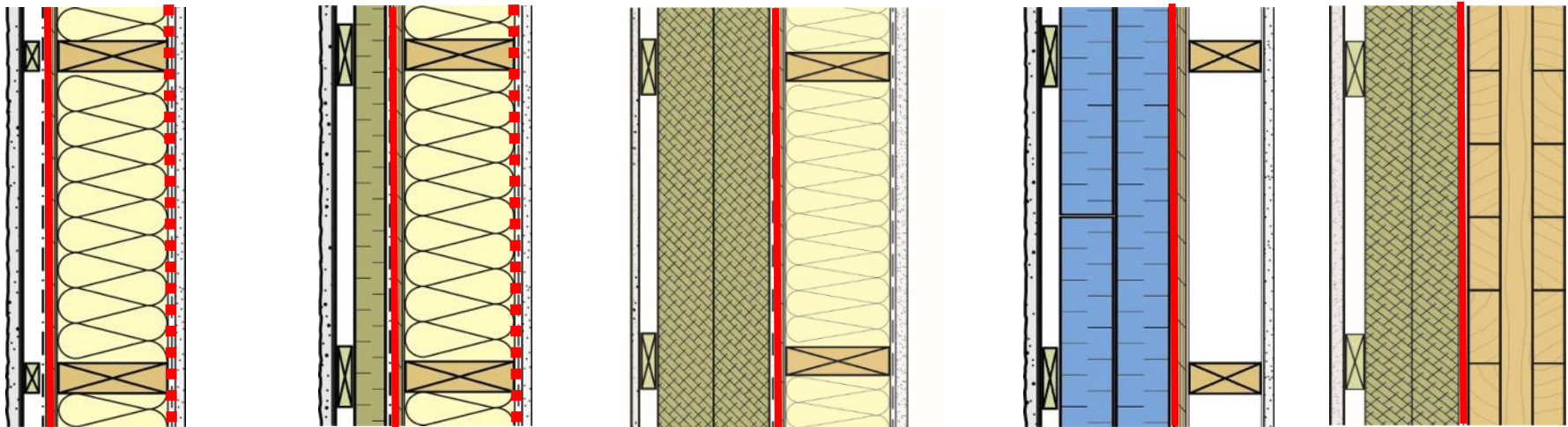
Water Barriers & Air Barriers

- Often combine functions for same product
 - E.g. liquid-applied and adhered sheets
- Requirements of both functions required
 - Water: Gravity lapped, connected to flashing
 - Air: sealed, supported
- Conflicts: connected to interior of window for air, but shed to the exterior flashing at window head

Shift to the Exterior Air Barrier

- Industry shift from the use of interior air barrier approaches (poly, drywall) to exterior sheathing approaches as the primary air barrier element
- BUT! still need to maintain a reasonable degree of airtightness at interior side of cavity insulation in cold climates (convection suppressor)
- Vapor barrier/retarder at interior side depending on insulation ratio & type

With enough exterior insulation – risk for condensation at sheathing decreases, as does need for interior air tightness

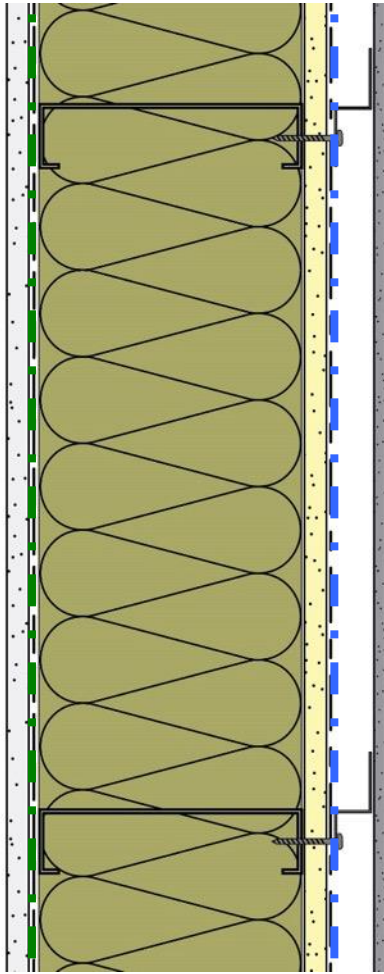


- Primary Air Barrier System
- Secondary Airtight element, maybe vapor retarder

Air Barrier/WRB Placement Considerations

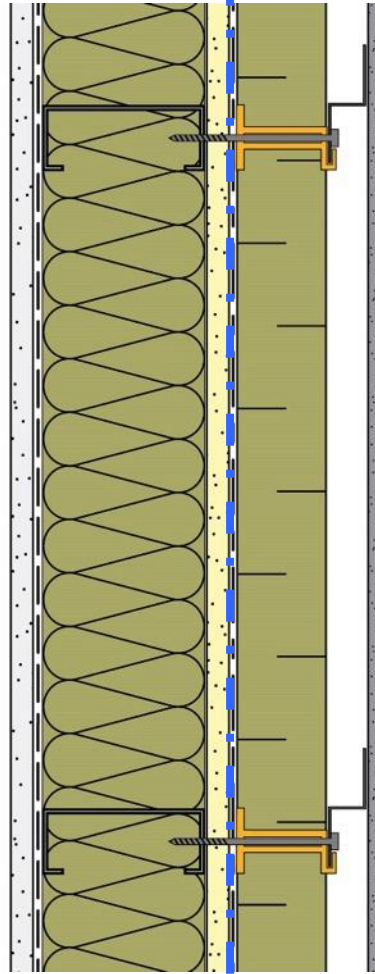
AIR

WATER



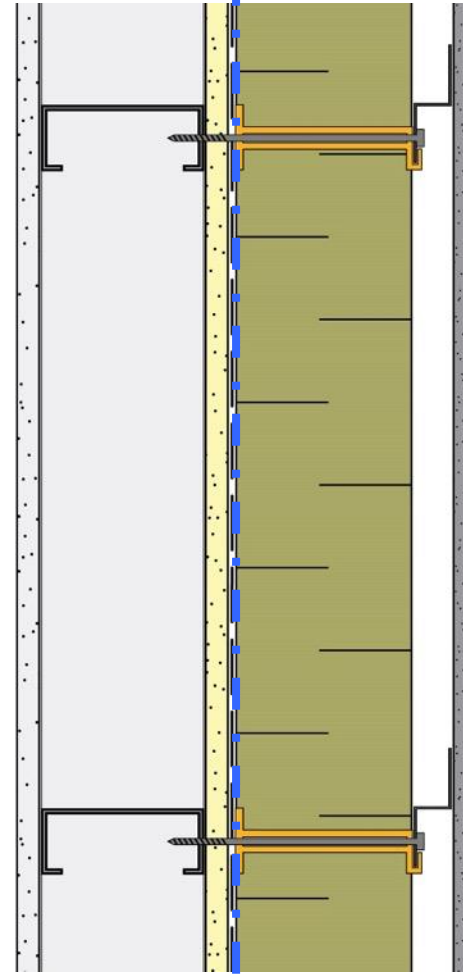
*Interior (stud)
insulated)*

AIR+WATER



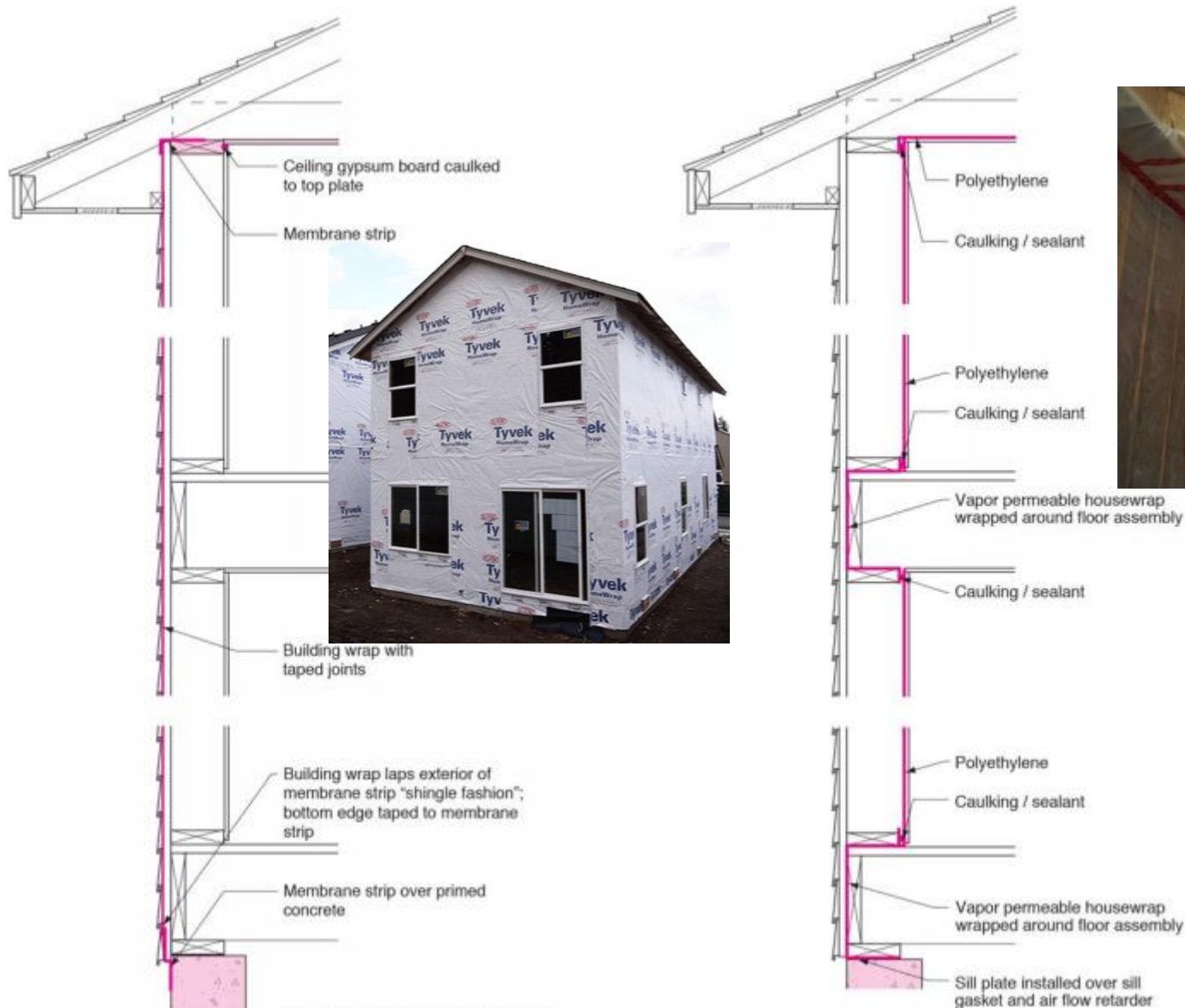
*Split (exterior &
stud) insulated*

AIR+WATER

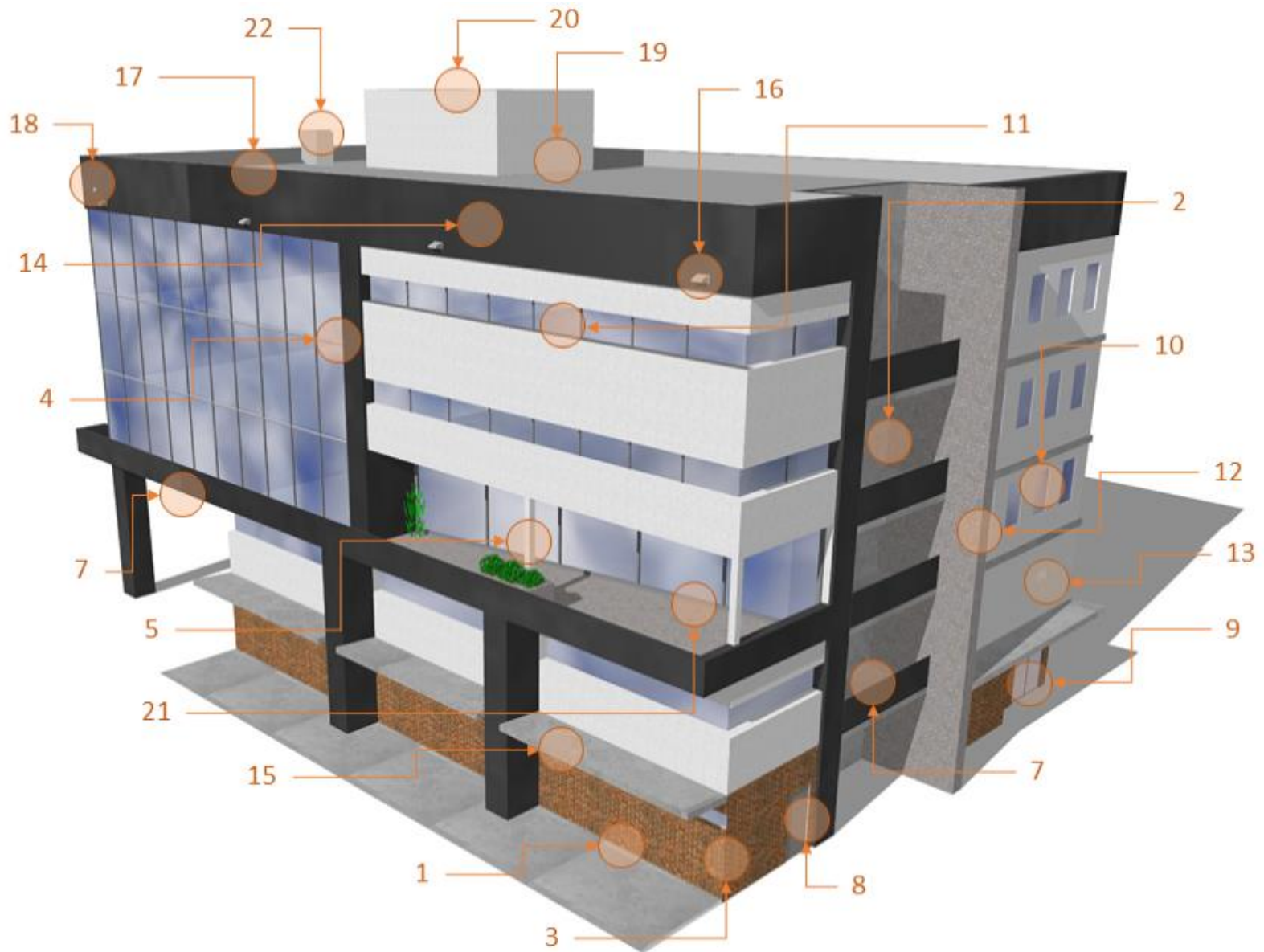


Exterior insulated

Why Exterior Air Barriers vs. Interior?



Air Barrier: As Good as Weakest Detail



Continuity Detailing

→ **Early**

→ Plan

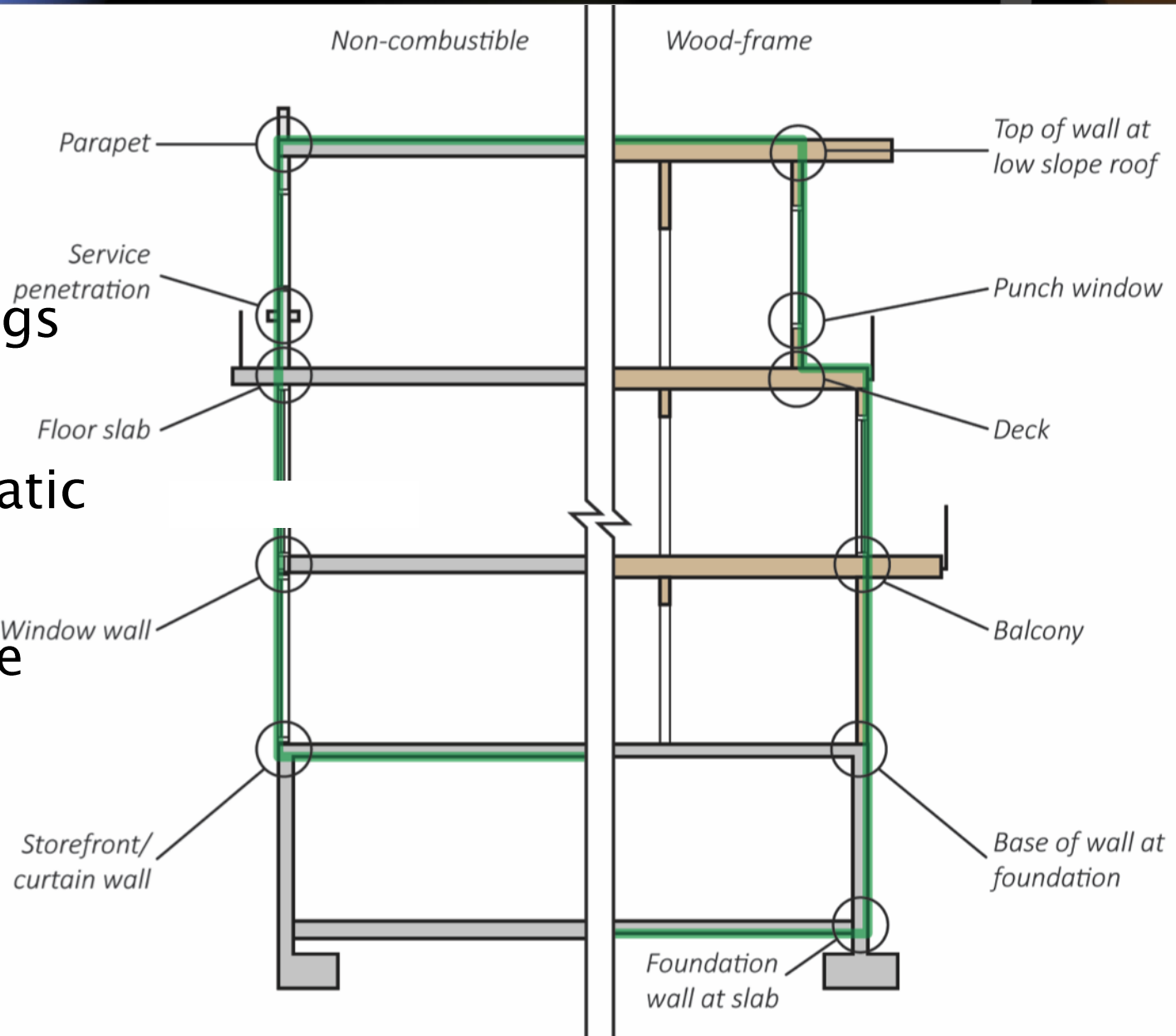
→ Label
drawings

→ **Often**

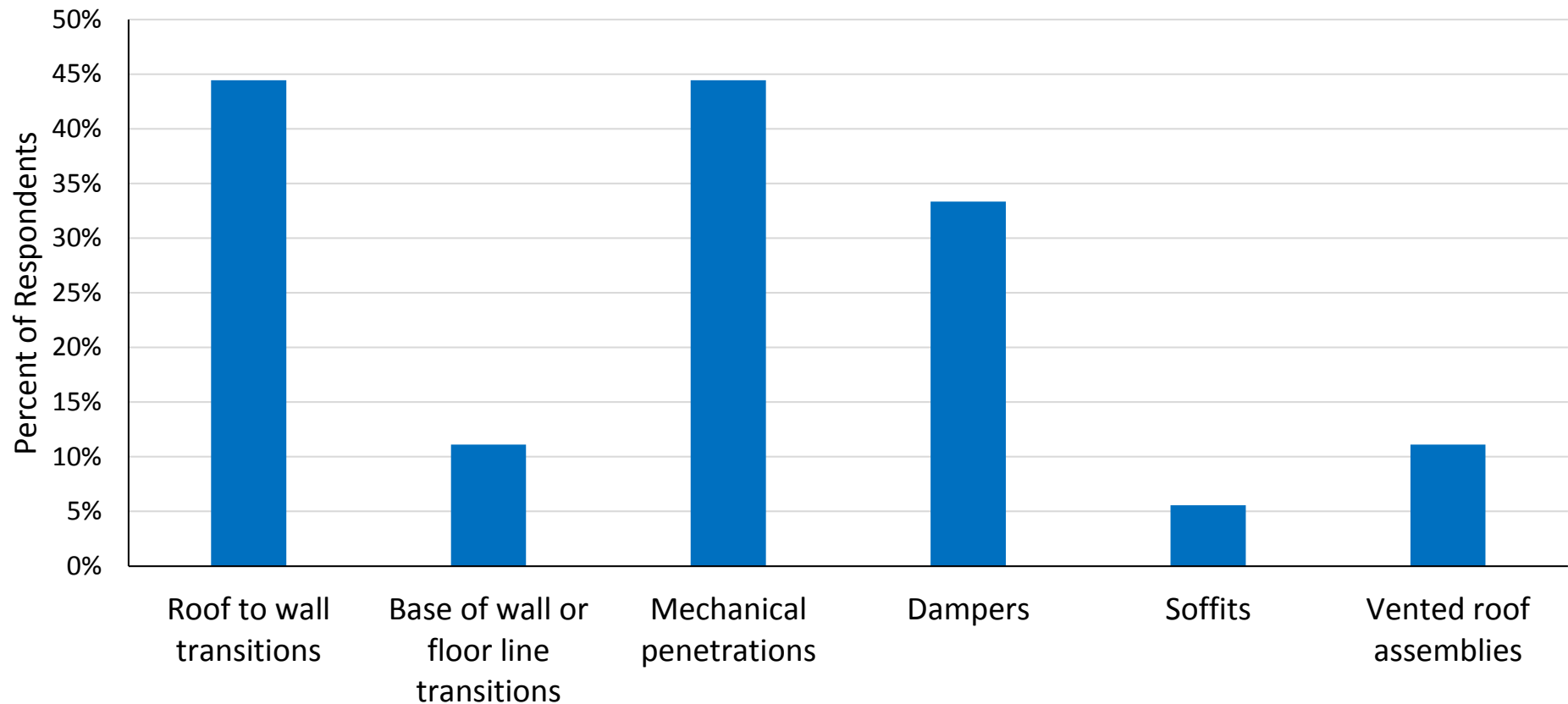
→ Schematic

→ Details

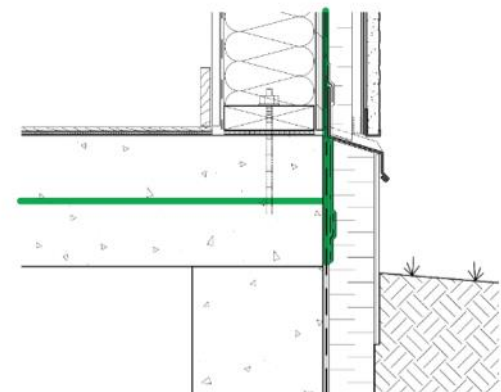
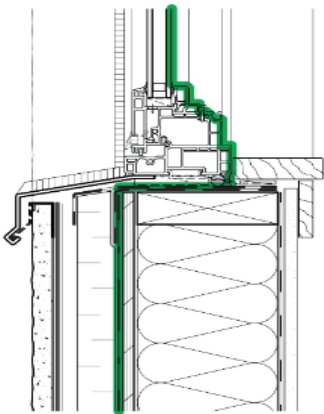
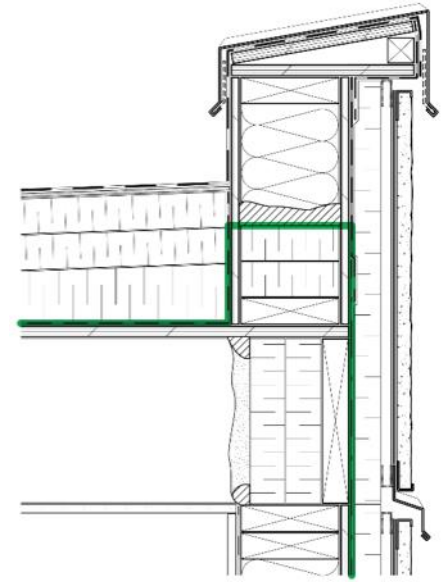
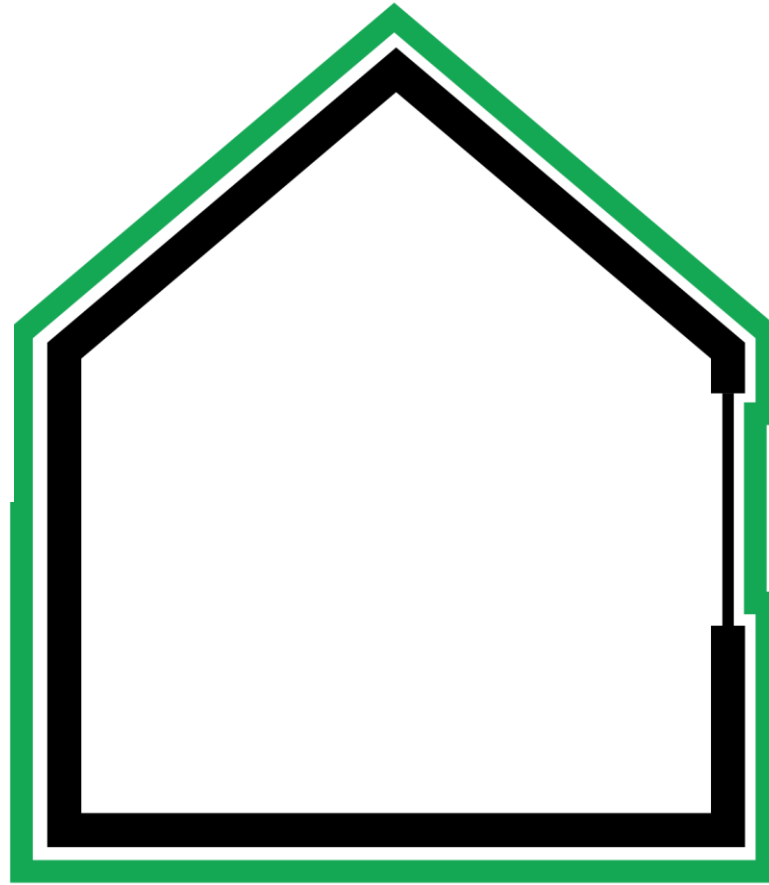
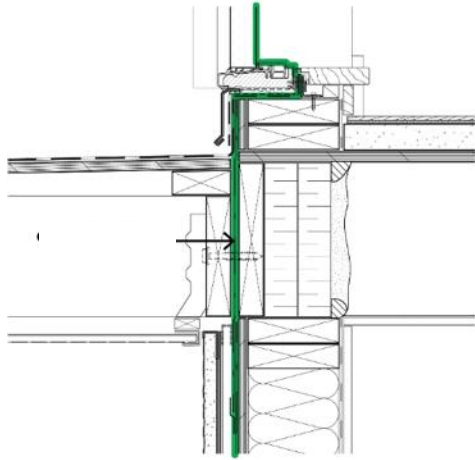
→ On-site



Air Leak Locations – Mid to High-rise

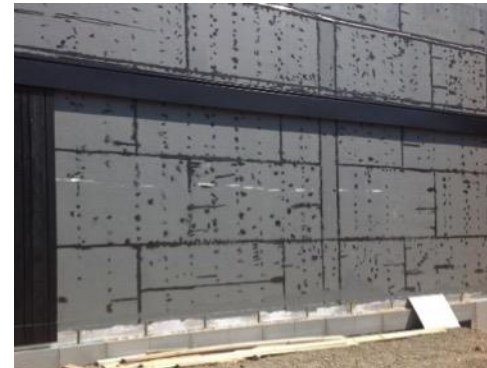


Continuity Detailing at EVERY Detail



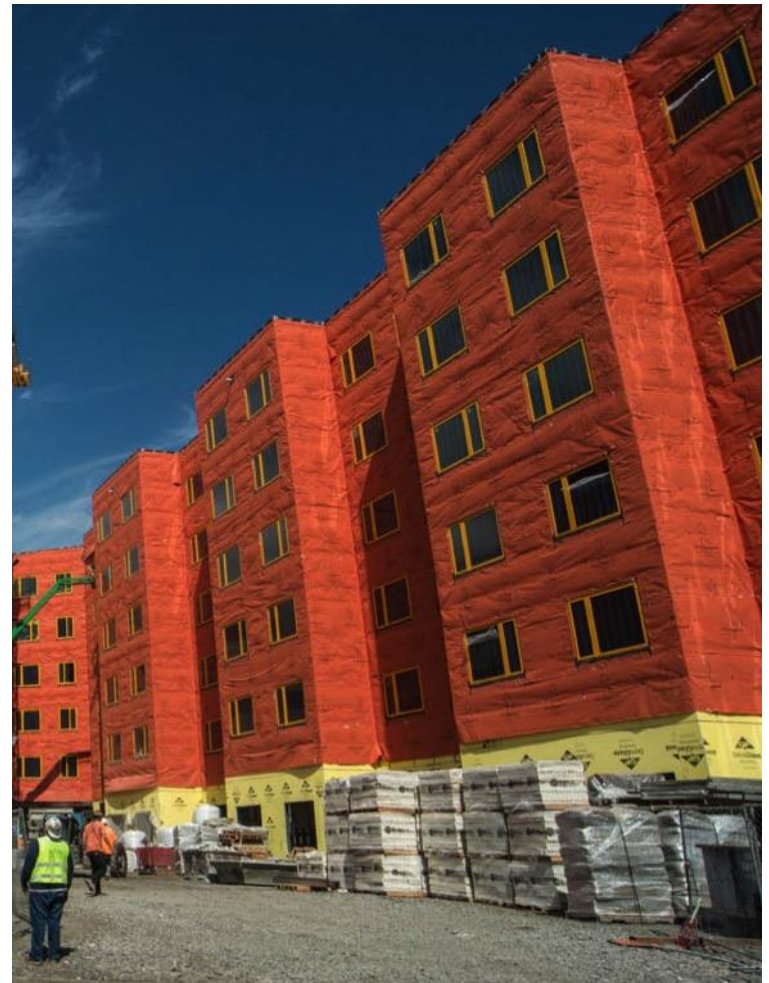
Exterior Air Barrier Systems

- Exterior air barrier approaches (at sheathing plane) rely on rigidity of wood/gypsum sheathing
- **Sealed sheathing membrane approach**
 - Mechanically Attached Sheets (Taped & Sealed), \$
 - Self-adhered Membranes, \$\$\$
 - Liquid/Fluid Applied, \$\$\$+
- **Sealed sheathing approach** (plywood/OSB/gypsum)
 - Sealed joints (good sealant or tapes), \$\$
- **Sealed foam insulation** \$\$



Mechanically Attached Air (&Water?) Barrier

- Loose sheet mechanically attached to wall with cap staples/nails and sealed with tapes, self-adhered membrane and sealants



Challenges with Mechanically Attached Membranes & Wind During Construction



Fully-adhered vs mechanical attached



Fully-adhered vs mechanical attached



Fully-adhered vs mechanical attached



Fully-adhered vs mechanical attached



Exterior Insulation Sandwich Support for Mechanically Attached Air Barriers



Sprayfoam Air Barrier between studs



→ Careful with Application



Airseal required between all wood-wood joints

Trends in Air Barrier Systems

→ Exterior Sprayfoam

→ Air and Water Control





Trends in Air Barrier Systems

→ Sealed Exterior Foam Sheathing

→ Air and Water Control



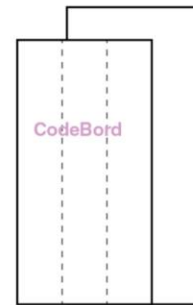
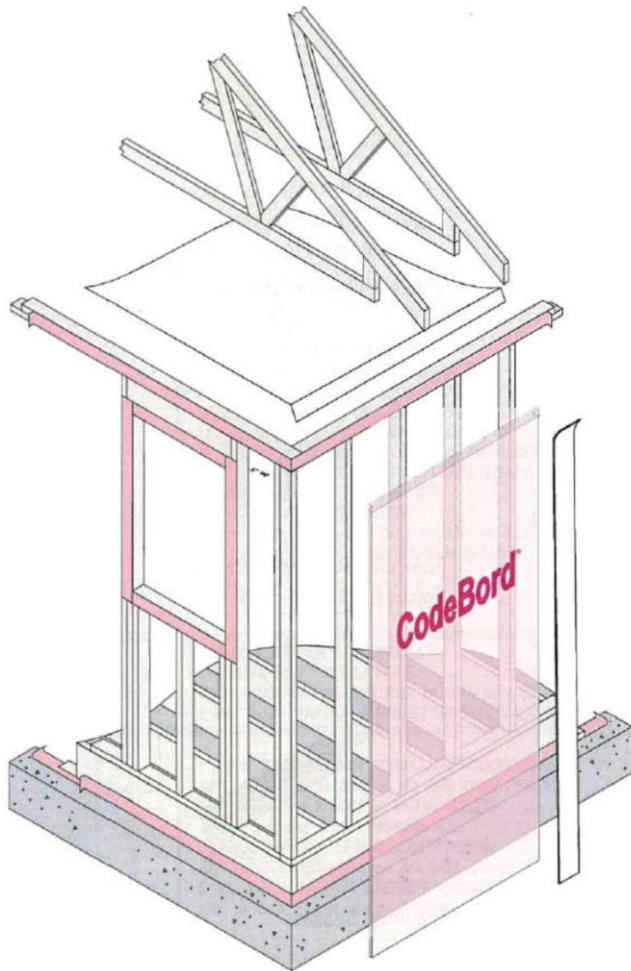
XPS *can* be air water barrier

→ Requires care at all details



Sealed Foam Sheathing: AB + WRB

→ Systems and compatible components are key



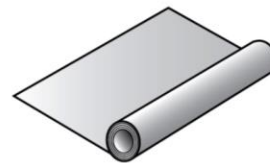
CodeBord® extruded polystyrene insulating sheathing (4' x 8' or 4' x 9') with ship lap or butt edges



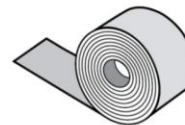
FoamSealR™ polyethylene sealing gaskets (3-½" or 5-½")



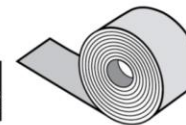
Single-component foam sealant CCMC-evaluated



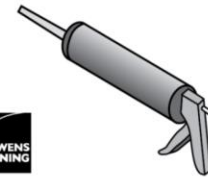
4-mil polyethylene vapour barrier (6-mil air/vapour barrier for ceiling applications)



JointSealR® foam joint tape



FlashSealR® foam flashing tape



Caulking sealant



Nails with plastic or metal washers

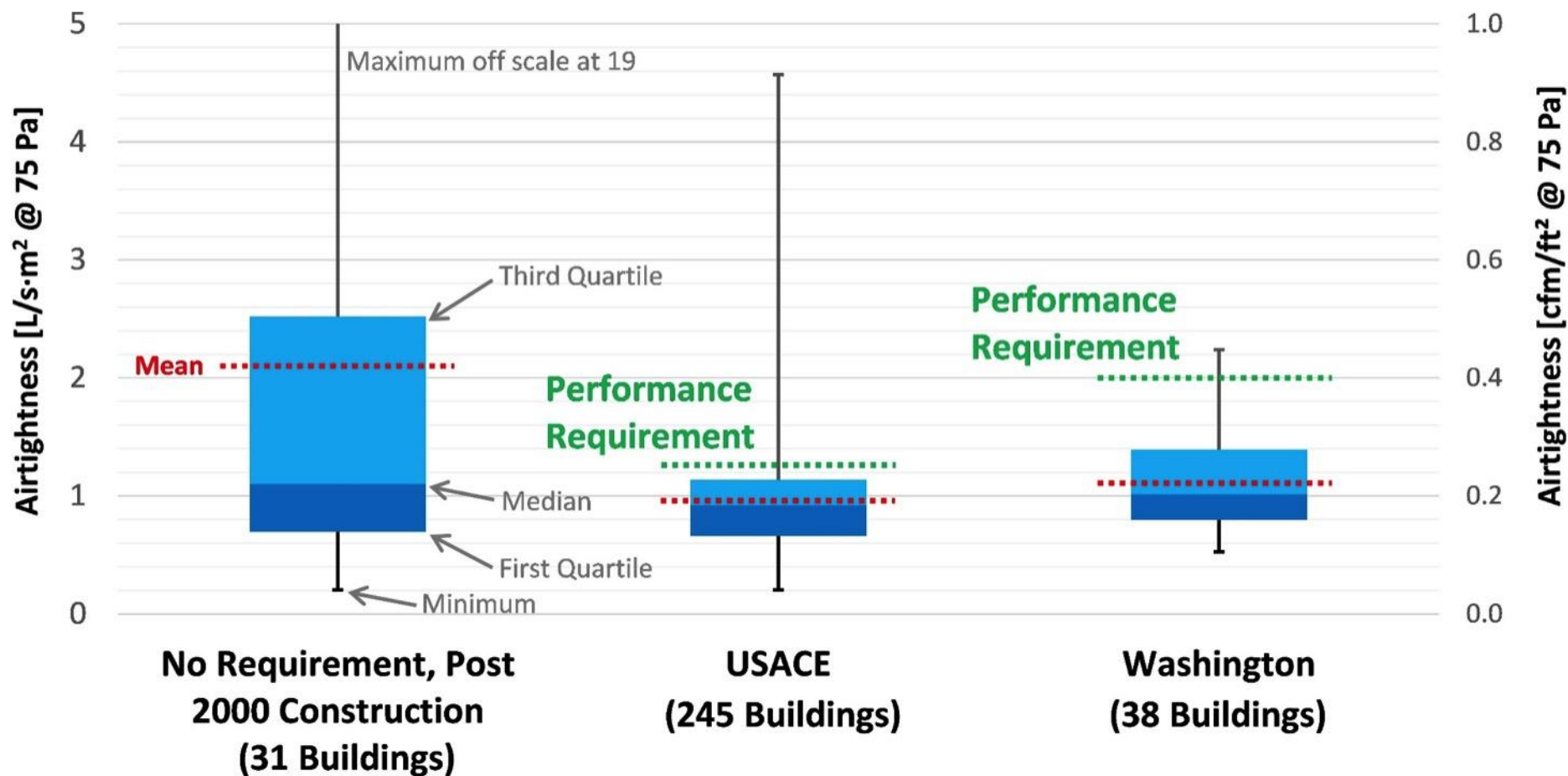
Airtightness Does Not Happen By Accident



Multiple trades,
multiple stages
of construction
require focus and
commitment

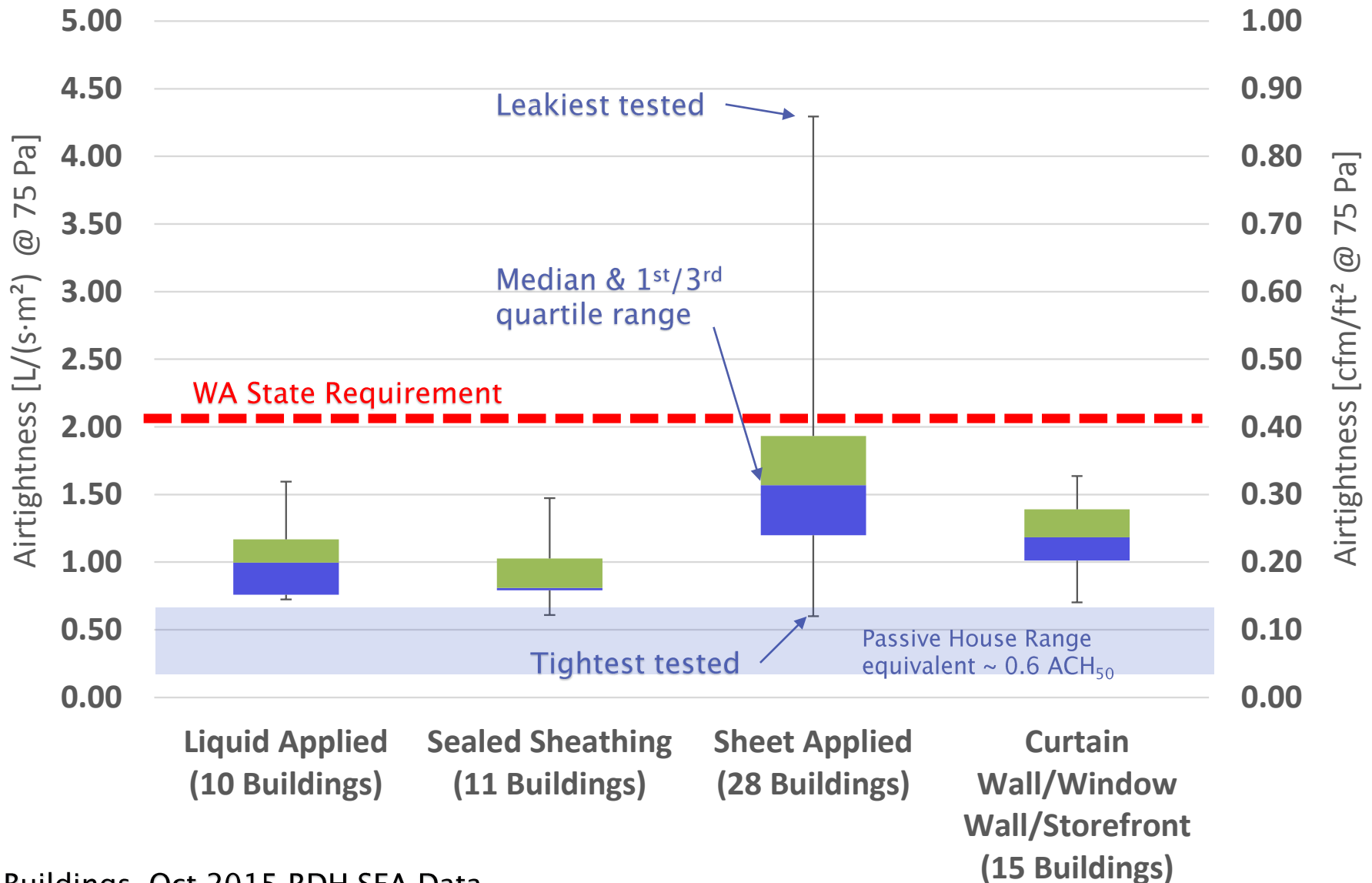
Experience with Large Buildings

→ Setting targets results in lower measured leakage



Based on RDH testing and research from the US

How Well Is the Industry Doing – WA State



Path forward

- Set targets (codes may impose)
- Field Test
- Repeat
- Massive benefits for energy, better HVAC design, and reduced condensation risks
 - Known, predictable airtightness more important than super low numbers

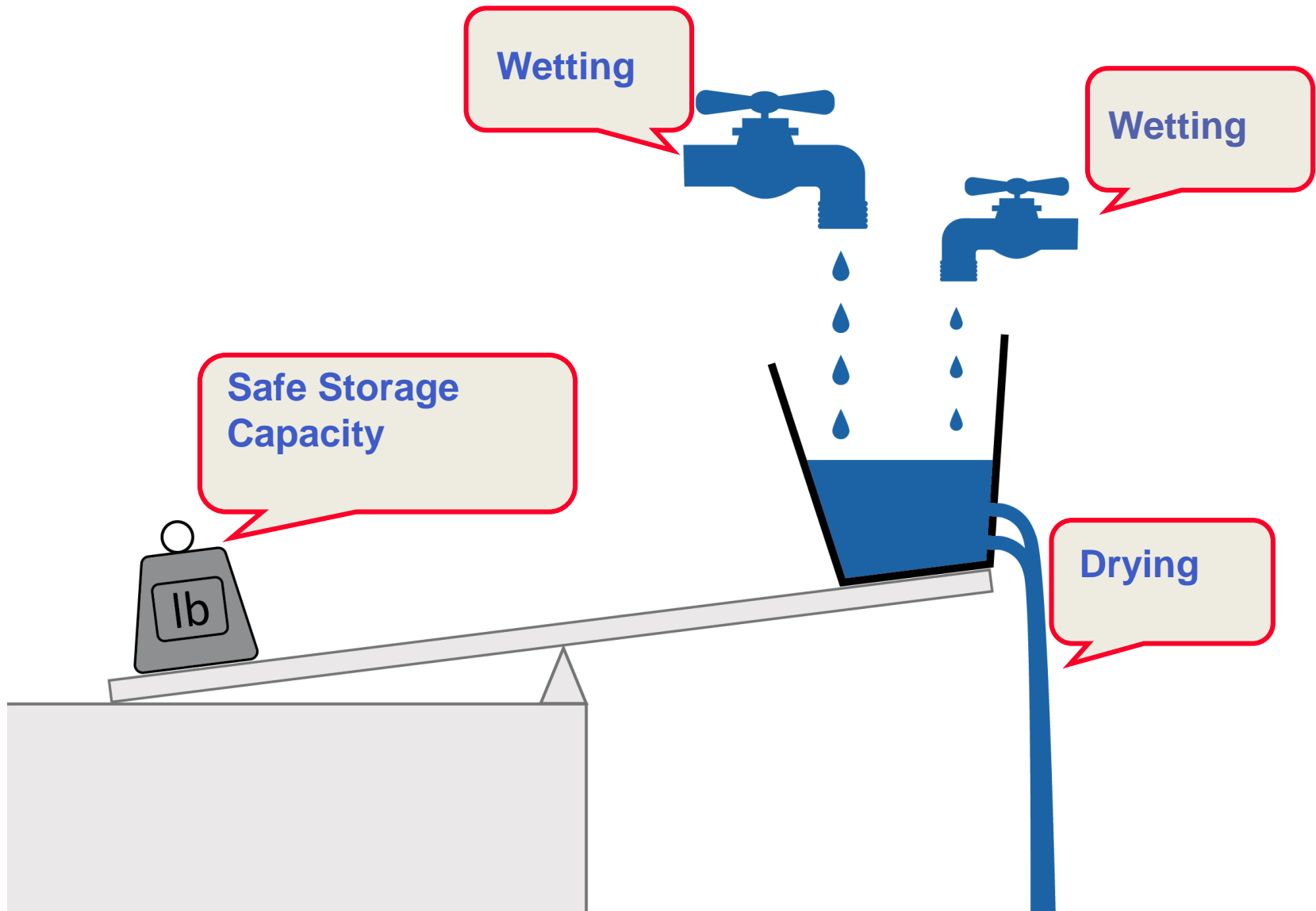


Section 3: Durability in Highly Insulated Buildings

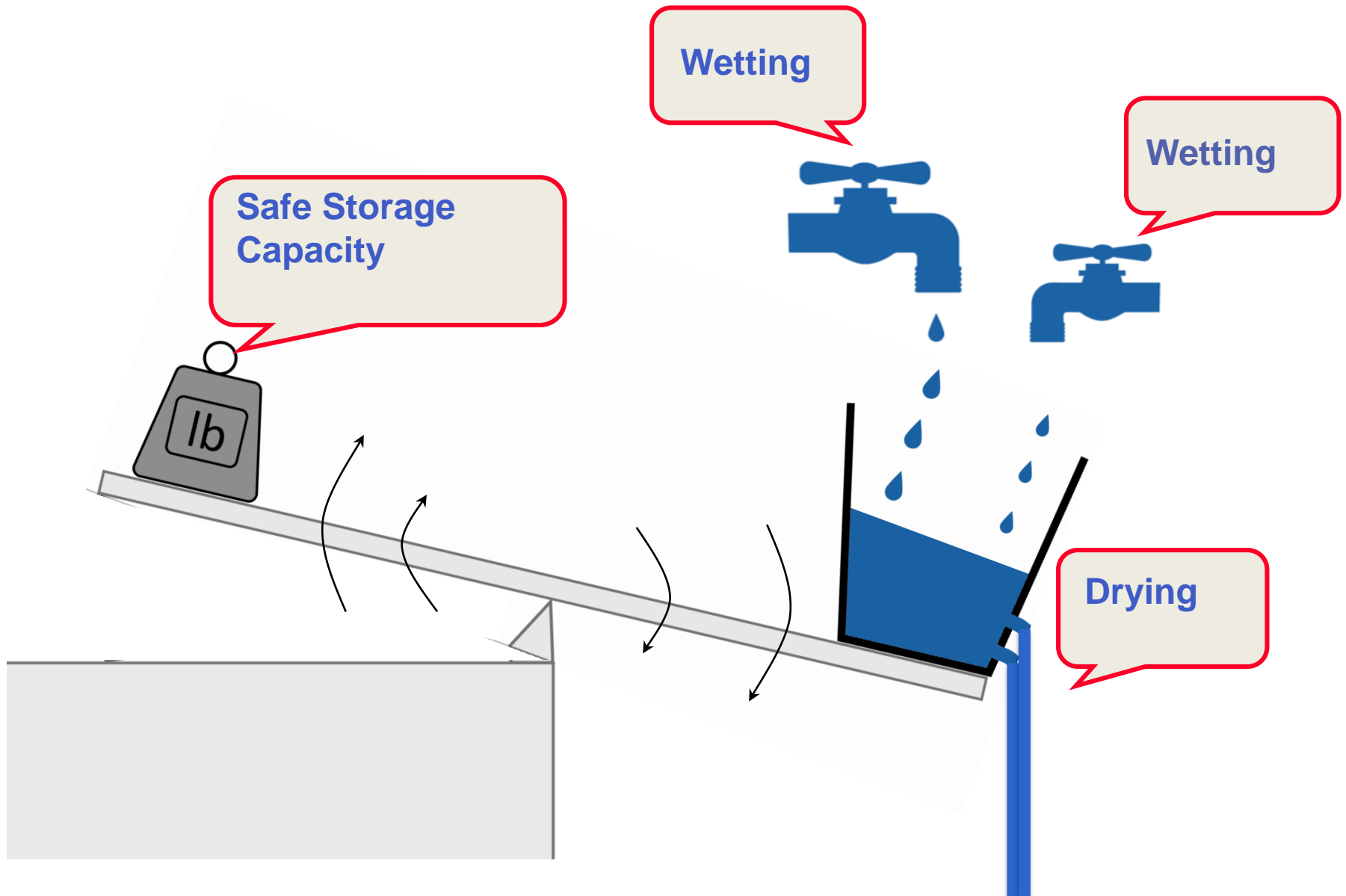
Durability

- Most concerns are related to moisture
 - Rot, corrosion, mould
- High Insulated Enclosures can be more at risk
 - Increasing insulation reduces heat flow
 - Lower heat flow means less drying
 - Response: more resilient design and/or better quality control

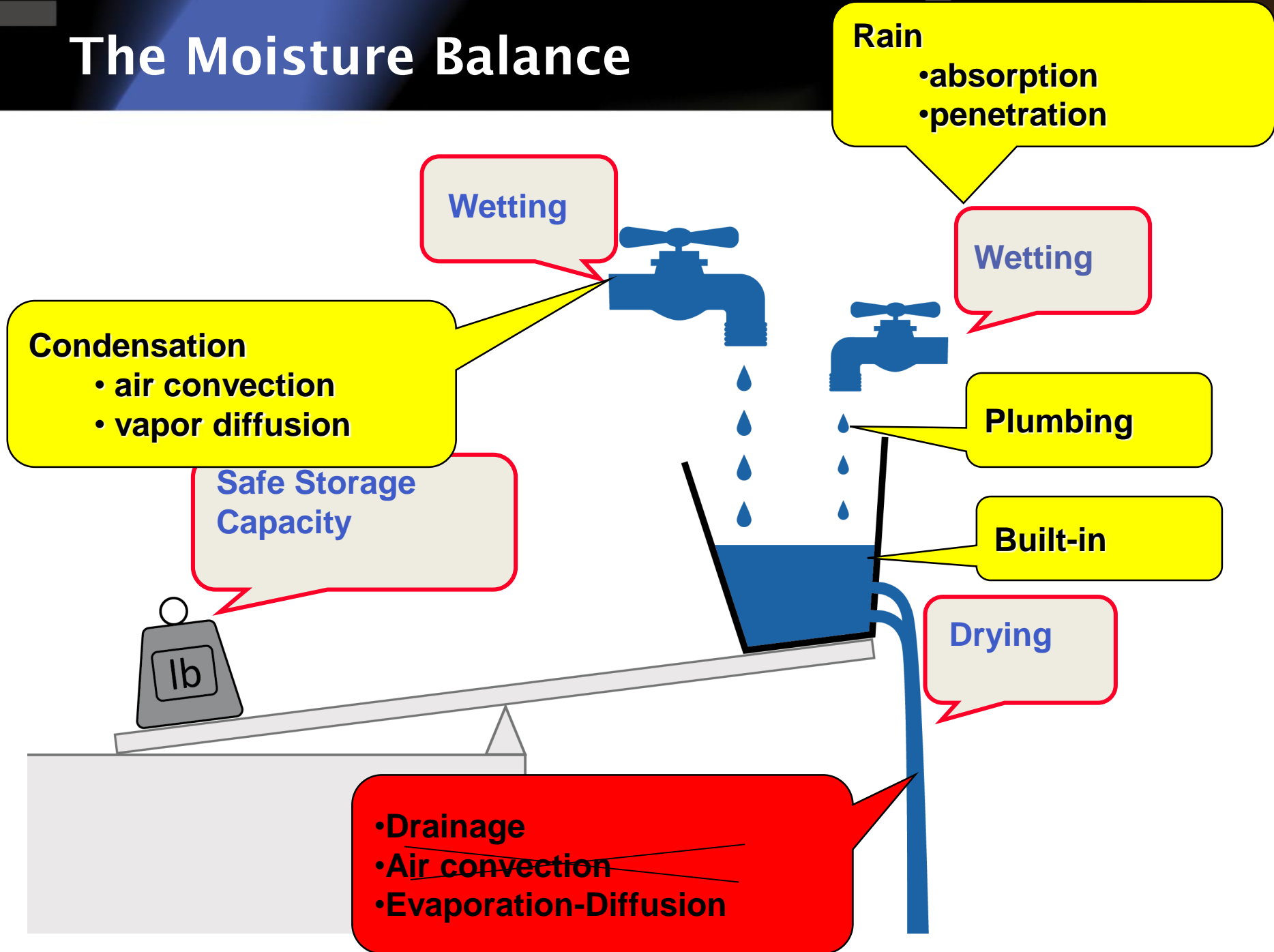
The Moisture Balance



The Moisture Balance



The Moisture Balance



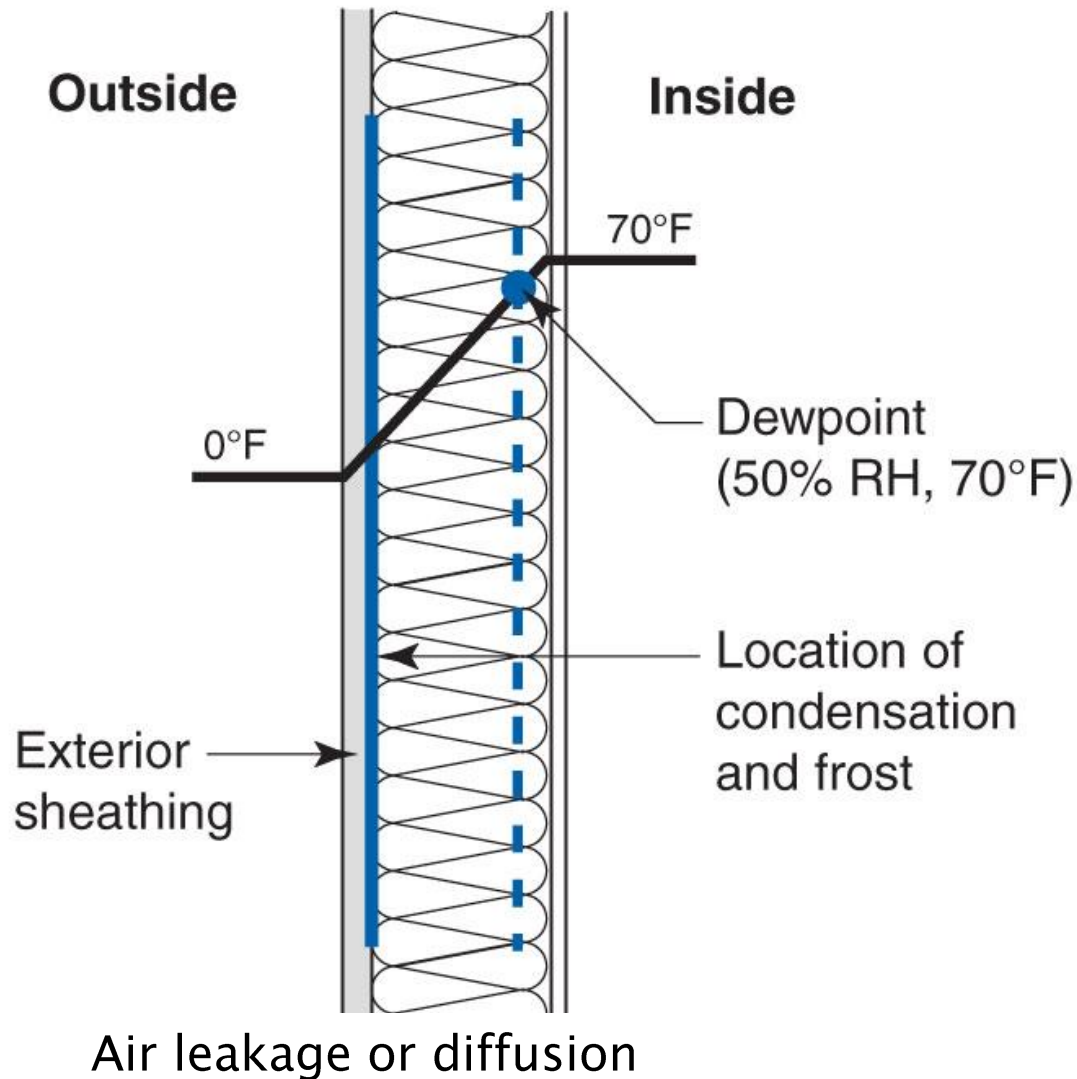
Moisture Balance

- Select materials to tolerate moisture expected
- Rain management is most important
 - Flashing, drainage, penetrations
- Air leakage condensation next
 - Air barriers, exterior insulation
- Remember: Construction moisture
 - Management, drying
- Allow drying by vapor diffusion
 - None of us is perfect

Air Leakage Condensation & exterior insulation

Question: Where does condensation occur?

Answer: on a cold *solid* surface



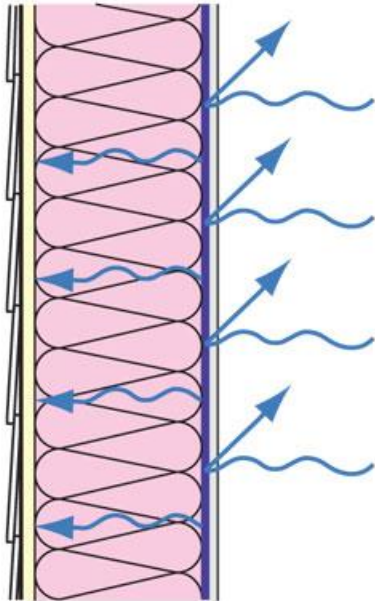




Significance of air flow

Wall 1

- Vapor diffusion only
- $VB = 60 \text{ ng/Pa s m}^2$



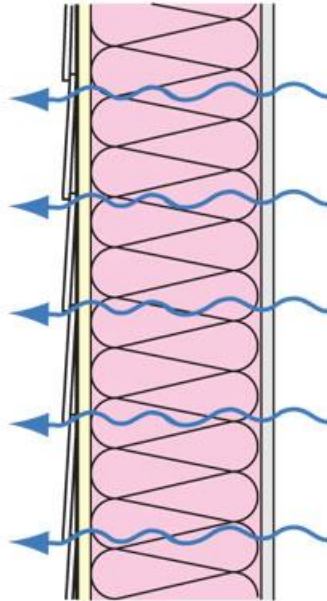
Exterior

$T = 0^\circ\text{F} / -18^\circ\text{C}$
 $\text{RH} = 80\%$

48 grams / month
= 3 tablespoons

Wall 2

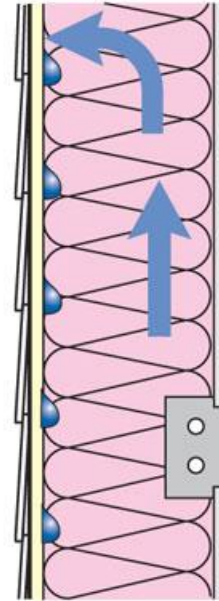
- Vapor diffusion only
- $VB = 600 \text{ ng/Pa s m}^2$



538 grams / month
= 2.4 cups

Wall 3

- Air leakage only
- $VB = 6 \text{ ng/Pa s m}^2$



Interior

$T = 70^\circ\text{F} / 21^\circ\text{C}$
 $\text{RH} = 35\%$

1 in² opening
10 Pa pressure

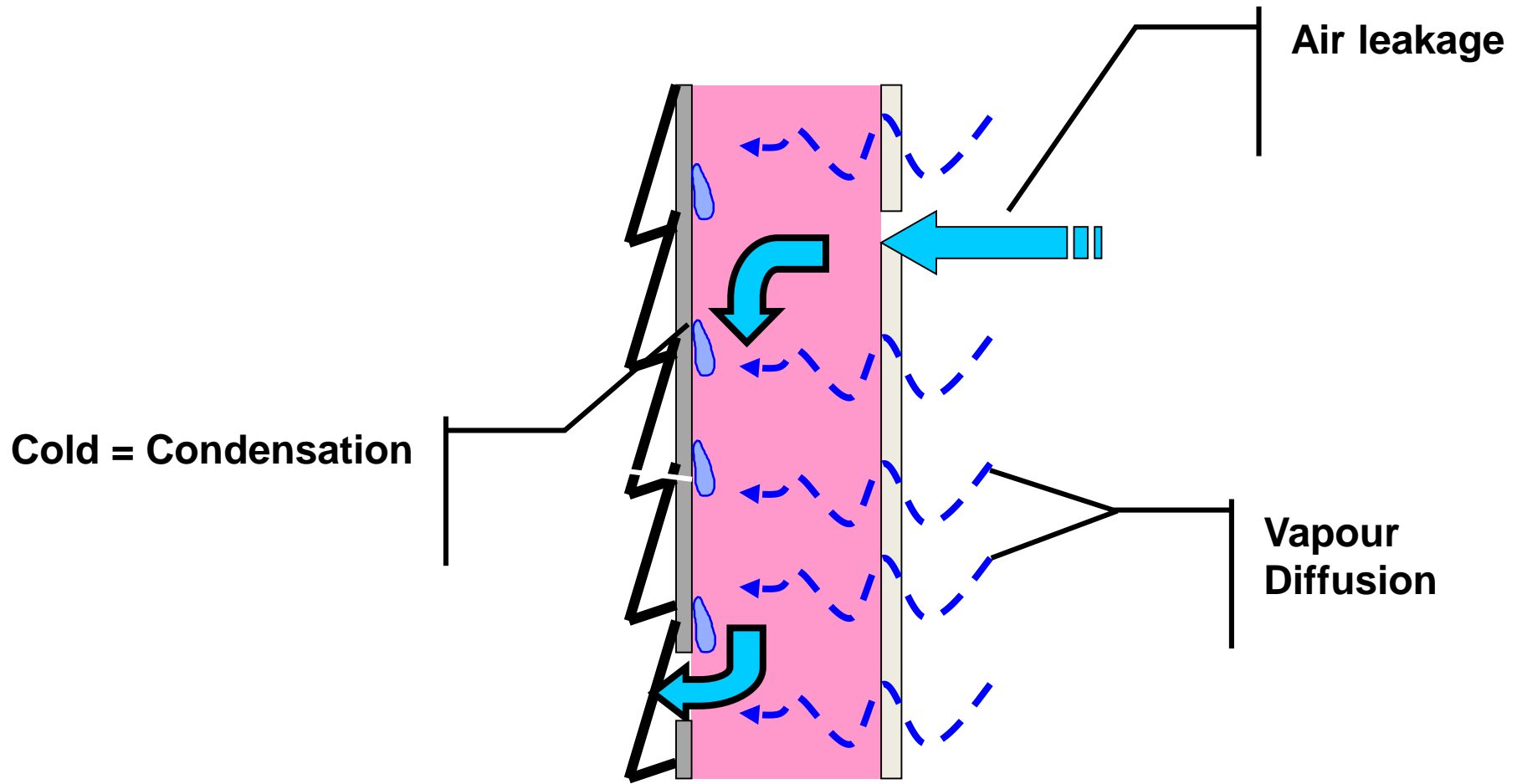
22,200 grams / month
= 98 cups

It is air barrier, not vapor barrier, that matters most

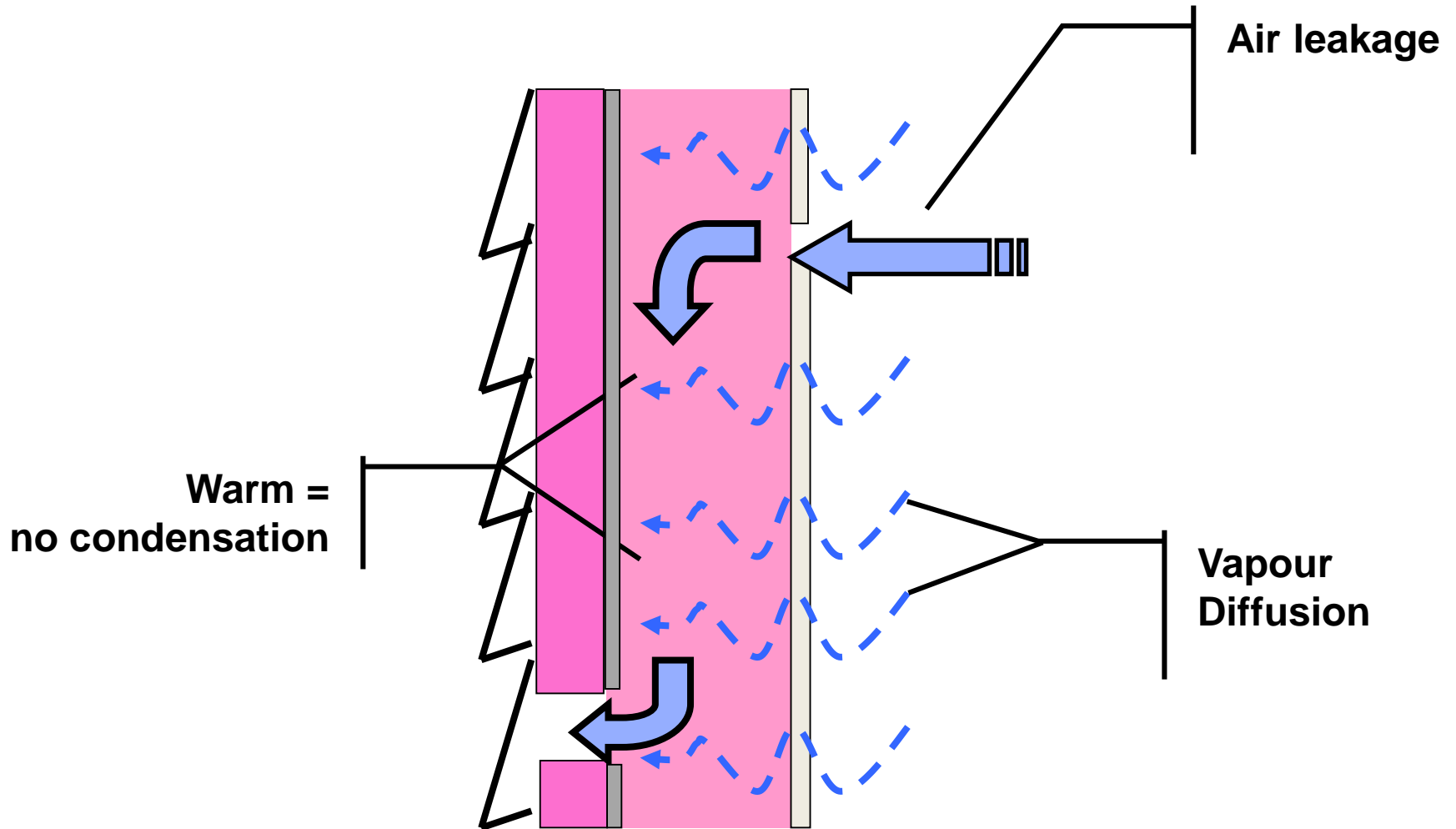
Air Leakage Condensation: Control Strategies

1. “Plug all holes” – an air barrier system
 - Hard to be perfect, so ...
2. Control driving forces
 - HVAC pressure differences, stack effect, wind
 - Reduce interior moisture (control interior RH!)
3. Control Temperature of condensing surface
 - insulated sheathing, special heating, etc.

Wall w/o Insulated Sheathing

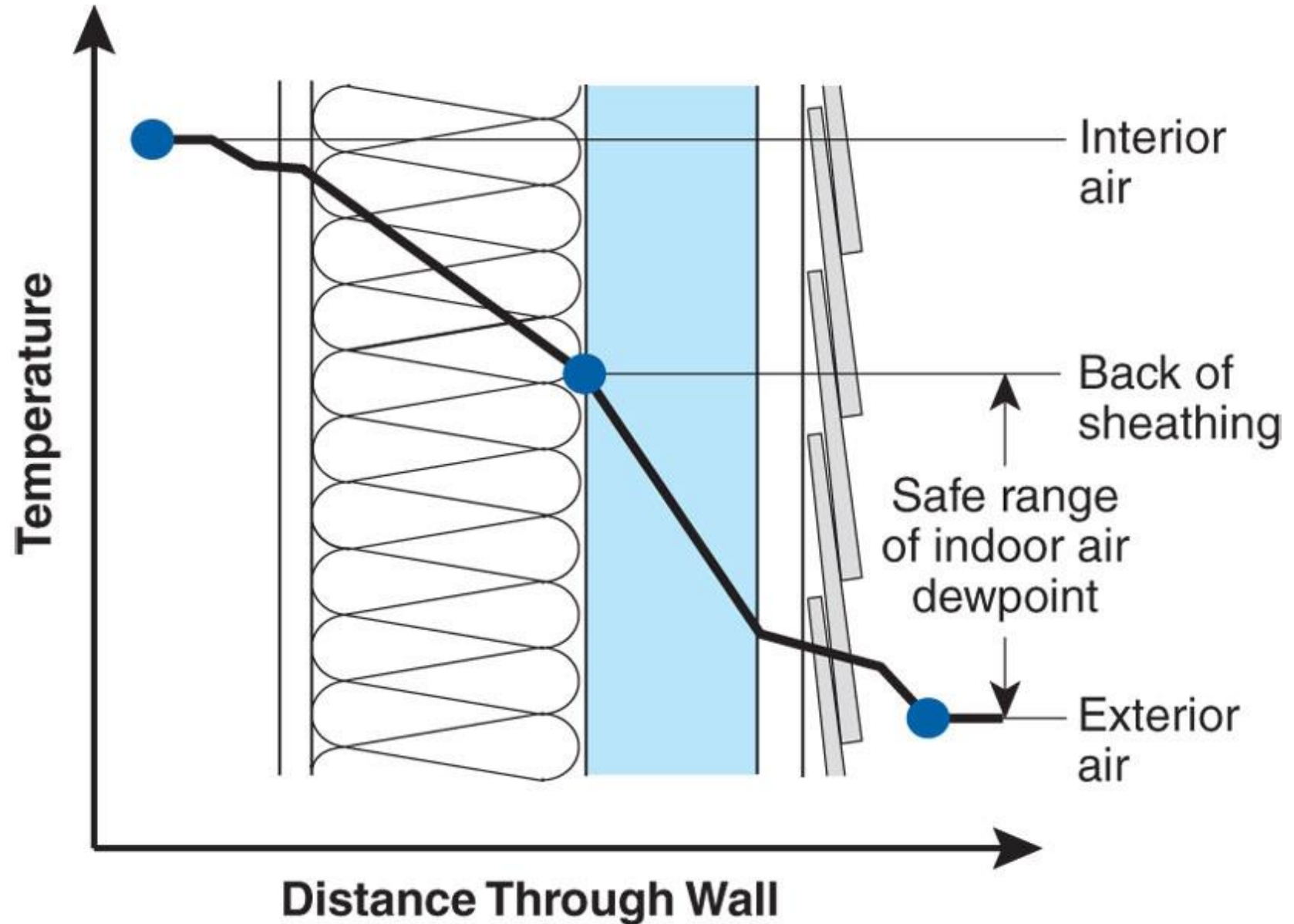


Wall with Insulated Sheathing

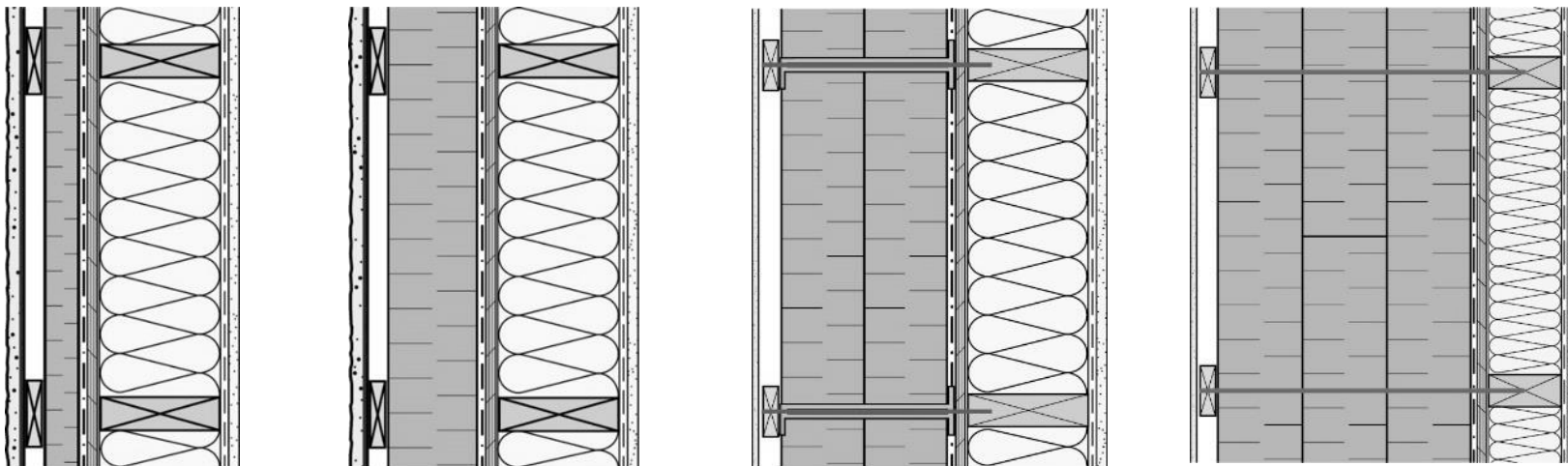


See: BSD-163 at buildingscience.com

$$T_{\text{back of sheathing}} = T_{\text{interior}} - (T_{\text{interior}} - T_{\text{exterior}}) R_{\text{batt}} / R_{\text{total}}$$



Insulation Ratios



**RATIO OF EXTERIOR TO TOTAL INSULATION NOMINAL*
R-VALUE TO CONTROL AIR LEAKAGE CONDENSATION RISK**

Indoor RH	20%	30%	40%	50%	60%
$T_{\text{outdoor}} (^{\circ}\text{C})$					
0	0	0.12	0.32	0.47	0.60
-10	0.23	0.40	0.54	0.64	0.73
-20	0.41	0.55	0.65	0.73	0.80
-30	0.53	0.64	0.72	0.78	0.84
-40	0.66	0.70	0.76	0.82	0.86

**prudent to assess w/ temperature dependent insulation R-value*

Vapor diffusion & foam sheathing

Vapour Retarder / Barrier Materials

- Concrete, glass, metal **<0.1**
- Impermeable peel & stick **<1**
- Polyethylene sheet **3**
- Vapour Barrier Paint, smart vapour retarder
- Vinyl Wallpaper **10-30**
- Plywood/OSB (at low RH levels) **20-60**
- XPS, **60-90 / inch**
- Closed-cell sprayfoam **60-120 / inch**



Super-Insulation Strategies

- All exterior insulation is moisture safest
- Split and thick walls require care in vapor diffusion control, drying



Thick wall approach



Split Insulation Approach

Canadian Higher R-value Wall Research

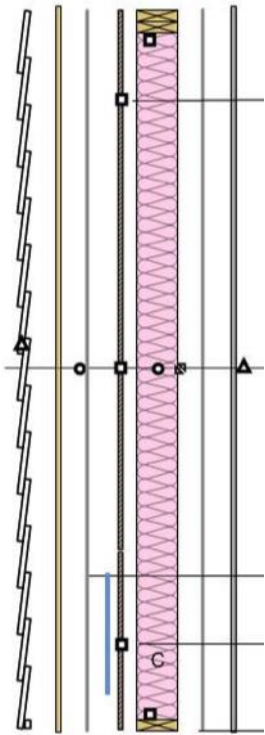
The BEG Hut, University
of Waterloo



- North and south elevations were used for testing
- Natural weather exposure (Southern Ontario)
- Interior Conditions: 21 °C, 40% RH (winter)

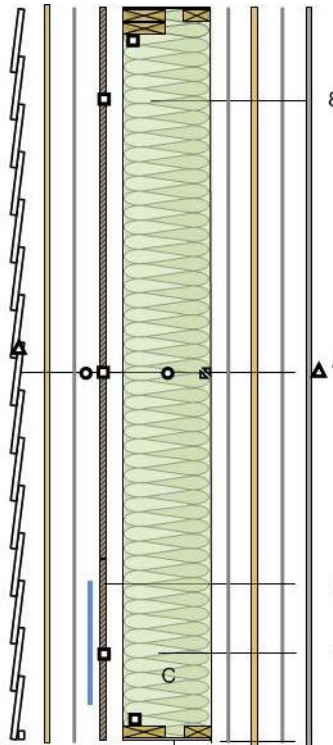
High R-value Wall Research

2x6
Datum



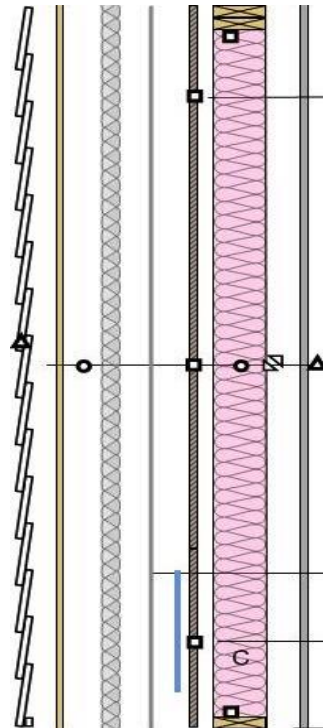
R-24
(installed)

Double
Stud



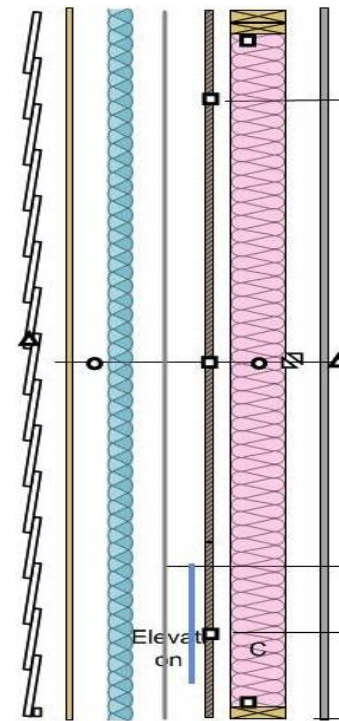
R-35
(installed)
I-Joist
similar

Split –
Polyiso



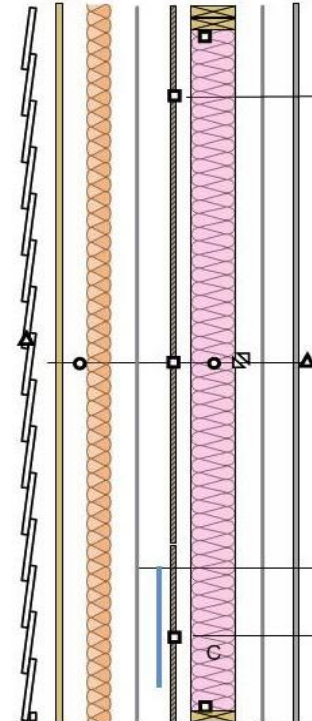
R-35
(installed)

Split –
XPS



R-35
(installed)

Split –
Mineral Wool



R-34
(installed)

Test walls in test hut



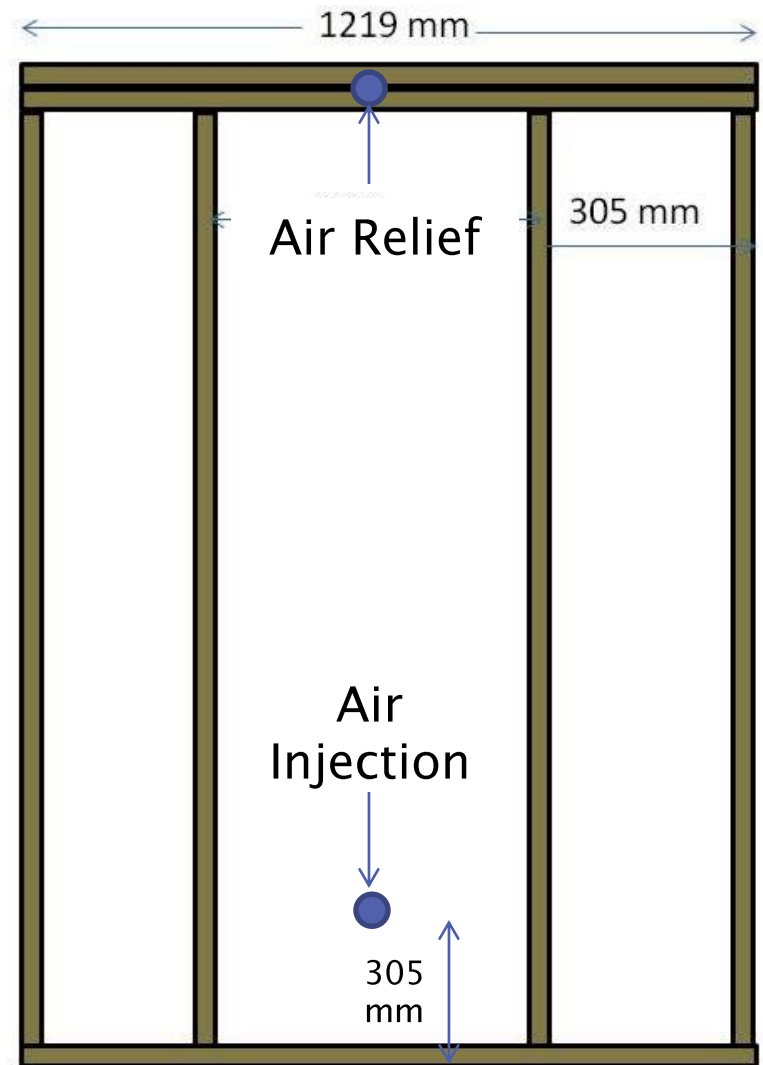
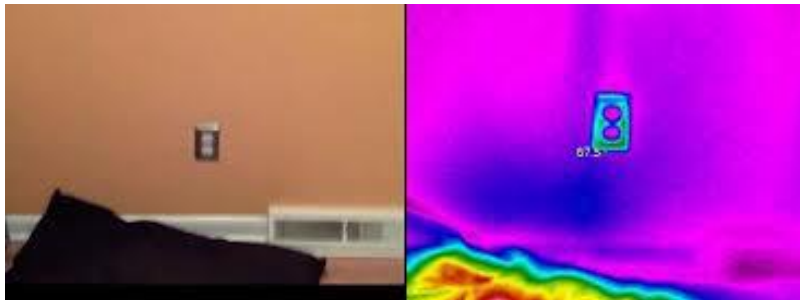
3 exterior insulated samples

Finished, under test



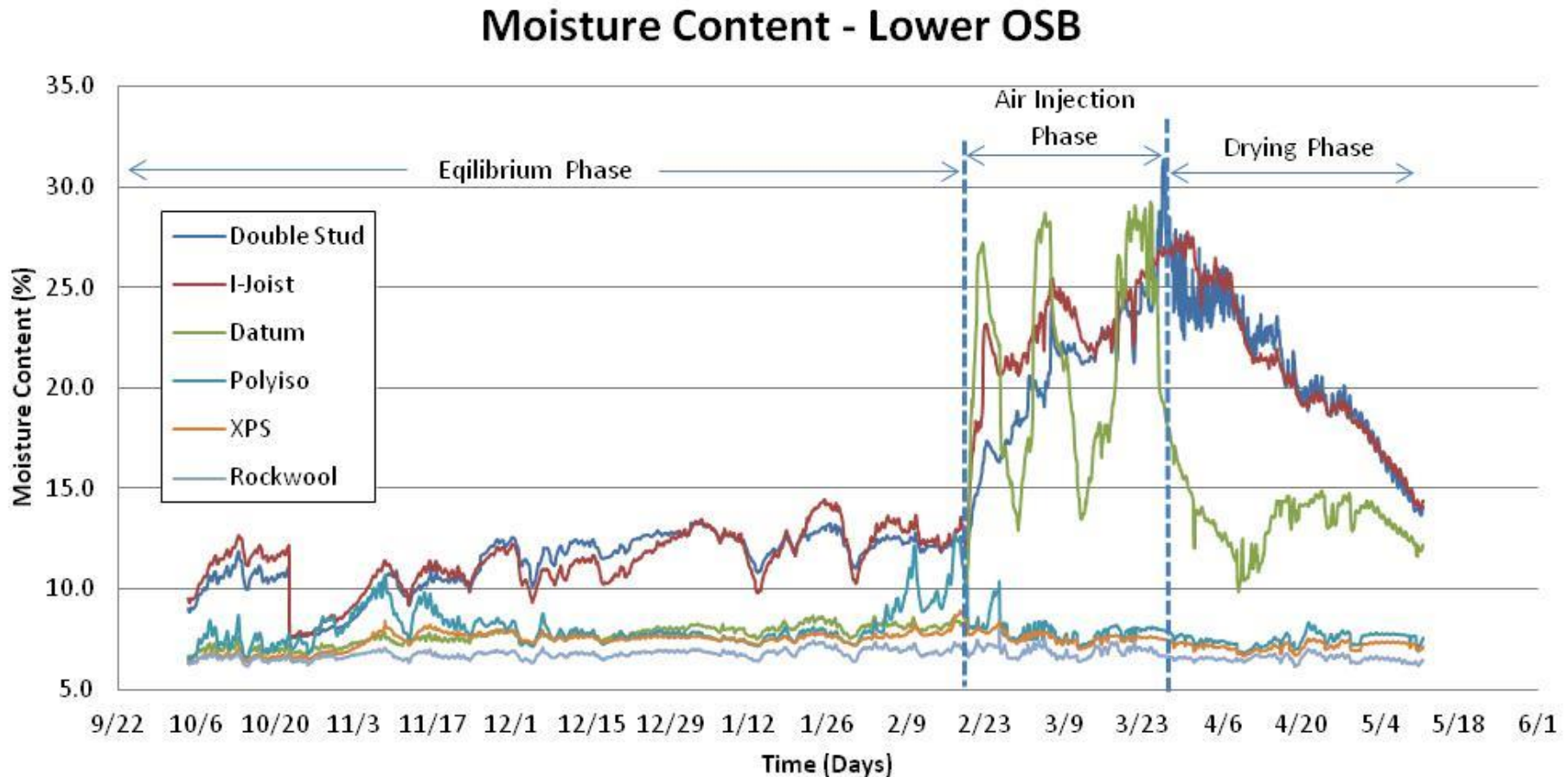
Air Leakage Apparatus

- Inject room air at bottom of wall
- Control air flow path using upper air relief hole
- Represents air leakage at electrical outlet



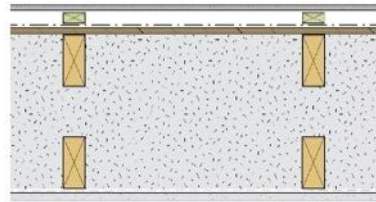
North Side OSB Moisture Content

Many results, here is one example....



Enough exterior insulation avoids air leakage condensation risk

Insulation Variables – Double Stud Walls/SIPs



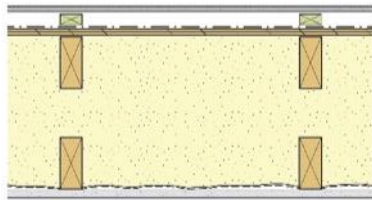
13.5" Dense-packed (4pcf) cellulose (CFI), 6.5" gap between 2x4s

Effective R-value @ Standard 24°C

R-38

Effective R-value @ Cold -20°C

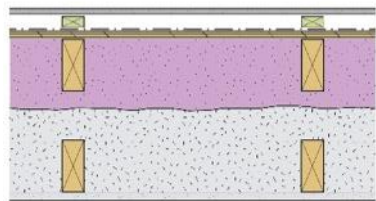
R-41



13" Open-cell ½ pcf sprayfoam (ocSPF), 6" gap between 2x4s

R-37

R-40



5" Closed-cell 2 pcf sprayfoam (ccSPF) and 7" Dense-packed (4pcf) cellulose (CFI), 5" gap between 2x4s

R-38

R-40

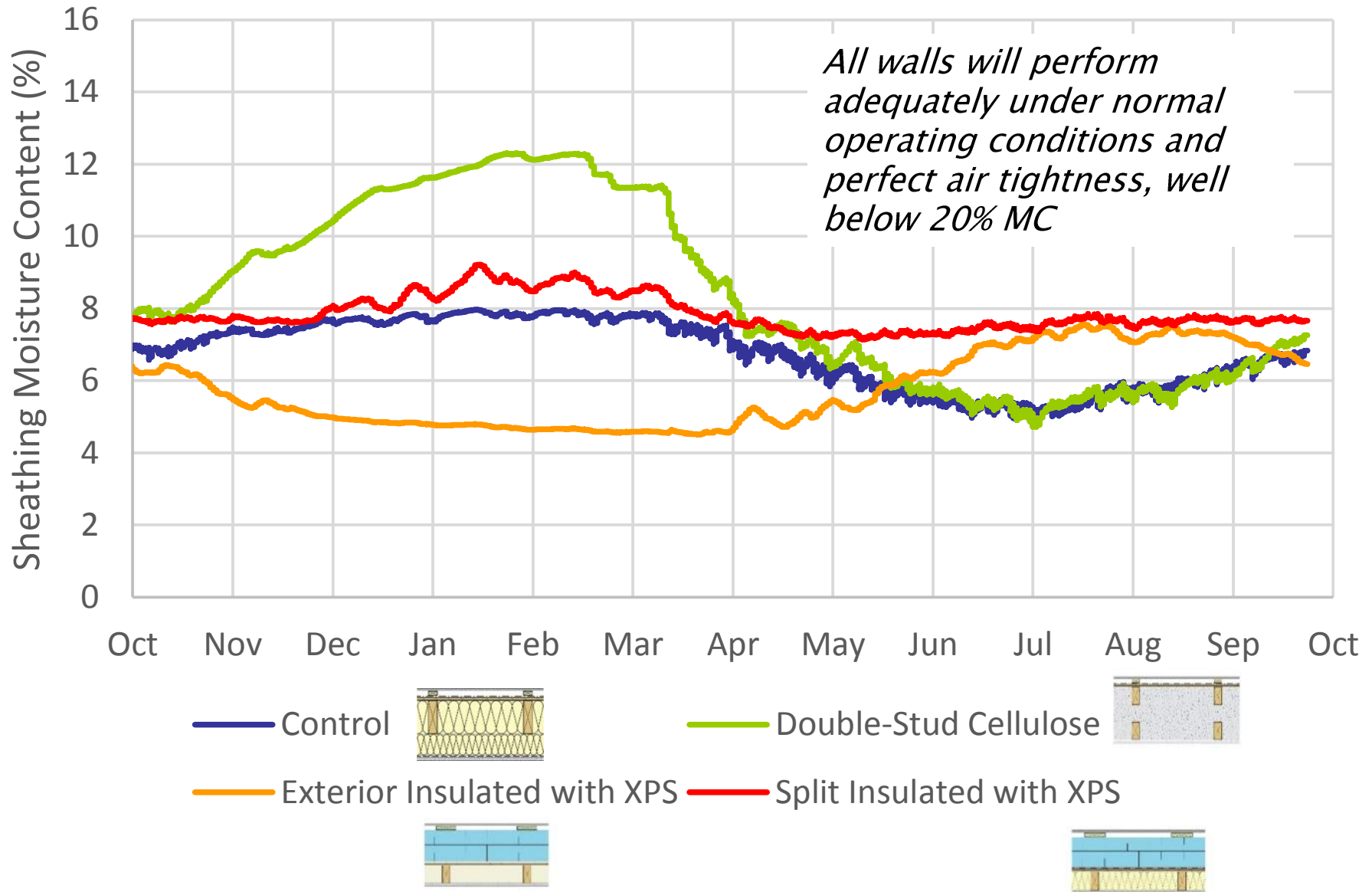


8" EPS SIPs

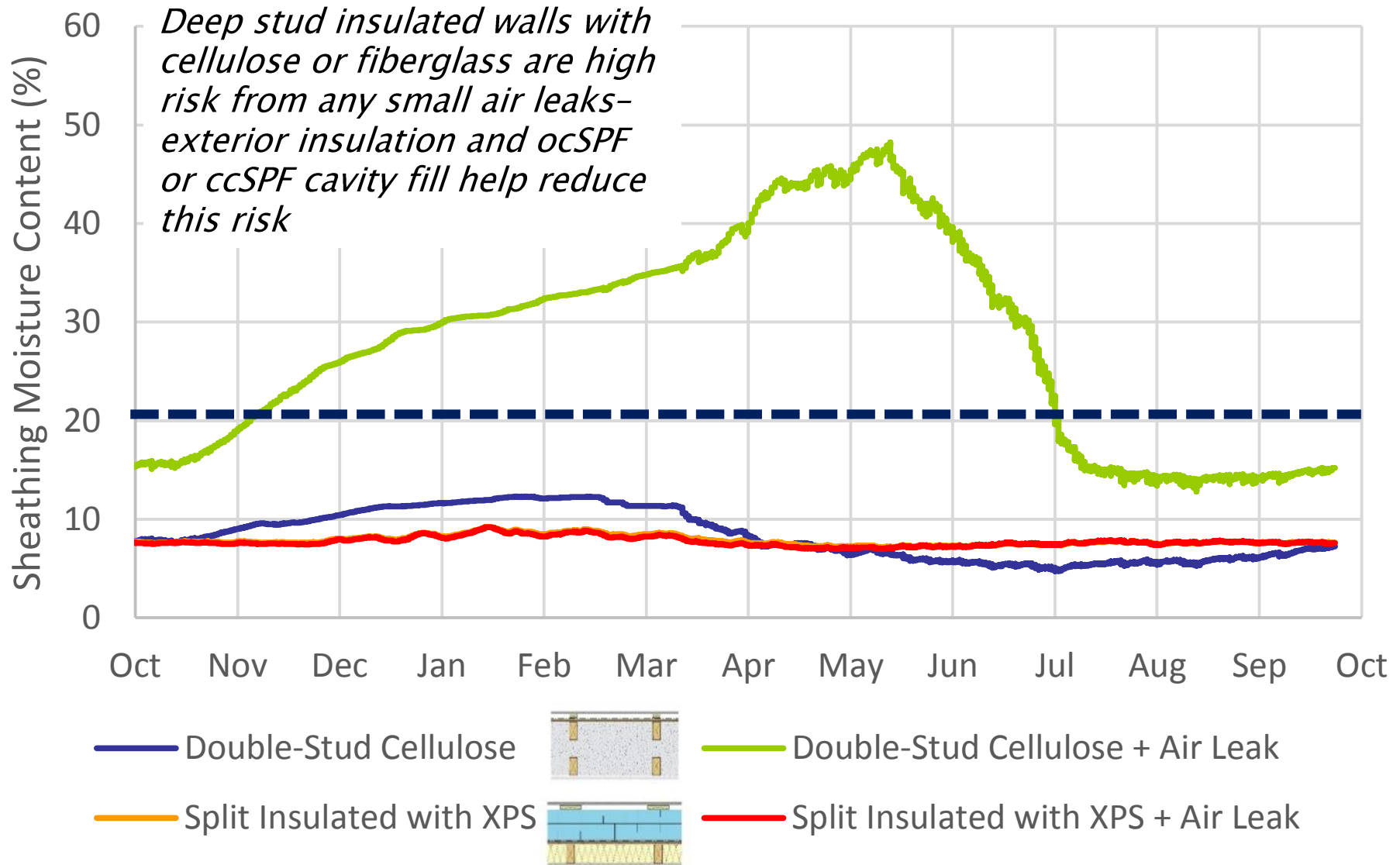
R-32

R-40

Yellowknife Computer model – Normal Conditions



Yellowknife Computer model – with Incidental Air Leakage





Section 4: Getting into the Details

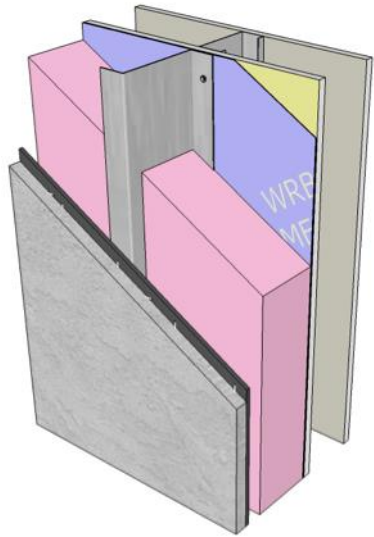
Enclosure assemblies

- Walls
- Roofs
- Basements and Slab

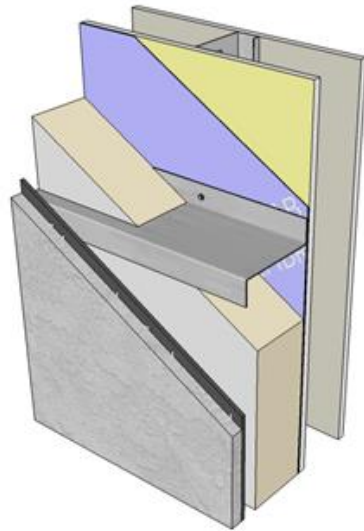
Cladding attachment



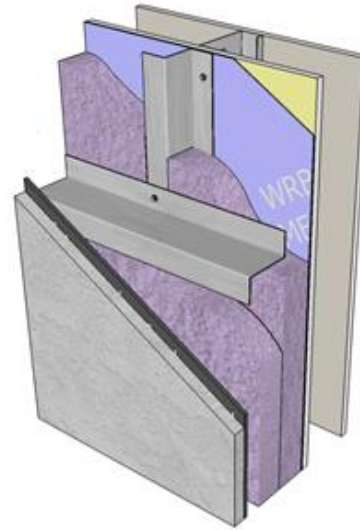
Many Cladding Attachment Options



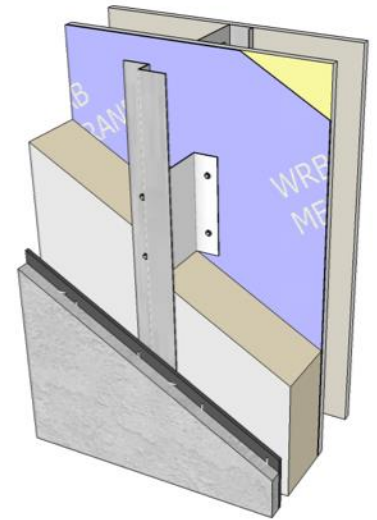
Vertical Z-girts



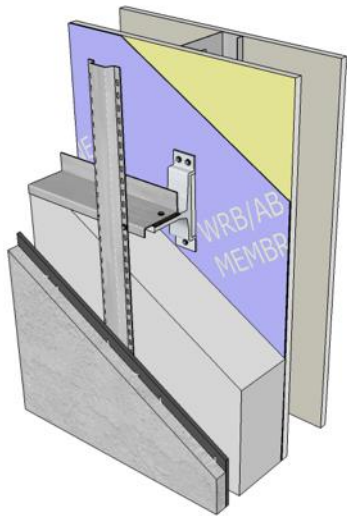
Horizontal Z-girts



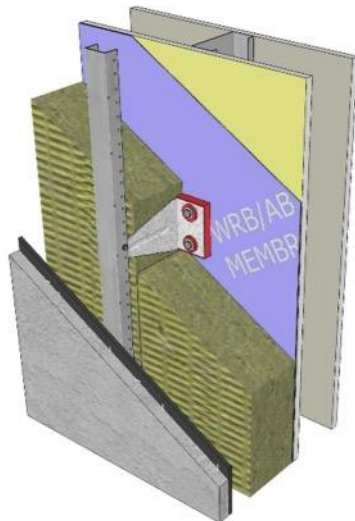
Crossing Z-girts



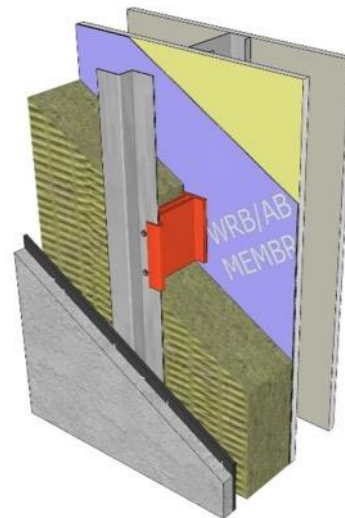
*Galvanized/Stainless
Clip & Rail*



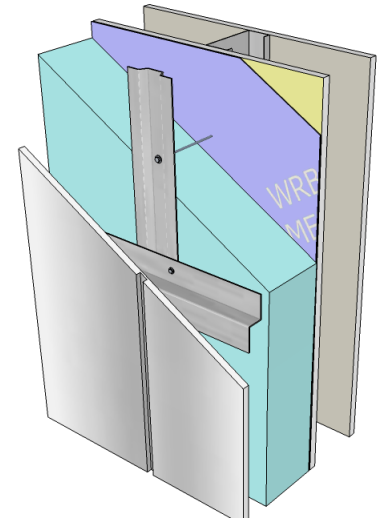
Aluminum Clip & Rail



*Thermally Improved
Clip & Rail*

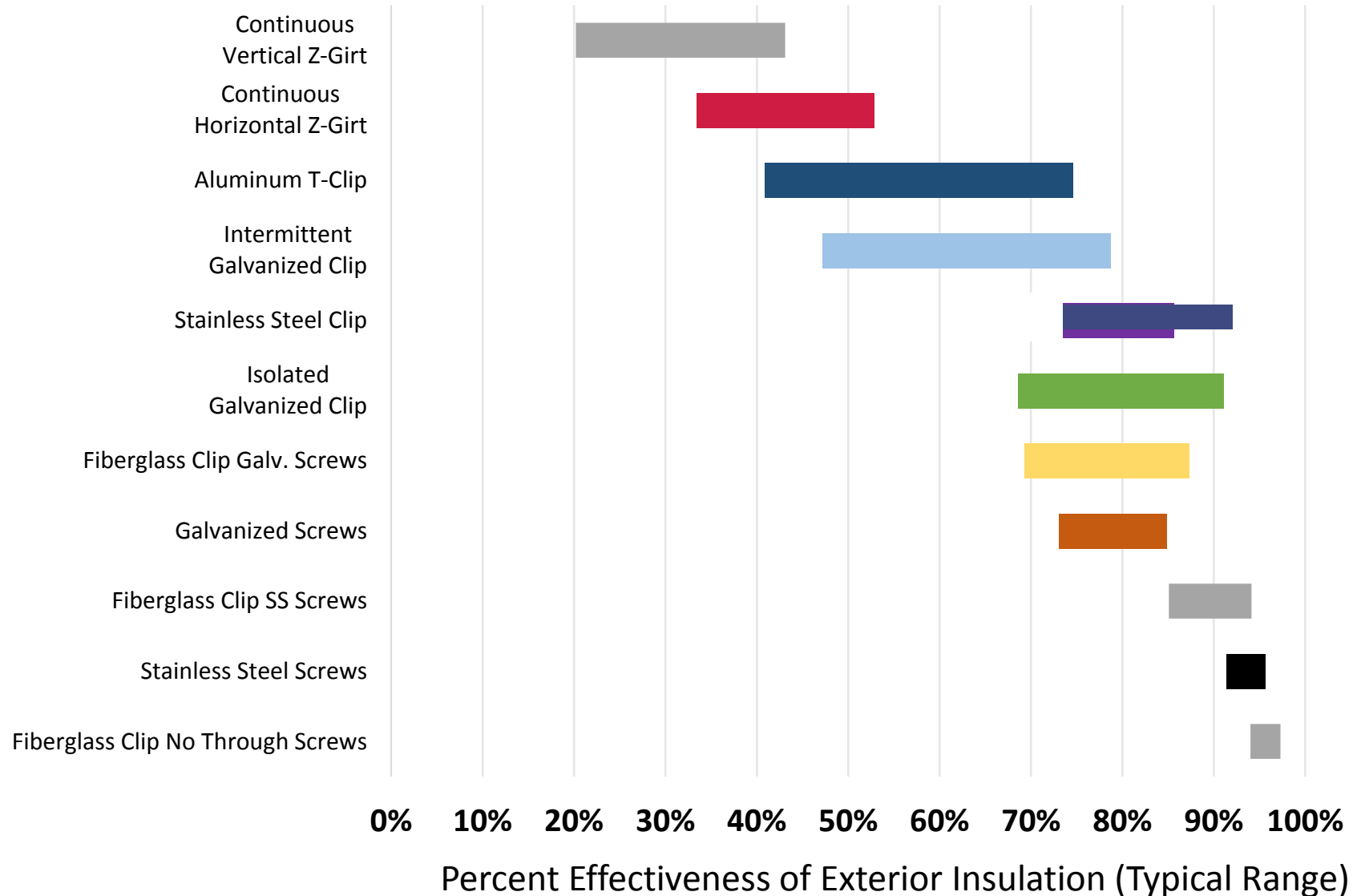


*Non-
Conductive Clip*

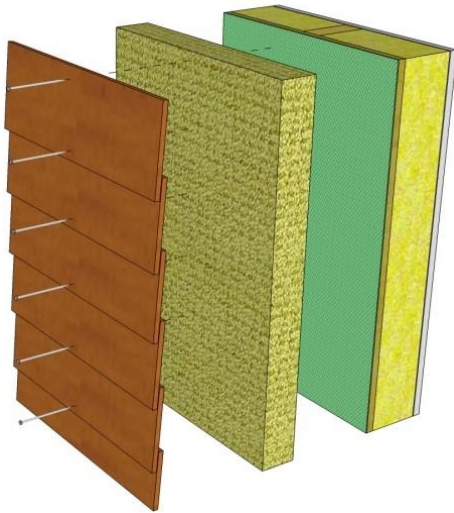


*Long Screws through
Insulation*

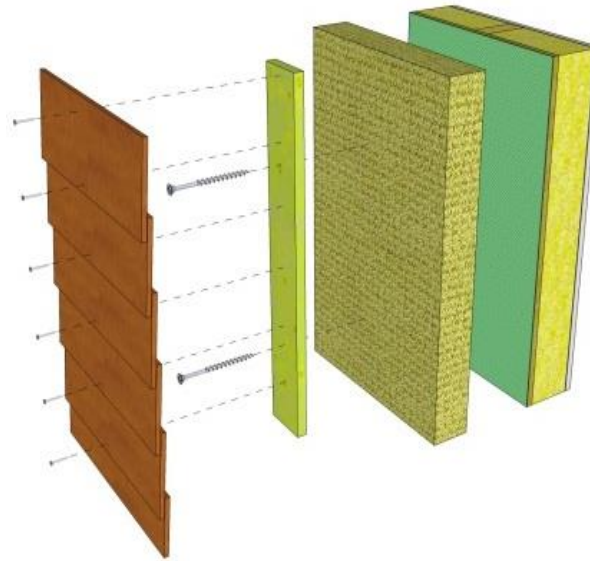
Summary of Cladding Support Performance



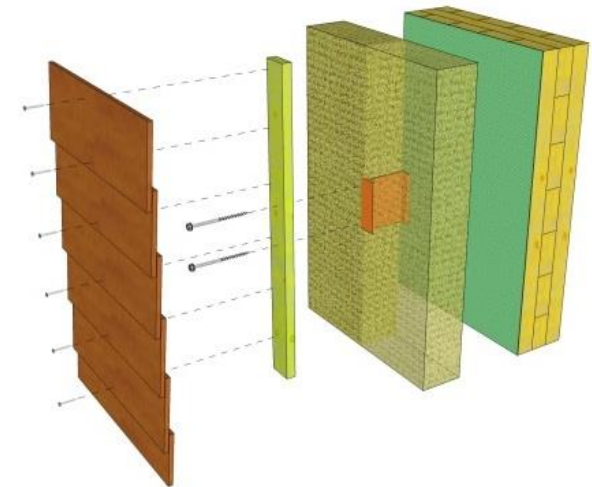
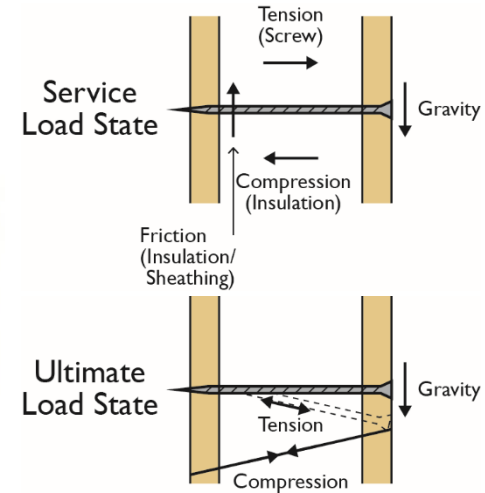
Cladding Attachment: Screws through Insulation



Longer cladding
Fasteners directly
through rigid
insulation (up to 2"
for light claddings)

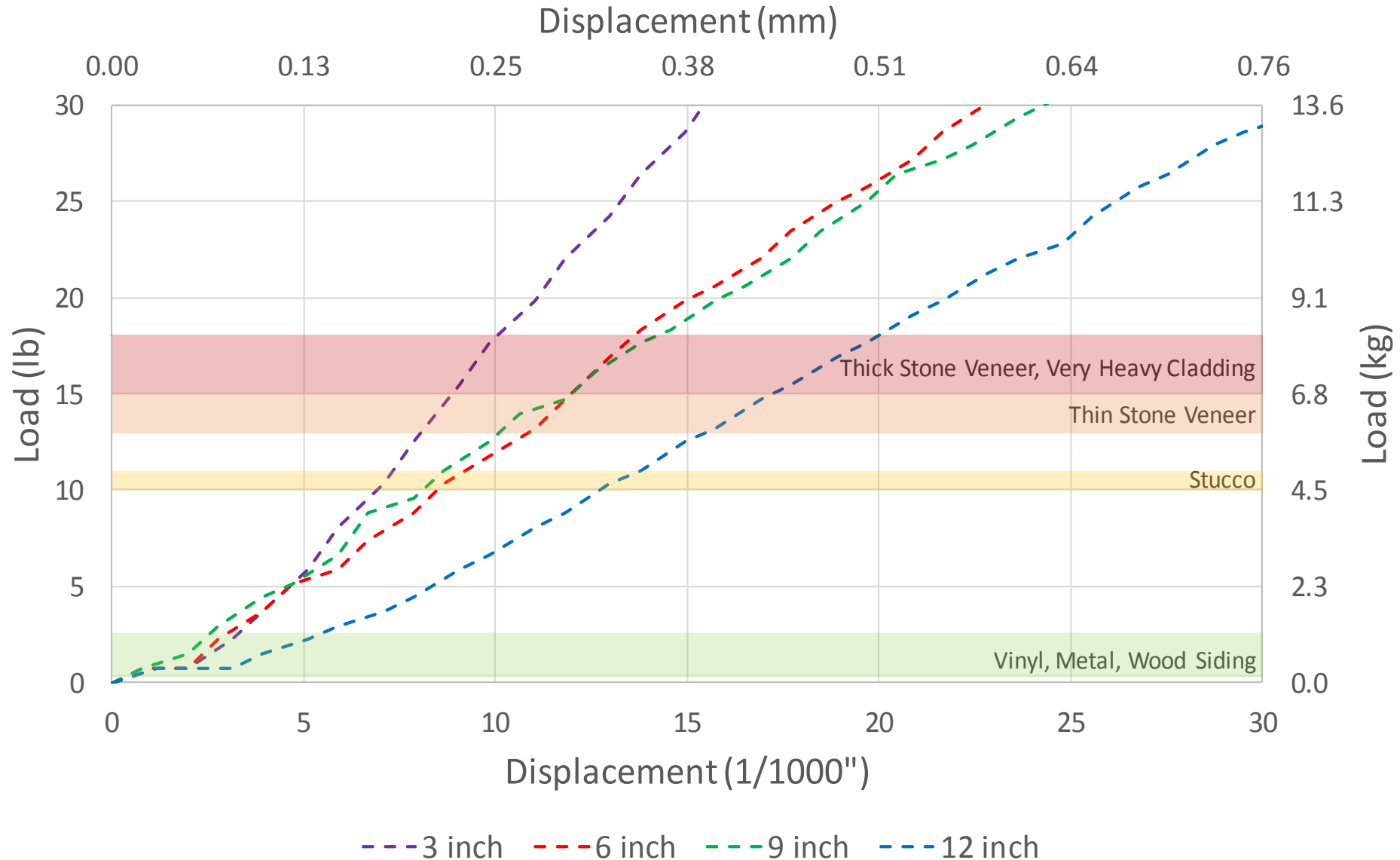


Long screws through vertical
strapping and rigid insulation
creates truss – short
cladding fasteners into
vertical strapping

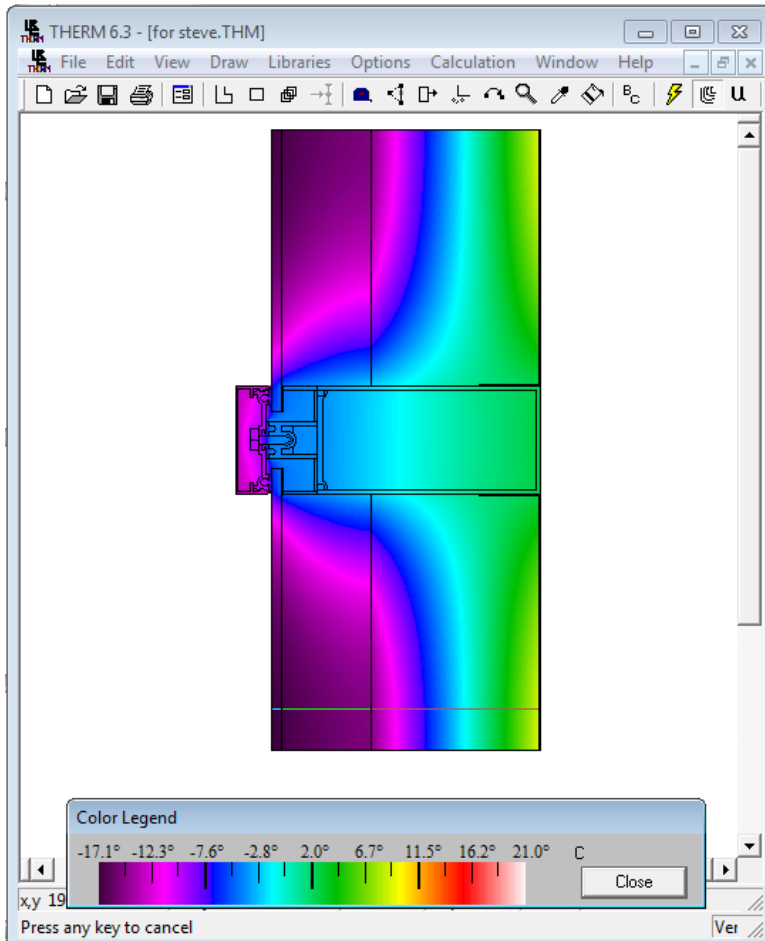


Rigid shear block type connection through
insulation, short cladding fasteners into
vertical strapping

What about Really Thick Exterior Insulation?



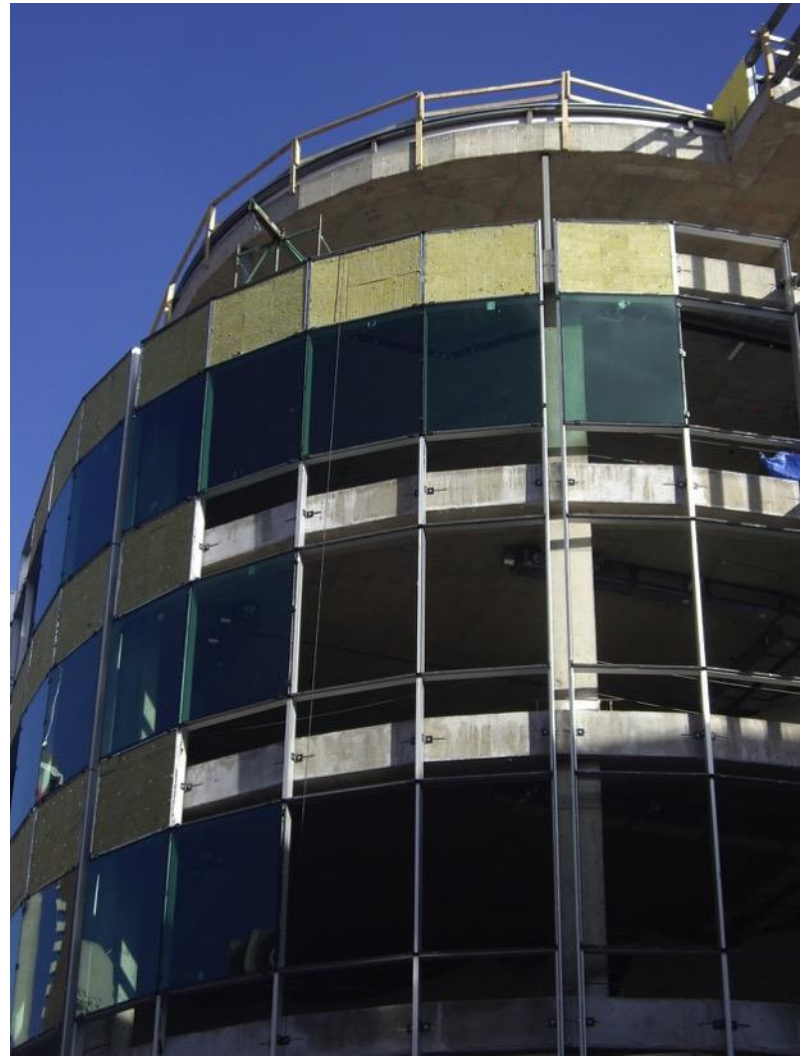
Spandrels



Nominal R-14

Actual R-4.0 Assembly:

$U=0.250 \text{ BTU/hr-ft}^2\text{-}^\circ\text{F}$



Even R-20 spandrel < R-5

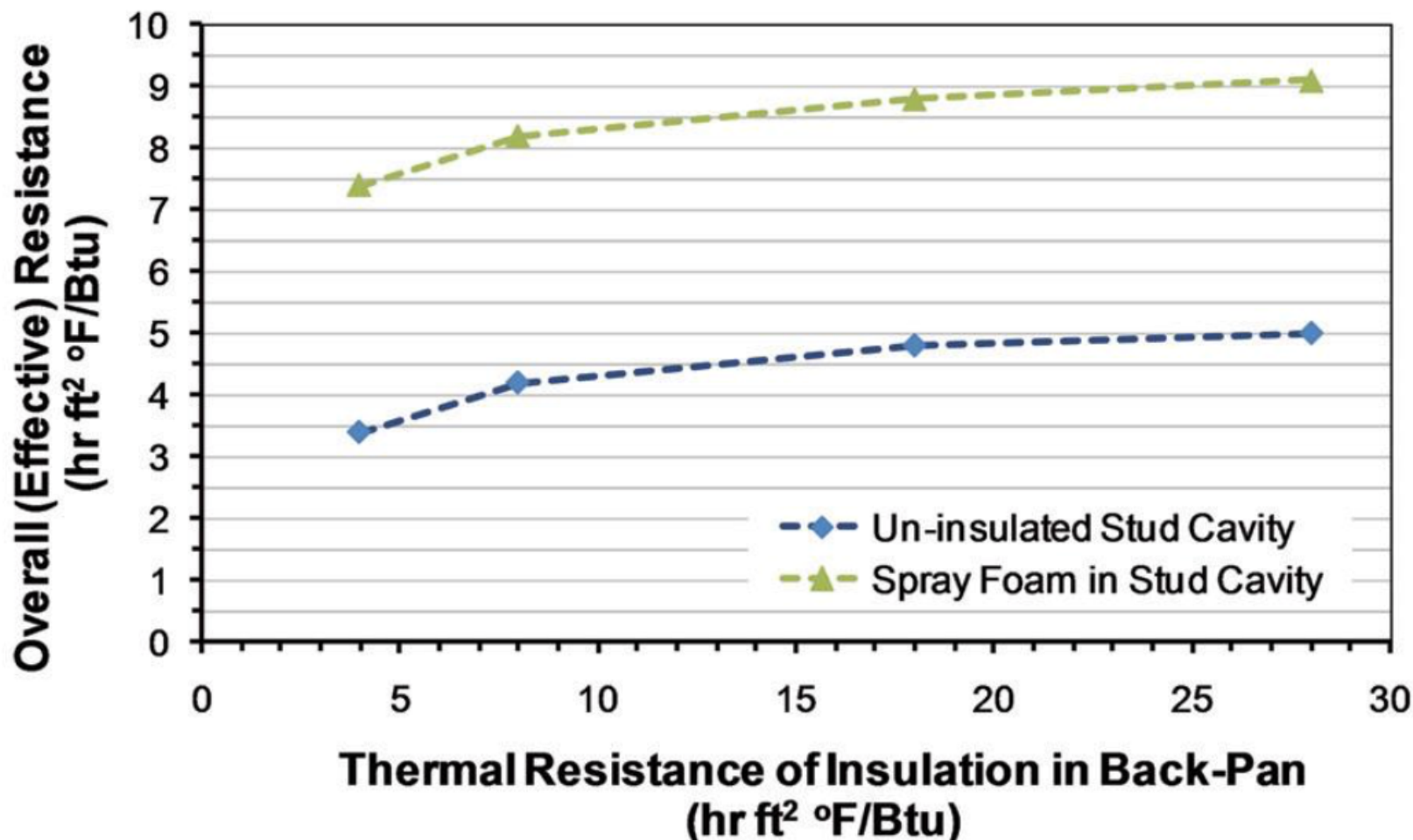
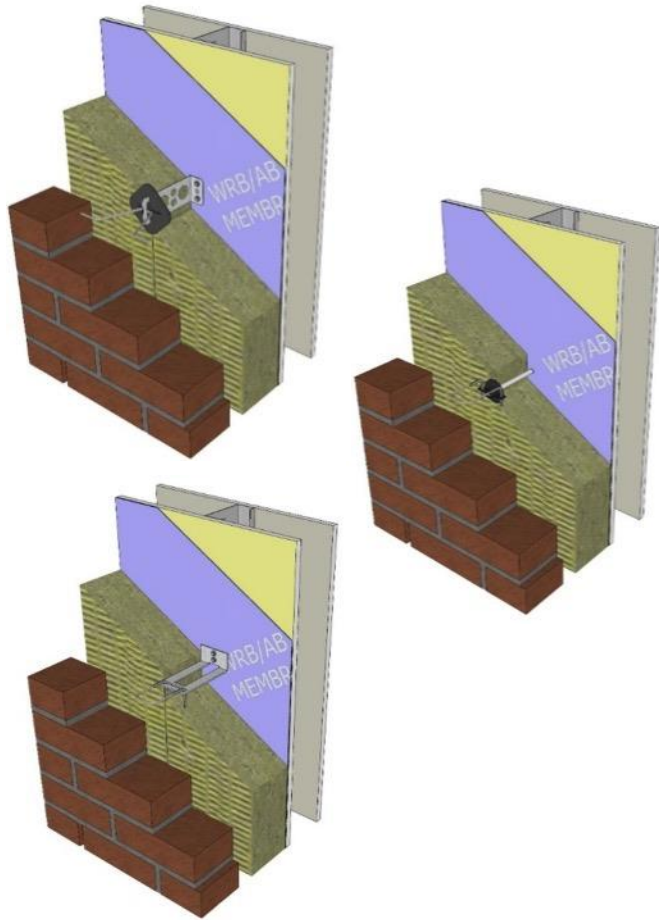


Figure 1: Diminishing Rate of Return of Spandrel Section Overall Thermal Reaction.

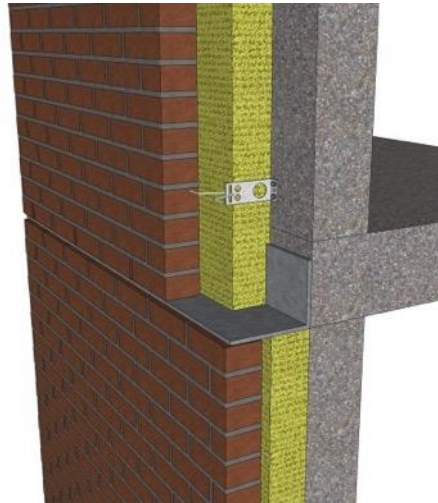
Source: Morrison-Hershfield

Cladding Attachment: Masonry Ties & Shelf Angles

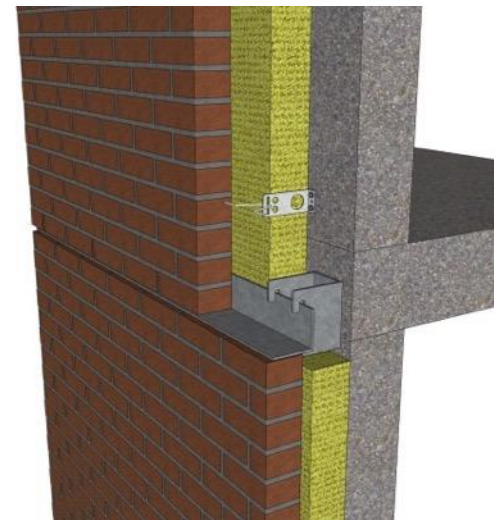


Brick ties

*10–30% loss for most galvanized ties,
5–10% loss for stainless steel*

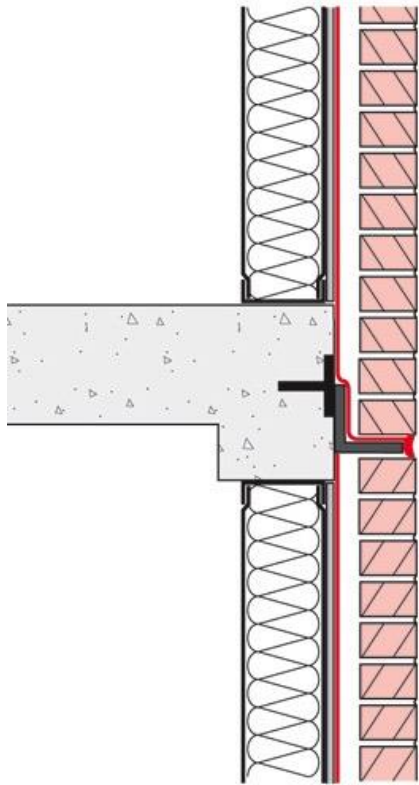


*Continuous shelf angles
~40–50% R-value loss*

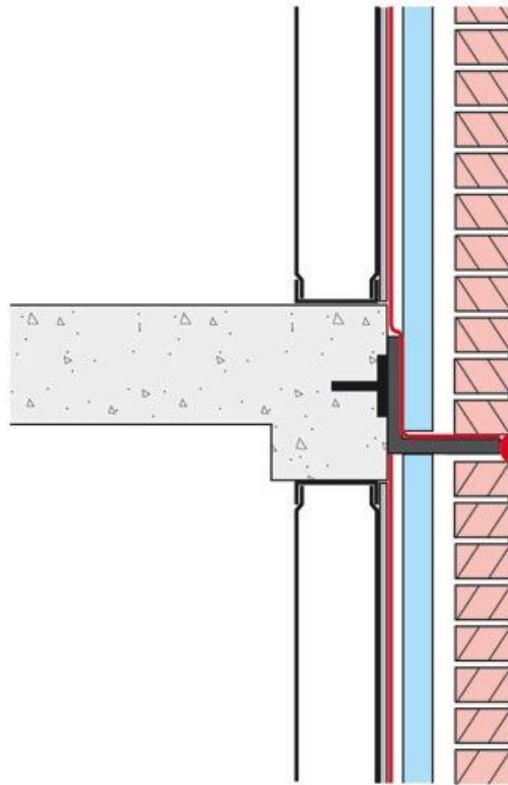


*Shelf angle on stand-offs
only ~15%–20 R-value loss*

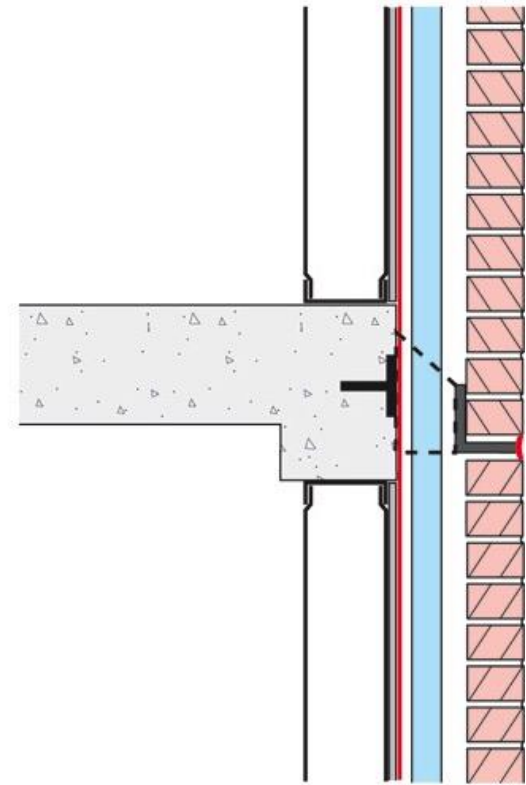
Relieving Angles



“The Ugly”



“The Bad”



“The Good”



Architectural Precast



R-10 to R-30

Outer sealant on backer rod

Outward slope is preferred but horizontal is acceptable

Inner sealant on backer rod continuous for water and air control continuity

Outer seal drained at vertical joints

Note: Precast concrete is the water and air control layer between joints

Panel connection cast into panel c/w leveling shims; fill with spray foam to control convection of air

Smoke seal (air seal) and firestop

Fill space between slab edge and back of panel with mineral fiber firestop

Line of outer sealant at panel joints as rainscreen and finish

Line of inner sealant at joints: air seal and drainage plane

Precast panel (installed first)

Steel alignment plate completely sealed from interior air by spray foam

Gypsum board

Steel stud

Air-impermeable spray or board insulation

Cast in place anchor

Ensure airflow control continuity from the wall past the slab (including behind any columns)

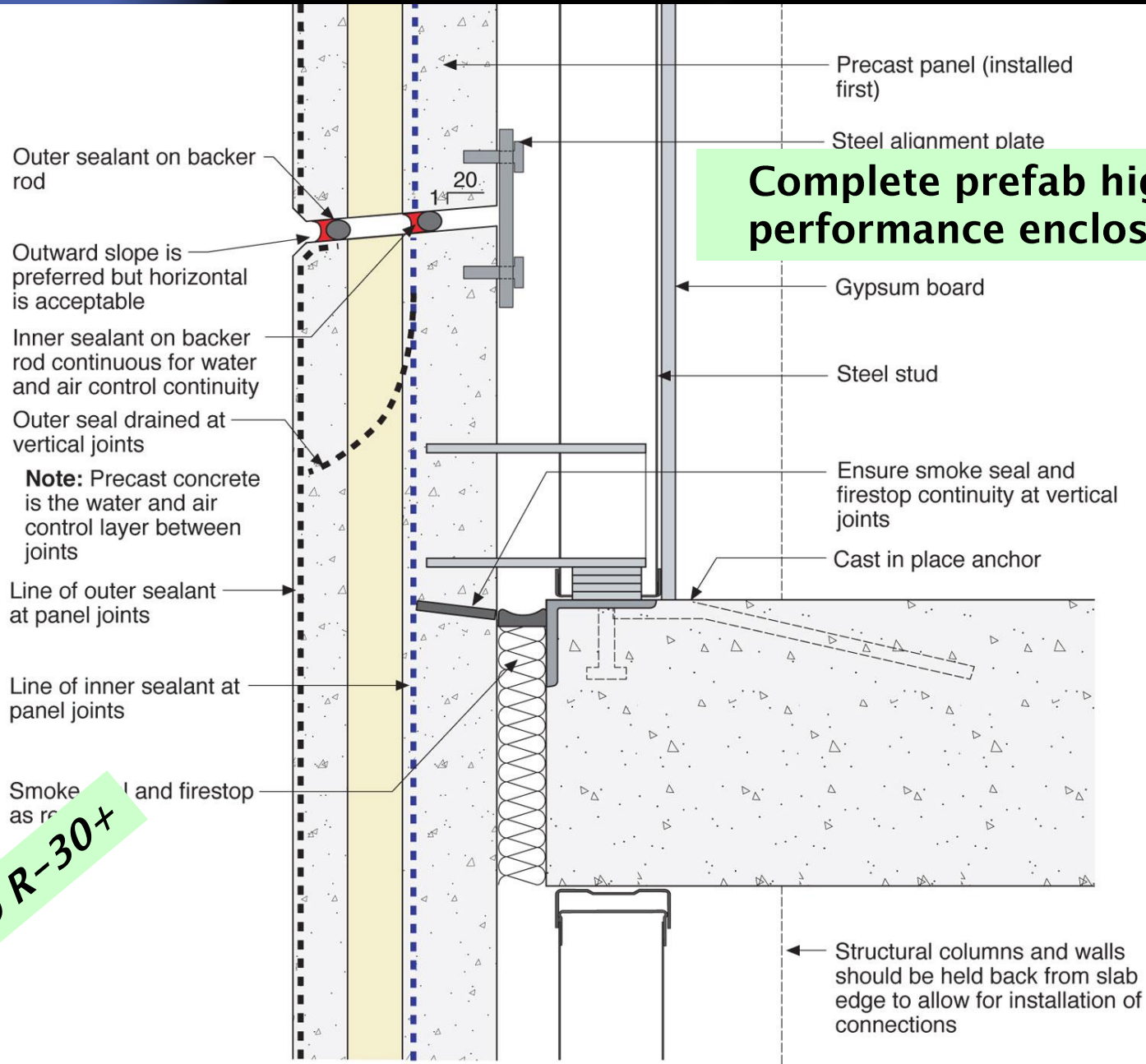
Structural columns and walls should be held back from slab edge to allow for installation of air and thermal control layers

Modern Approach
High thermal
Excellent air /
water
Durable

Architectural Precast



Multi-wythe Insulated Sandwich panels



Complete prefab high-performance enclosure

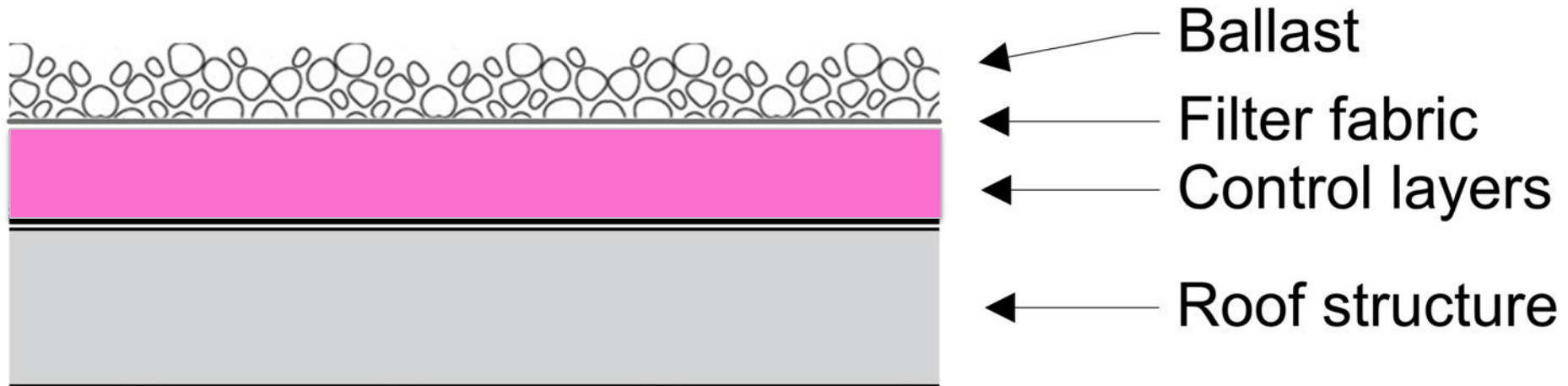
R-10 to R-30+

Waterloo Region Courthouse

NORR Architects

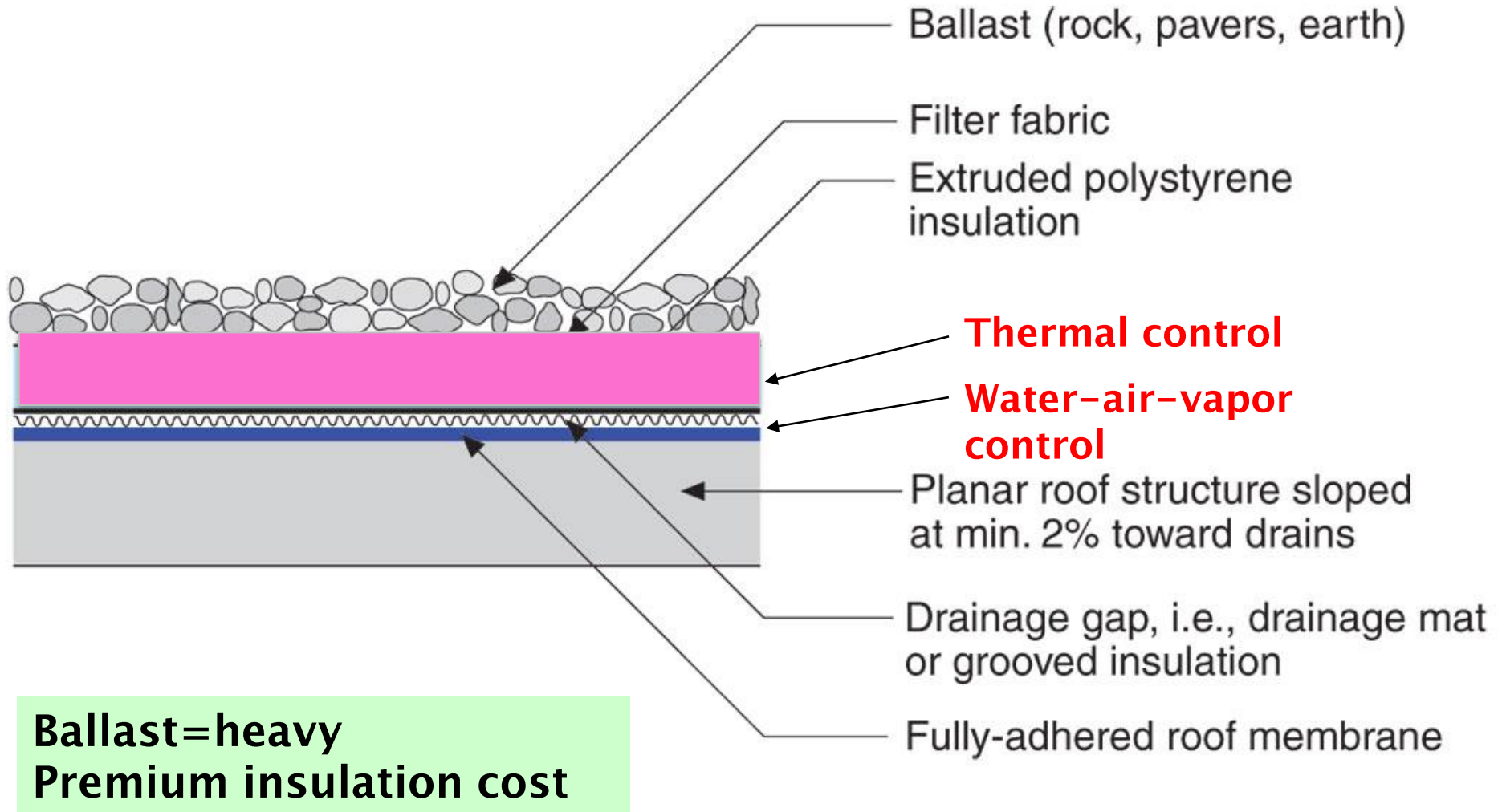


The “Perfect” Roof?: Protected Membrane Roof



Some owners insist on it. Eg. US Federal Government (GSA)

The “Perfect” Roof?: Protected Membrane Roof

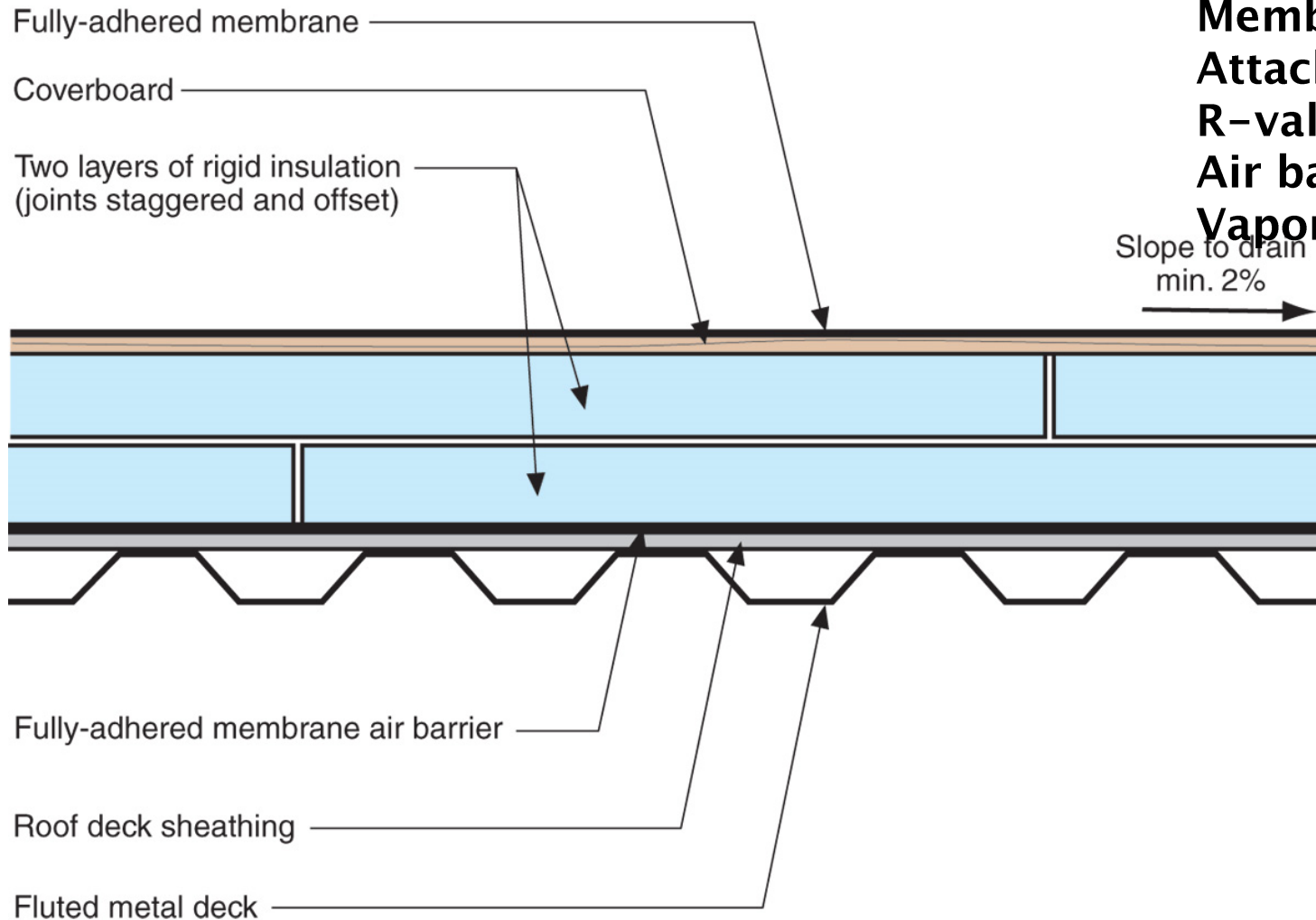


Plaza Decks and PMR



The tried and true, light-weight alternate

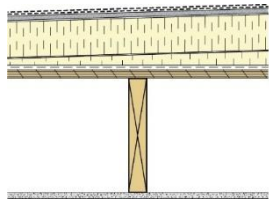
Questions:
Membrane chemistry?
Membrane color?
Attachment?
R-value?
Air barrier?
Vapor barrier?



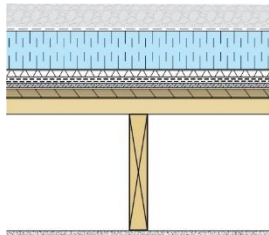
From: Straube, J.F. *High-Performance Enclosures*, Building Science Press 2012.

High R-value Roof Assemblies

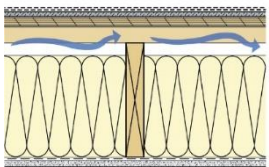
Code Minimum Insulated Low-Slope Roofs



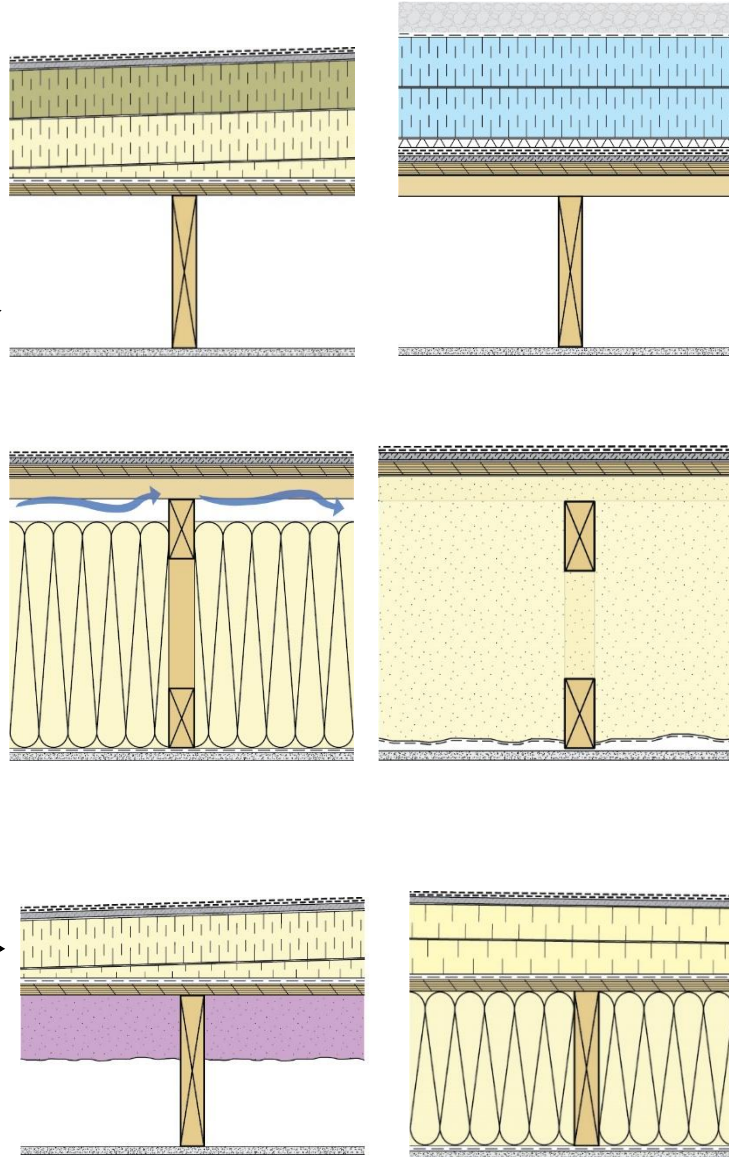
Conventional



Inverted/PMR



Vented



Exterior Insulated+ (conventional or inverted/PMR)

- Best durability but most expensive
- Some challenges with more layers of insulation & detailing
- Simple design

Deeper Joist/Truss – (vented or unvented)

Least durable but least expensive

- Simple design
- Standard details with deeper structure

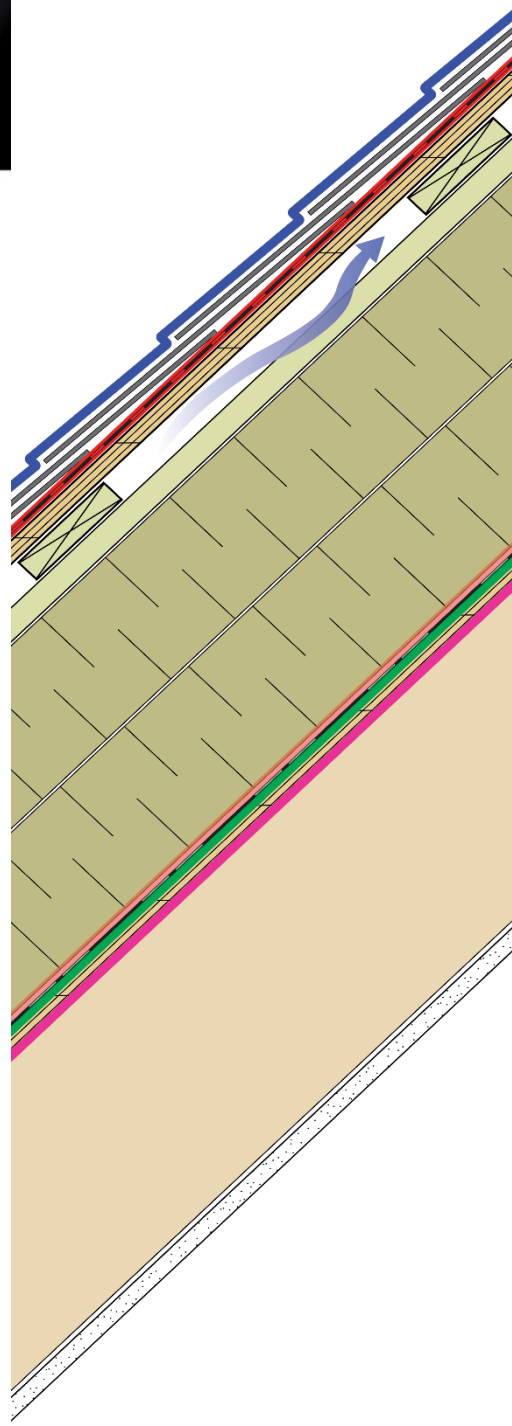
Split Insulated (unvented)

- Decent durability
- Moderate cost
- More complex design

Insulating Sloped & Compact Roofs

New Challenges:

- Getting to higher R-values (R-60 to R-100+)
- Vapour control?
- Air Barrier & Air Permeable insulation
- Constructability & Thickness
- Roofing Materials
- Roof Venting
- Interior Services



- Water Shedding Surface
- Water Resistive Barrier
- Air Barrier
- Vapour Retarder

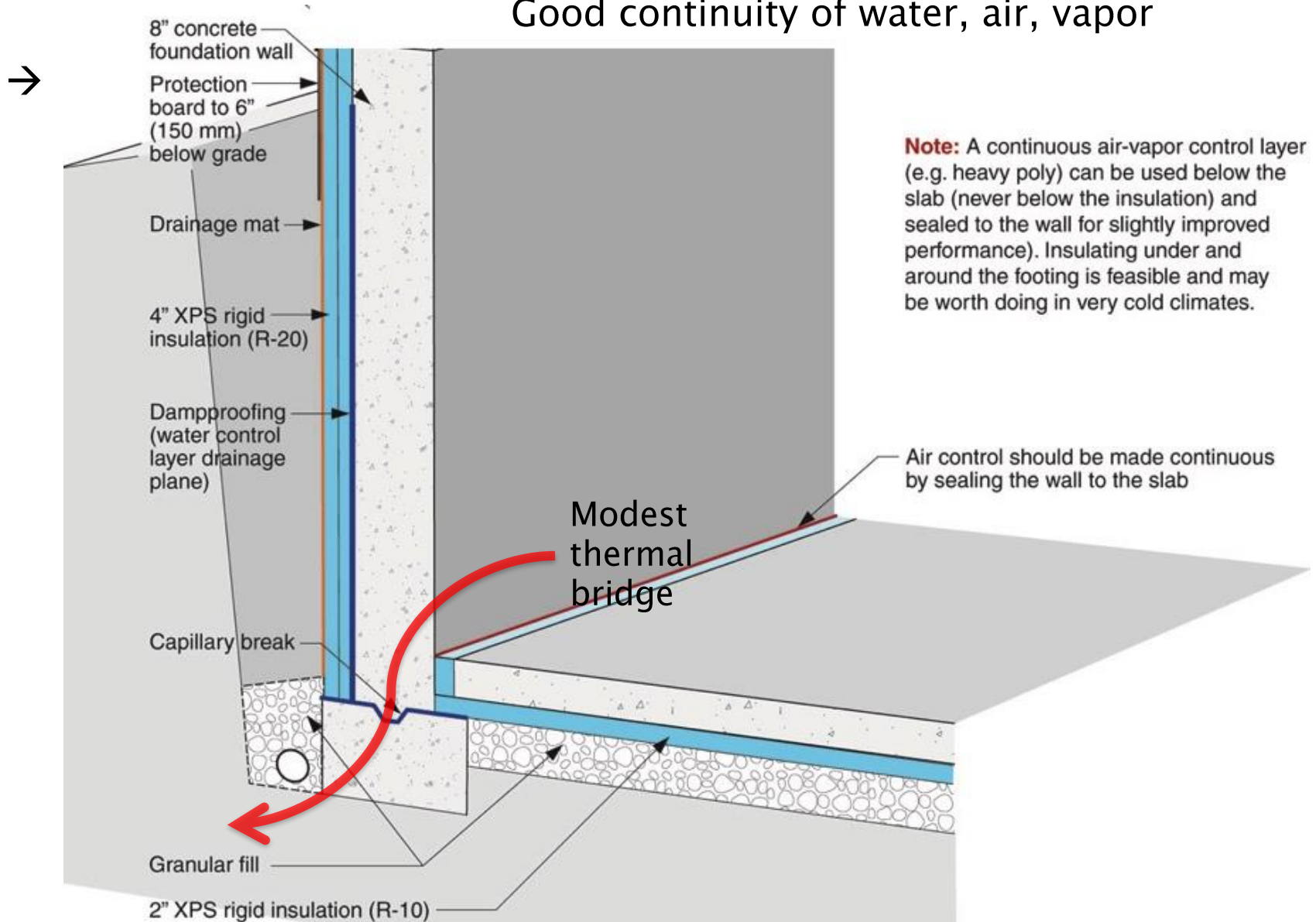
Unvented Exterior insulated roof





Basements

Good continuity of water, air, vapor

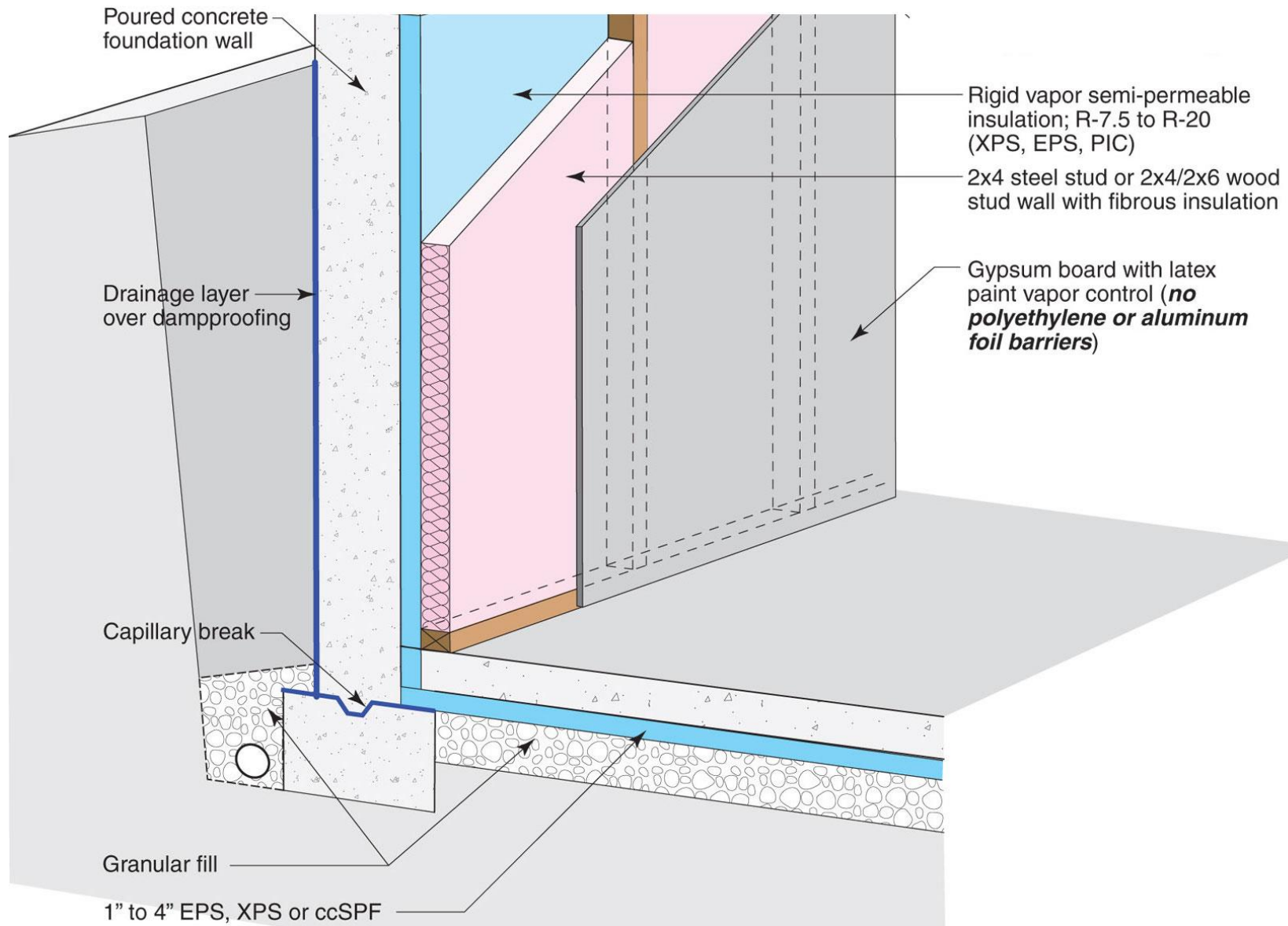


Exterior Insulation

→ Bituminous air-water-vapor barrier on concrete



Interior Insulation Solution

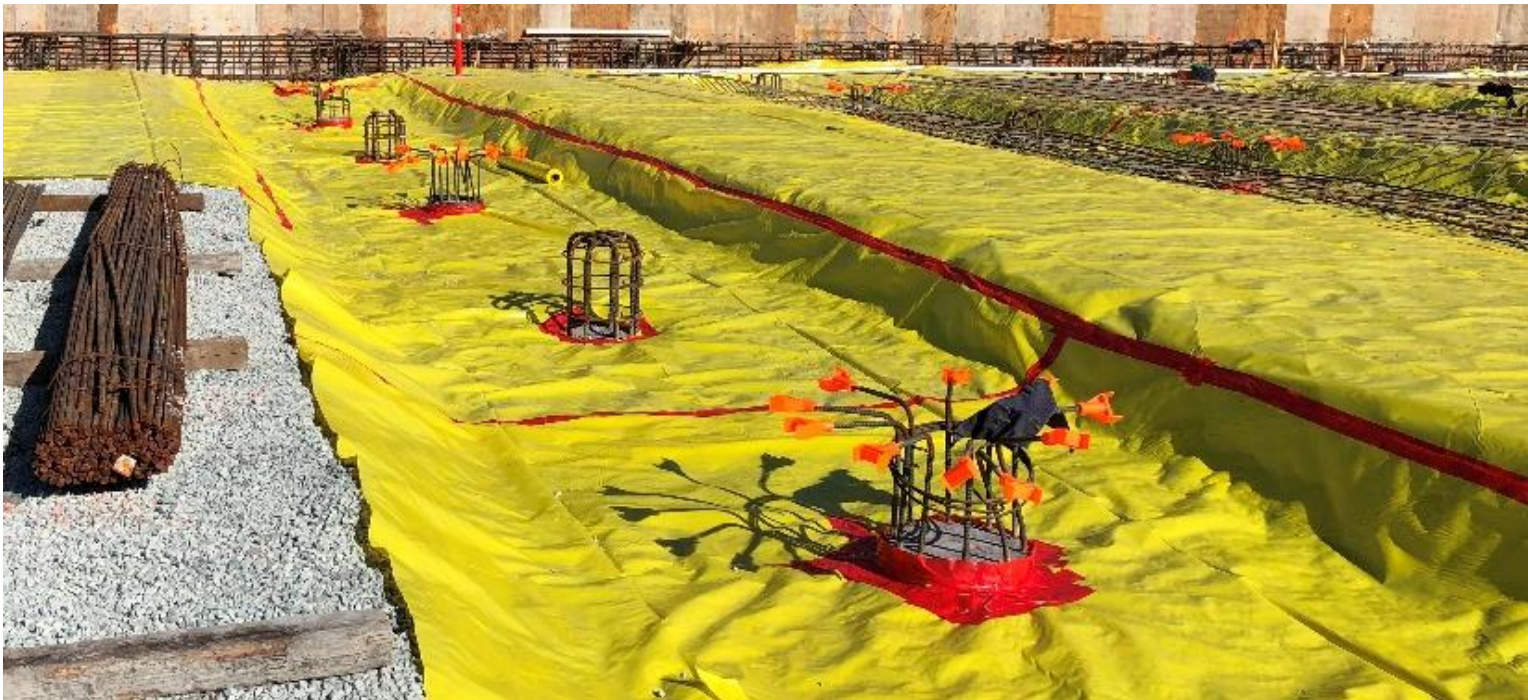


Slabs



Slabs

- Airtightness still important
- Radon control, moisture part of airtightness



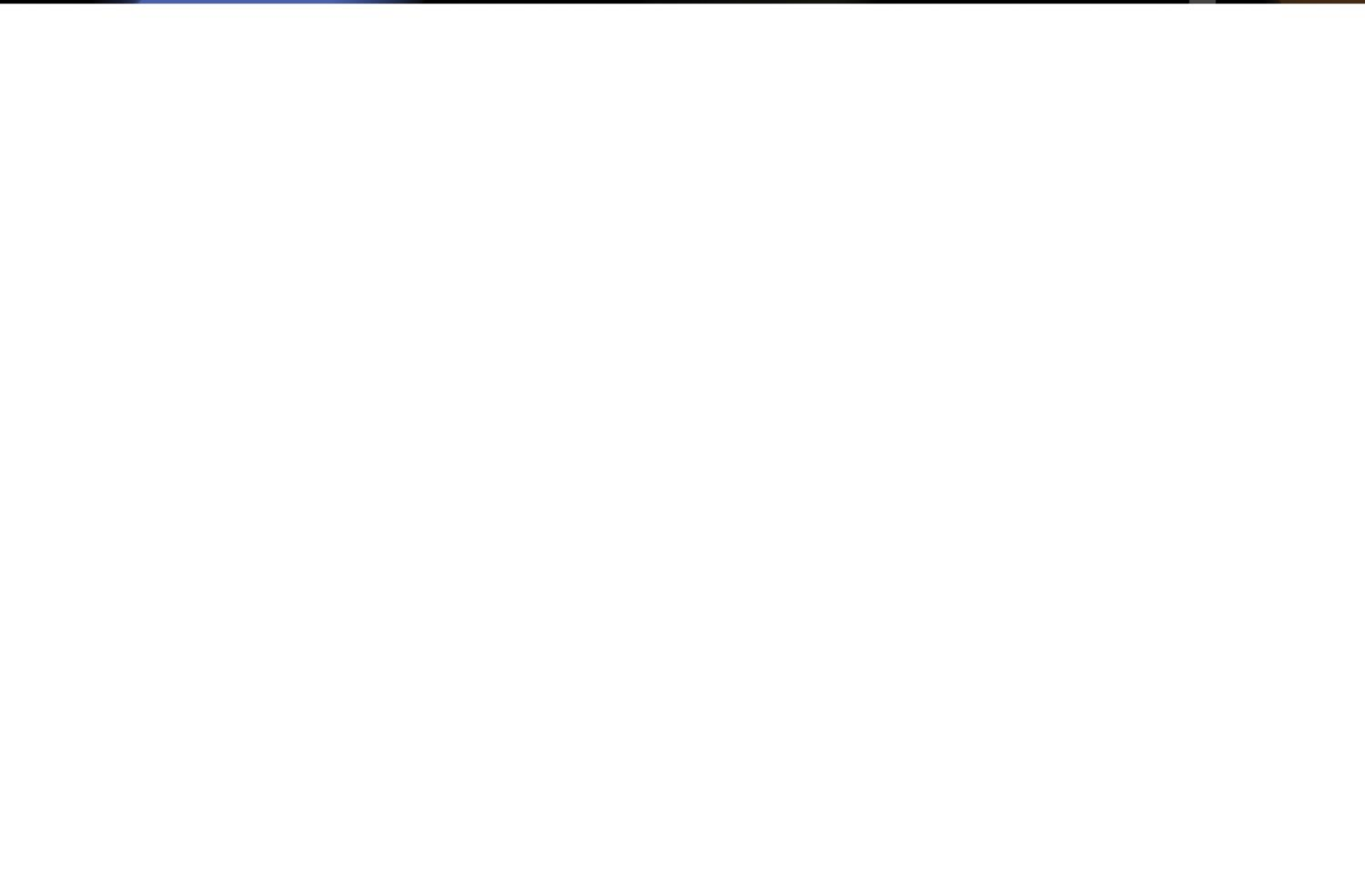
ccSPF as on-grade insulation





Conclusions

- High performance enclosures are the future
- Eventually Net Zero, or close, will be the norm
- Modern principles of building enclosure design can be extended to deliver the future
 - Higher R-value
 - Limited thermal bridges
 - Excellent Airtightness
 - Usually, exterior continuous insulation







Exterior Water-Air-Thermal Barriers

